# ABBREVIATED TABLE OF CONTENTS

<table>
<thead>
<tr>
<th>SECTION</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>00100</td>
<td>Terms and Abbreviations</td>
</tr>
<tr>
<td>00160</td>
<td>Utility Conflict Statement</td>
</tr>
<tr>
<td>01010</td>
<td>General Requirements</td>
</tr>
<tr>
<td>02100</td>
<td>Clearing and Grubbing</td>
</tr>
<tr>
<td>02150</td>
<td>Boring and Jacking</td>
</tr>
<tr>
<td>02210</td>
<td>Site Excavation and Placement of Fill Material</td>
</tr>
<tr>
<td>02221</td>
<td>Trenching, Backfilling and Compacting</td>
</tr>
<tr>
<td>02230</td>
<td>Roadway Excavation, Fill and Compaction</td>
</tr>
<tr>
<td>02270</td>
<td>Soil Erosion and Sedimentation Control</td>
</tr>
<tr>
<td>02485</td>
<td>Finish Grading, Seeding, and Sodding</td>
</tr>
<tr>
<td>02500</td>
<td>Bituminous Paving and Surfacing</td>
</tr>
<tr>
<td>02525</td>
<td>Cement Concrete Curb &amp; Sidewalk</td>
</tr>
<tr>
<td>02575</td>
<td>Trench Paving and Restoration</td>
</tr>
<tr>
<td>02601</td>
<td>Manholes</td>
</tr>
<tr>
<td>02602</td>
<td>Storm Inlets, Catch Basins and Endwalls</td>
</tr>
<tr>
<td>02615</td>
<td>Water Mains</td>
</tr>
<tr>
<td>02618</td>
<td>Storm Drain Pipe</td>
</tr>
<tr>
<td>02640</td>
<td>Valves and Fire Hydrants</td>
</tr>
<tr>
<td>02642</td>
<td>Water Service Connections</td>
</tr>
<tr>
<td>02653</td>
<td>Testing and Disinfecting Water Mains</td>
</tr>
<tr>
<td>02760</td>
<td>Pavement Markings</td>
</tr>
<tr>
<td>02852</td>
<td>Guide Rail</td>
</tr>
<tr>
<td>02901</td>
<td>Landscape Planting</td>
</tr>
<tr>
<td>03000</td>
<td>Plain and Reinforced Cement Concrete</td>
</tr>
<tr>
<td>03050</td>
<td>Cement Concrete for Utility Construction</td>
</tr>
</tbody>
</table>
SECTION 00100

TERMS AND ABBREVIATIONS

I. TERMS

Unless indicated otherwise, the meaning of terms used in these specifications shall be as follows:

**Contract** is defined as the agreement between a developer and contractor or Municipality and contractor performing the site improvements.

**Contractor** is defined as company performing the construction of site improvements.

**Developer** is defined as subdivider or potential buyer, property owner, equitable owner who has executed an agreement with contractor performing site improvements.

**Drawings/Approved Drawings** are defined as those land development and subdivision plans or construction documents approved by the Township. Drawings shall meet the requirements of the Plan Standards contained within the Subdivision and Land Development Ordinance.

**Engineer** is defined as the Township’s appointed engineering firm.

**Municipality** is defined as Upper Allen Township and its full time employees, elected officials and appointed representative(s).

**Township** is defined as Upper Allen Township and its full time employees, elected officials and appointed representative(s).

II. ABBREVIATIONS

The following abbreviations are used in the text of these specifications:

- **AASHTO** American Association of State Highway Transportation Officials
- **ACI** American Concrete Institute
- **ADA** Americans with Disabilities Act
- **ADT** Average Daily Traffic
- **ANSI** American National Standards Institute
- **ASTM** American Society for Testing and Materials
- **AWWA** American Water Works Association
- **BCBC** Bituminous Concrete Base Course
- **DI** Ductile Iron
- **FS** Federal Specifications
- **HES** High Early Strength
- **HDPE** High Density Polyethylene
- **IEEE** Institute of Electrical & Electronics Engineers
- **IES** Illuminating Engineering Society
- **IPCEA** Insulated Power Cable Engineers Association
- **MH** Manhole
- **MUTCD** Manual of Uniform Traffic Control Devices
- **NEC** National Electric Code
- **NECS** National Electric Safety Code
- **NEMA** National Electrical Manufacturers Association
- **NFPA** National Fire Protection Association
OSHA        Occupational Safety & Health Administration
PA DEP      Pennsylvania Department of Environmental Protection
PennDOT     Pennsylvania Department of Transportation
Psi         Pounds per square inch
PSIG        Pounds per square inch gauge
PTM         Pennsylvania Test Method
PVC         Polyvinyl Chloride
SDR         Standard Dimension Ratio
SESC        Soil Erosion and Sedimentation Control
SESPC       Soil Erosion and Sediment Pollution Control
UHMW        Ultra High Molecular Weight
UL          Underwriter’s Laboratories, Inc.
WWF         Welded Wire Fabric

END OF SECTION
SECTION 00160
UTILITY CONFLICT STATEMENT

PART 1  GENERAL

1.01  DISCREPANCIES

A. Any discrepancies between the requirements of these specifications and the requirements of any other authorized agency, such as public utilities must be resolved prior to commencement of construction activities in order to avoid delays.

1.02  REQUIREMENTS

A. It is the responsibility of the Contractor to comply with the requirements of the PA One Call System, as required by PA Act 38 (1991), prior to commencement of construction activities in order to avoid delays.

B. The Contractor will insure that all work is within the requirements of the Pennsylvania Underground Utility Protection Law.

END OF SECTION
SECTION 01010

GENERAL REQUIREMENTS

PART 1    GENERAL

1.01    WORK CONDITIONS

A. Construct the work in stages to provide for public convenience.
   1. Do not close off public use of facilities until completion of one stage of construction will
      provide alternative usage.

B. Conduct construction operations to ensure the least inconvenience to the general public.

C. Take measure to control traffic when working on or near public roads and streets.
   1. Employ traffic control measures in accordance with the MUTCD and Pennsylvania
      Department of Transportation Publication No. 213, “Temporary Traffic Control
      Guidelines”, or latest revision.

D. Restore existing paving outside the limits of the work that is damaged by the Developer’s
   operations, to its original condition at the expense of the Developer.

E. Continuously keep rights-of-way, storage areas, streets, roads, highways and adjacent
   properties free from accumulation of waste materials, excess excavation, rubbish and
   windblown debris resulting from construction operations.

F. Protection of Existing Utilities and Structures:
   1. Take all precautions and utilize all facilities required to protect existing utilities and
      structures.
   2. In compliance with Act 38 of General Assembly of Pennsylvania, advise each Utility
      Company at least 3 working days in advance of intent to excavate, do demolition work or
      use explosives and give the location of the job site. Request cooperative steps of the
      Utility Company and suggestions for procedures to avoid damage to its lines.
   3. Advice each person, in physical control of powered equipment or explosives used in
      excavation or demolition work, of the type and location of utility lines at the job site, the
      Utility Company assistance to expect and procedures to follow to prevent damage.
   4. Immediately report to the Utility Company, the Township and the Engineer any break,
      leak or other damage to the lines or protective coatings made or discovered during the
      work and immediately alert the occupants of affected premises of any emergency created
      or discovered.
   5. Allow free access of Utility Company personnel at all times for purposes of
      maintenance, repair and inspection.
   6. Protect all storm sewer systems from the introduction of any mud, debris, polluted water
      or foreign material.
1.02 PENNDOT HIGHWAY OCCUPANCY PERMIT

A. The Developer’s attention is directed to Chapter 459, Occupancy of Highways by Utilities under Title 67 Transportation of the Pennsylvania Code. The Developer will pay the cost of the highway occupancy permit and the costs of the permit inspection fees, if any. The Township will be designated as the permittee. The Developer shall pay all costs in connection with the highway occupancy permit or permits, including but not limited to all costs for special insurance and bonds. The Developer/Contractor is responsible for scheduling final inspection and obtaining final PennDOT approval.

1.03 PERMITS

A. The Developer shall secure and pay the cost for the Department of Environmental Protection Water Quality Management Permit.

B. The Developer shall secure and pay for other permits required to comply with Federal, State, and local ordinances and regulations.

1.04 MUNICIPAL ROAD OCCUPANCY PERMIT

A. Developer/Contractor must obtain a road occupancy permit prior to commencing work, within the right-of-way of an adopted Township road.

1. Employ traffic control measures only after approval from the Township in accordance with 1st Class Township Code. Refer to the 1st Class Township Code Section 2014 for proper procedures.

2. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

1.05 SUBMITTALS AND CERTIFICATIONS

A. All materials and products requiring submission of manufacturer’s information must be approved by the Engineer prior to purchasing and installing.

B. The Developer/Contractor shall provide any additional information required by the Engineer to assure compliance with these specifications.

C. Provide three (3) copies (plus the number of copies the Contractor wants returned) of all submittals and certificates to the Engineer.

PART 2 EXECUTION

2.01 PROCEDURE

A. Confer and verify with other Contractors as to locations and extent of their work, to the end that interferences and deletions between trades are prevented and embedded or required items are installed in conjunction with the work under this contract. Interconnections between work of other contracts shall be made by the Developer whose work is erected last unless otherwise specifically stated in the Contract Documents, required by the Engineer or necessitated by the nature or extent of the work.
2.02 DEVELOPER’S USE OF PREMISES

A. Confine construction equipment, the storage of materials and equipment, and operations of workmen to within the permanent and temporary rights-of-way.

B. Pipeline materials may be stored appropriately along the route of the Work provided such stored materials do not unduly restrict public use or infringe on private property that has not given written approval of use.

C. Assume full responsibility for materials stored on site.

D. Provide dumpsters for disposal of waste materials. Do not stock pile waste materials on site.

E. The Developer/Contractor shall provide self-contained toilet units at the site.

F. Field offices or structures in or along the right-of-way of the Township shall be maintained in good order and repair.

2.03 UTILITY MARKING TAPE

A. Tape shall consist of minimum 5-mil (0.005") overall thickness, with no less than a 35 gauge (0.00035") solid aluminum foil core a minimum of 2” width. The foil must be visible from BOTH sides. The layers shall be laminated together with the extrusion lamination process, not adhesives. Further, there shall be NO inks or printing extending to the edges of the tape. The adhesive will NOT contain any dilutants, pigments or contaminants and is specially formulated to resist degradation by all known alkalis, acids, chemical reagents and solvents normally encountered in the soil. All printing shall be encased to avoid ink rub-off.

B. Test Data:

<table>
<thead>
<tr>
<th>Property</th>
<th>Method</th>
<th>Value</th>
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<tbody>
<tr>
<td>Thickness</td>
<td>ASTM D2103</td>
<td>5.0 mils</td>
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<tr>
<td>Tensile strength</td>
<td>ASTM D882</td>
<td>25 lbs./inch (5500 psi)</td>
</tr>
<tr>
<td>Elongation</td>
<td>ASTM D 882-88</td>
<td>&lt;50% at break</td>
</tr>
<tr>
<td>Printability</td>
<td>ASTM D2578</td>
<td>&gt;50% dynes/cm²</td>
</tr>
<tr>
<td>Flexibility</td>
<td>ASTM D 671-81</td>
<td>Pliable hand</td>
</tr>
<tr>
<td>Inks</td>
<td>Mfg. Specs.</td>
<td>Heat set Myles</td>
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<td>Message repeat</td>
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<td>Foils</td>
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<tr>
<td>Bottom Layer</td>
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<tr>
<td>Adhesives</td>
<td>Mfg. Specs.</td>
<td>&gt;30%, solid 1.5#/R</td>
</tr>
</tbody>
</table>

01010-3
Bond strength Boiling H₂O @ 100°C 5 hours w/o peel

Colors APWA code See below

C. Color Code shall be as follows:

1. Safety Red: Electric power, distribution and transmission and municipal electric systems.

2. High Visibility Safety Yellow: Gas and oil distribution and transmission, dangerous materials, product and stem.

3. Safety Alert Orange: Telephone and telegraph systems, police and fire communications, and cable television.


5. Safety Green: Sanitary and storm sewer systems.


7. Alert Purple: Reclaimed non-potable water lines.

2.04 SOIL EROSION AND SEDIMENTATION CONTROL PLAN

A. The Developer/Contractor is required to provide soil erosion and sedimentation control measures as indicated in the Soil Erosion and Sedimentation Control Plan which will be completed as necessitated by the nature or extent of the work. An approved copy of the Soil Erosion and Sedimentation Control Plan, as approved by the Cumberland County Conservation District, shall be submitted to the Township.

2.05 FIELD OBSERVATION

A. Field observation shall be at the discretion of the Township. The Township's Inspector shall have the authority to halt construction if, in his opinion, construction is not being done according to specifications and/or construction drawings. Any construction not being performed in accordance with the Township Specifications shall be reported to the Township and Engineer for direction. Periodic field visits will occur on all construction activities, unless special circumstances warrant additional time. The Developer/Contractor is responsible for payment of Engineer’s inspection and administrative fees to the Township.

2.06 PRECONSTRUCTION MEETING

A. Before starting the work, a conference will be held at the Township office to review the project and to establish a working understanding between the parties as to the Project. Present at the conference will be the Developer or his representative, the Township Engineer, the Township’s Inspector, the Contractor and the Superintendent. At the preconstruction meeting, the Developer or Contractor shall supply a schedule for construction activities and a list of materials/products to be used on the Project. The list should identify manufacturers, model numbers and sufficient data to assure compliance with these Specifications. The Developer or Contractor shall supply a list of personnel with contact information that the Township may use in the event of an emergency.
2.07 RECORD DRAWINGS

A. The Contractor is required to keep an up-to-date set of Record Drawings (As-Constructed Drawings) for the project. Up-to-date is defined as containing modifications for work performed within the past 30 days.

B. The Contractor shall identify the location of all newly installed, existing to remain, and piping to be abandoned pipe and conduit as it is installed or uncovered during the construction period.

C. No trenching for pipe or conduit shall be backfilled until the piping has been located and recorded by the Contractor.

D. The CONTRACTOR shall verify As-Constructed elevations of sanitary sewer and storm sewer inverts and road profiles.

E. At the end of the project, the Contractor’s record drawings shall be turned over to the Engineer in AutoCAD format or as indicated in the Subdivision and Land Development Ordinance, or directed by the Engineer.

F. The Engineer will review the Contractor’s record drawings. If the record drawings do not meet the requirements stated above, final adoption of the improvements will not be approved.

G. The Contractor shall provide detailed locations of all sanitary sewer locations, depth and length. The Contractor shall provide detailed lateral locations of all water service locations, including depth and length. Sewer laterals shall be located using manholes as a reference point and stationary from that point. Water service curb stops shall be located using distance from property lines.

2.08 FINAL ACCEPTANCE

A. There will be no final acceptance of sewer lines until all other utilities are installed and all testing is completed.

END OF SECTION

K:\356690300\Correspondence\Constuction & Material Specs\SECTION 01010- GENERAL REQUIREMENTS.doc
SECTION 02100
CLEARING AND GRUBBING

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Clearing
2. Grubbing
3. Stripping and stockpiling topsoil
4. Debris disposal

B. Related Work Specified Elsewhere:

1. Utility Conflict Statement: Section 00160
2. Site excavation and placement of fill material: Section 02210
3. Trenching, backfilling and compacting: Section 02221
4. Roadway excavation, fill, and compaction: Section 02230
5. Soil erosion and sedimentation control: Section 02270
6. Finish grading, seeding, and sodding: Section 02485

C. Definitions:

1. **Clearing** is defined as the removal of trees, brush, down timber, rotten wood, rubbish, any above original ground elevation not designated to be saved. Clearing also includes removal of fences, walls, guard posts, guide rail, signs, and other obstructions interfering with the proposed work.

2. **Grubbing** is defined as the removal from below the surface of the natural ground of stumps, roots and stubs, brush, organic materials and debris.

D. Applicable Standard Details: NONE

1.02 QUALITY ASSURANCE - Section Not Used

1.03 SUBMITTALS

A. Permits:

1. For off-site disposal, submit two copies of the agreement with each property owner releasing the Township from responsibility in connection with the disposal of the debris, and permits or approvals from regulatory agencies.

1.04 JOB CONDITIONS

A. Construction Limits

1. The Contractor may clear all obstructions within the construction limits or permanent and construction rights-of-way except those specifically designated on the drawings or specifications to be saved or restored.
B. Control of Traffic

1. Employ traffic control measures only after requesting traffic alterations, in writing to the Township.

2. The Contractor will employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

3. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

C. Coordination With Utilities

1. The Contractor shall ensure all work complies with the requirements of the Pennsylvania Underground Utility Protection Law.

PART 2 PRODUCTS

2.01 MATERIALS

A. Temporary Fencing:

1. Undamaged picket snow fence, 4' high, formed of wooden slats, tightly woven with wire cable.

2. Soil-set fence posts, studded "T" type, 6' high.

3. Undamaged temporary construction fencing, 4' high, formed of plastic, orange colored.

B. Tree Wound Dressing:

1. Antiseptic and waterproof, asphalt base.

PART 3 EXECUTION

3.01 PREPARATION

A. Notify the Township, the PA One Call System, and regulatory agencies at least 3 business days prior to beginning any clearing work.

B. Contractor's work should meet the requirements of the Soil Erosion and Sedimentation Control Plan for the site, as approved by the Cumberland County Conservation District.

C. Protect benchmarks, property corners, utilities, existing trees, shrubs and other landscape features designated for preservation with temporary fencing or barricades satisfactory to the Township. No material shall be stored or construction operation carried on within 4-feet of any tree to be saved or within the tree protection fence.
D. When a private enclosure fence encroaches on the work area, notify the property owner at least 5 days in advance of the clearing/grubbing operations to permit the owner to remove it, construct a supplemental fence, or make such other arrangements as may be necessary for security purposes. Upon failure of the property owner to reasonably proceed with the work required to secure his property, carefully remove the fence, in whole or in part and neatly pile the materials onto the owner's property.

3.02 UTILITY RELOCATIONS

A. Inform all companies, individuals and others owning or controlling facilities or structures within the limits of the work which have to be relocated, adjusted or reconstructed in sufficient time for the utility to organize and perform such work in conjunction with or in advance of the Contractor's operations.

B. Comply with the requirements of Pennsylvania Underground Utility Protection Law.

3.03 CLEARING

A. Confine clearing to within the construction limits.

B. Clear in a manner that will avoid damage to property corners, trees, shrubs, structures, and other installations which are to be retained.

C. Comply with the requirements of Pennsylvania Underground Utility Protection Law.

D. Where stumps are not required to be grubbed, flush cut with ground elevation.

3.04 GRUBBING

A. Grub areas within the construction limits to remove roots and other objectionable material to a minimum depth of 24".

B. Remove all stumps within the cleared areas.

3.05 STRIPPING AND STOCKPILING TOPSOIL

A. Strip topsoil to whatever depth it may occur from areas to be excavated, filled, or graded and stockpile.

B. Topsoil shall not be used as backfill.

C. Topsoil should be protected through implementation of a Soil Erosion and Sedimentation Control Plan to prevent discharge to any storm sewer system.

3.06 DEBRIS DISPOSAL

A. Trees, logs, branches, brush, stumps, and other debris resulting from clearing and grubbing operations shall become the property of the Contractor and shall be legally disposed of.

B. Burning of any debris shall be done in accordance with Chapter 75. (Ord. No. 1-1995) entitled Burning Outdoors of the Upper Allen Township code.
C. Discarded materials within the right-of-way limits necessary to perform the work shall be removed and properly disposed of at the Contractor’s expense.

3.07 RESTORATION

A. Repair all injuries to bark, trunk, limbs, and roots or remaining plants by properly dressing, cutting, and painting, using approved arboricultural practices and materials.

B. Replace trees, shrubs and plants designated to be saved which are permanently injured or die as a result of construction operations with like species.

C. Remove protective fences, enclosures and guards upon the completion of the project.

D. Restore guard posts, guide rail, signs and other interferences to the condition equal to that existing before construction operations.

E. Fences, mail boxes, and signs within the line of work shall be carefully removed, stored, and upon completion of backfill, reset or replaced to their original condition and location, at the Contractor’s expense.

END OF SECTION
SECTION 02150
BORING AND JACKING

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Approach trench excavation
2. Installation of casing pipe
3. Installation of carrier pipe

B. Related work specified elsewhere:

1. Utility Conflict Statement: Section 00160
2. Trenching, backfilling and compacting: Section 02221

C. Definitions:  NONE

D. Applicable Standard Details:

DT 02150-1  Casing Installation

1.02  QUALITY ASSURANCE

A. Reference Standards:

1. Comply with applicable federal, state and local ordinances, codes, statutes, rules and regulations, and affected jurisdictional bodies.

2. Pennsylvania Department of Transportation Publication 408 Specifications.


B. CONTRACTOR Qualifications:

1. Construction operations shall be undertaken only by a Contractor well experienced with a minimum of five operations of similar magnitude and condition.

1.03  SUBMITTALS

A. Submit history of previous work completed of equivalent nature and scope. Include qualification and experience of key personnel.

B. Submit description of proposed construction methods, including methods to establish and maintain vertical and horizontal alignment.
C. Manufacturers' Literature

1. Submit manufacturers' catalog information for each type of pipe, fittings, couplings, adapters, gaskets, casing spacers, and assembly of joints for approval by the Township. Include manufacturers' recommendations for deflection in pipe joints.

D. Certificates:

1. Submit certifications for each type of pipe, fittings, gaskets, lubricants or other joint materials from the manufacturers attesting that each of these meets or exceeds specifications requirements.

1.04 JOB CONDITIONS

A. Conduct operations so as not to interfere with, interrupt, damage, destroy, or endanger the integrity of surface or subsurface structures or utilities, and landscape in the immediate or adjacent areas.

B. When boring or jacking under state highways and railroads, comply with applicable right-of-way occupancy permits, including requirements for maintenance and protection of traffic.

C. Control of Traffic:

1. Employ traffic control measures only after requesting traffic alterations, in writing to the Township.

2. The Contractor will employ traffic control measured in accordance with the MUTCD and with PennDOT Publication 213.

3. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

D. If boring is obstructed, relocate or jack or tunnel crossing as approved by the Township.

E. Coordination With Utilities:

1. The Contractor shall insure all work complies with the requirements of the Pennsylvania Underground Utility Protection Law.

PART 2 PRODUCTS

2.01 STEEL CASING PIPE

A. ASTM A53; 35,000 psi minimum yield strength, new materials only.

B. Full circumference welded joints.

C. Diameter and wall thickness as shown on the drawings.
2.02 CASING SPACERS

A. Timber Skids:
   1. Pressure treated, cut to a cross-sectional size to allow placement of the carrier pipe in the casing and to support the barrel of the carrier pipe.
      a. Provide with notches to accommodate fastening.

B. Bolt On:

C. Non-Metallic:
   1. HDPE with no metal bolts or attachments. Spacers shall strap onto carrier pipe and slide easily into casing but shall not move during installation.

   2. Spacers shall provide constant projections around entire circumference of carrier pipe. Projections must have minimum height to pipe bells, similar to RACI type spacers as manufactured by RACI Spacers of North America, Vernon, British Columbia, or approved equal.

2.03 STEEL STRAPPING: ASTM A36

2.04 SAND (Fine aggregate)

A. Section 703.1, PennDOT Publication 408 Specifications. Type A.

2.05 GROUT

A. One part Portland cement (ASTM C150), and 6 parts mortar sand mixed with water to a consistency applicable for pressure grouting.

2.06 FLOWABLE FILL - Type D as specified in Section 02221, Table 1

2.07 BORED LATERAL PIPING

A. Gravity sewer pipe and fitting for 4” or 6” PVC bored laterals shall meet ASTM D3034, minimum SDR-21.

B. Solvent cemented joints shall meet ASTM D2855 specifications.

C. Solvent cement shall meet ASTM D2564 specifications.

D. Solid wall coupling shall be provided to make pipe transition from SDR-21 to SDR-35 or Schedule 40 piping.

E. All laterals shall be air tested with cleanouts in place.
PART 3  EXECUTION

3.01  APPROACH TRENCH

A. Excavate approach trench using methods as site conditions require.

B. Ensure pipe entrance face as near perpendicular to alignment as conditions permit.

C. Establish a vertical entrance face at least 1 foot above top of casing or tunnel lining.

D. Install adequate excavation supports as specified in Section 02221.

3.02  CASING PIPE INSTALLATION METHODS

A. Boring:

1. Install casing pipe with the determined vertical and horizontal alignment prior to installation of the carrier pipe.

2. Push the pipe into the ground with a boring auger rotating within the pipe to remove the spoil. Do not advance the cutting head ahead of the casing pipe except for that distance necessary to permit the cutting teeth to cut clearance for the pipe. The machine bore and cutting head arrangement shall be removable from within the pipe. Arrange the face of the cutting head to provide a barrier to the free flow of soft material.

3. Do not overcut excavation by more than 1" greater than the outside diameter of the casing pipe.

4. If voids should develop greater than the outside diameter of the pipe by approximately one inch, grout to fill voids.

B. Jacking:

1. Construct adequate thrust wall normal to the proposed line of thrust.

2. Impart thrust load to the pipe through a suitable thrust ring that is sufficiently rigid to ensure distribution of the thrust load on the pipe.

C. Drilling and Jacking:

1. Use an oil field type rock roller bit or plate bit made up of individual roller cutter units solidly welded to the pipe which is turned and pushed for its entire length by the drilling machine to give the bit the necessary cutting action.

2. Inject a high density slurry (oil field drilling mud) to the head as a cutter lubricant. Inject slurry at the rear of the cutter units to prevent jetting action ahead of the pipe.

D. Mining and Jacking:

1. Utilize manual hand mining excavation from within the casing pipe as it is advanced with jacks, allowing minimum ground standup time ahead of the casing pipe.
3.03 CARRIER PIPE INSTALLATION WITHIN CASING PIPE

A. All provisions regarding cleaning, inspection and handling specified under pipe material sections apply to this work.

B. Place the carrier as shown on Standard Detail DT 02150-1. Exercise care to prevent damage to pipe joints when carrier pipe is placed in casing.

C. Support pipeline within casing so that no external loads are transmitted to carrier pipe. Attach casing spacers to barrel of carrier pipe at 6’ on centers, minimum 2 per pipe section.

D. Close ends of casing by sealing with brick masonry bulkheads, water-plug, or other approved hydraulic cement. The downstream bulkhead shall have a 2” diameter weep hole (stainless steel).

E. Completely fill annular space between carrier pipe and casing pipe with limestone screenings or sand. If in a State Highway, fill annular space with flowable fill.

3.04 CARRIER PIPE INSTALLATION WITHOUT CASING PIPE

A. Bore the opening with a boring auger to the determined vertical and horizontal alignment.

B. Do not overcut boring excavation by more than 1” greater than the outside diameter of the lateral pipe.

C. Carefully guide the lateral pipe and joints through the opening, assembling joints prior to inserting into the boring.

END OF SECTION
PUMP GROUT BETWEEN CASING AND EXCAVATION IF GREATER THAN 1'

EXCAVATION

ANNULAR SPACE TO BE FILLED WITH LIMESTONE SCREENINGS

STEEL CASING PIPE

PIPE BELL

D CARRIER PIPE

NON-METALLIC (HDPE), STAINLESS STEEL OR OTHER APPROVED SPACER

NOTE: DO NOT SUPPORT CARRIER PIPE ON BELLS

*IF IN STATE HIGHWAY RIGHT-OF-WAY, USE FLOWABLE FILL, TYPE D.
SECTION 02210

SITE EXCAVATION AND PLACEMENT OF FILL MATERIAL

PART 1  GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Excavation
2. Blasting
3. Placement and compaction of fill material

B. Related work specified elsewhere:

1. Utility Conflict Statement: Section 00160
2. Clearing and grubbing: Section 02100
3. Trenching, backfilling and compacting: Section 02221
4. Roadway excavation, fill and compaction: Section 02230
5. Soil erosion and sedimentation control: Section 02270
6. Finish grading, seeding, sodding: Section 02485

C. Definitions: NONE

D. Applicable Standard Details: NONE

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:
   - Publication 408, Specifications
   - Publication 213, Temporary Traffic Control Guidelines
   - Publication 19, Field Test Manual
   - PTM No. 106 Moisture-Density Relations of Soils (using 5.5 lb Rammer and 12 inch drop)
   - PTM No. 402 Determine In-Place Density and Moisture Content of Construction Materials by Use of Nuclear Gauges

   - D698 Test Method of Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft.-lbf./ft^3)
   - D1557 Test Method for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft.-lbf./ft^3)
   - D2922 Test Method for Density of Soil and Soil Aggregate in Place by Nuclear Methods (Shallow Depth)
3. American Association of State Highway and Transportation Officials (AASHTO):

   T89     Determining Liquid Limit of Soils
   T90     Determining Plastic Limit and Plasticity Index of Soils

4. Pennsylvania Code

   Title 67, Transportation, Chapter 459, Occupancy of Highway by Utilities

B. Testing Agency:

   1. Compaction testing shall be performed by an approved Soils Testing Laboratory engaged and paid for by the Contractor and approved by the Township.

C. Compaction Testing:

   1. Determine compaction by the testing procedure contained in ASTM D698 or ASTM D1557 at the locations and frequencies specified by the Township.

1.03 SUBMITTALS

A. Certificates:

   1. Submit certified compaction testing results from the soils testing laboratory.

1.04 JOB CONDITIONS

A. Classification of Excavation:

   1. All site excavation work includes excavation and removal of all soil, shale, rock, boulders, fill, and all other materials encountered of whatever nature.

B. Control of Traffic:

   1. The Contractor shall employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

   2. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to exiting traffic patterns.

C. Protection of Existing Utilities and Structures:

   1. Take all precautions and utilize all facilities required to protect existing utilities and structures in compliance with Pennsylvania Act 187. Request cooperative steps of the Utility and suggestions for procedures to avoid damage to its lines.

   2. Allow free access to Utility personnel at all times for purposes of maintenance, repair and inspection.
PART 2  PRODUCTS

2.01 ACCEPTABLE MATERIALS

For purposes of construction control, the following materials may be deemed acceptable for use in placement of fills:

A. **Soil.** Soil shall include all inorganic material having a maximum size that can be readily placed and compacted in loose 8 inch layers and of which more than 35 percent shall pass the No. 200 sieve. Soil shall have a minimum dry weight density of 98 pounds per cubic foot as determined in accordance with PTM No. 106, Method B and a maximum liquid limit of 65 as determined in accordance with AASHTO Designation T89. The plasticity index, as determined by AASHTO Designation T90 for soils having liquid limits of 41 to 65 inclusive, shall be not less than that determined by the formula: Plasticity Index = Liquid Limit - 30.

B. **Granular Material.** Granular material shall include all natural or synthetic mineral aggregates having a maximum size that can be readily placed and compacted in loose 8 inch layers and of which 35 percent or less shall pass the No. 200 sieve.

C. **Shale.** Shale shall include all rock-like materials formed by the natural consolidation of mud, clay, silt and fine sand and usually thinly laminated, comparatively soft and easily split, having a maximum size that can be readily placed and compacted in loose 8 inch layers.

D. **Rock.** Rock shall include all igneous, metamorphic and sedimentary rock having a maximum size that can be readily placed and compacted in loose 8 inch layers and which generally has sufficient fines to normally fill all the voids in each layer.

E. **Random Materials.** Random material shall include any combination of the above classifications and may include old concrete, brick, etc., from demolition; having a maximum size that can be readily placed and compacted in loose 8 inch layers, and which have been approved by the Township.

F. **Flowable Fill.** See Section 02221.

PART 3  EXECUTION

3.01 MAINTENANCE AND PROTECTION OF TRAFFIC

A. Coordinate the work to ensure the least inconvenience to traffic and maintain traffic on one or more unobstructed lanes unless closing of the roadway is authorized.

B. Maintain access to all streets and private drives and for emergency vehicles.

C. When streets must be closed, provide and maintain signs, flashing warning lights, barricades, markers, and other protective devices as required to conform to construction operations and to keep traffic flowing with minimum restrictions.

D. Comply with State and local codes, permits and regulations.

3.02 SALVAGE TOPSOIL

A. Within the areas indicated for grading, strip topsoil to the depth of suitable topsoil material and stockpile for subsequent top-soiling operations. See Section 02100.
3.03 PLACEMENT OF FILL MATERIAL

A. After removal of topsoil, areas to receive fill shall be thoroughly rolled, and any soft spots disclosed by rolling shall be excavated and the unsuitable material removed and disposed of in a waste area. The excavated area shall be filled with suitable fill material approved by the Township and re-compacted. Suitable fill material shall be spread in layers of not more than 8 inches (loose) over the full area of the fill, and compacted to the required density by the use of compaction equipment. All fill material shall be compacted to not less than 95\% of its maximum dry weight density at its optimum moisture content, plus or minus 2\%, as determined by ASTM D698, under roadways, shoulders, driveways, curbs, sidewalks, and all parking areas and not less than 90\% in yards and fields. When the material is too coarse to satisfactorily use these methods, compaction will be determined by the Township based on non-movement of the material under the compaction equipment.

B. Fill material placed in areas inaccessible to the compaction equipment shall be placed in uniform loose layers not exceeding 4 inches in depth and compacted by means of approved mechanical tampers to the density requirements herein specified.

C. When a previously constructed fill requires additional material to bring it to required elevation, the top of the fill shall be thoroughly scarified before the required additional material is placed.

D. Material containing moisture in excess of that percentage which will ensure satisfactory compaction shall not be placed in the fill and fill material shall not be placed on material that has become unstable due to excessive moisture.

E. Frozen fill material shall not be placed in fills, and fill material shall not be placed on frozen material. If during construction the top of the fill freezes, all frozen material shall be removed before additional material is placed.

F. Wet or frozen materials which would be suitable when dried or when thawed and dried, may be wasted by the Contractor for his convenience only with the written permission of the Township, and subject to replacement in equivalent volume, at the expense of the Contractor. However, in no case shall waste material be disposed of in the flood channel area of any stream. In all cases the filling must be in compliance with all Federal and State requirements.

G. Shale and random material containing an excessive quantity of large fragments shall be so placed that the coarser material is in areas where no building foundations or utility trenches are to be located. The large pieces shall then be broken down by the use of approved equipment until all voids are filled. Mixtures of shale and rock shall be placed in accordance with the requirements for placing shale.

H. Where fill is to be constructed on a slope, the slope shall be benched to the width and depth shown on the drawings or as approved by the Township.
3.04 EXCAVATION

A. Perform excavation of borrow material in a manner satisfactory to the Township. Strips borrow pits of brush, trees, roots, grass and other vegetation prior to removal of material for use in fill. During the excavation operation, grade the borrow area to ensure free drainage of water from the area. Place and maintain erosion control devices after completion of the excavation, grade the excavated area, including side slopes, to drain and present a uniformly trim appearance merging into the surrounding terrain. After borrow excavation operations are complete, re-grade area, if necessary, to prevent erosion.

3.05 BLASTING

A. No blasting is permitted without a State permit and advance notice to the Township.

B. Blasting is the sole responsibility of the Contractor and no duty is assumed or to be exercised by the Township relative thereto.

C. Blasting work shall be supervised by licensed and experienced personnel and performed in conformance with applicable Federal, State and local codes.

D. Provide Township with a copy of the blasting permit and notify emergency services.

3.06 CONTROL OF EXCAVATED MATERIAL

A. Provide temporary barricades to prevent excavated material from encroaching on private property, walks, gutters, and storm drains.

B. Maintain accessibility to all fire hydrants, valve pit covers, valve boxes, curb boxes, fire and police call boxes, and other utility controls at all times. Keep gutters clear or provide other satisfactory facilities for street drainage. Do not obstruct natural water courses. Where necessary, provide temporary channels to allow the flow of water either along or across the site of the work.

C. All excavated material shall be controlled in accordance with the Soil Erosion & Sedimentation Control plan, as approved by the Cumberland County Conservation District and in accordance with section 02270, Soil Erosion and Sedimentation Control.

3.07 DEWATERING

A. Keep excavations dry and free of water. Dispose of precipitation and subsurface water clear of the work.

B. Intercept and divert surface drainage away from excavations. Design surface drainage systems; so that they do not cause erosion on or off the site, or cause unwanted flow of water.

C. Comply with Federal and State requirements for dewatering to any watercourse, prevention of stream degradation, and erosion and sediment control.

D. All work to be outlined in an erosion and sedimentation plan reviewed and approved by the Cumberland County Conservation District and in accordance with section 02270, Soil Erosion and Sedimentation Control.
3.08 TOPSOILING

A. Top-soiling shall be as specified in Section 02485.

3.09 DISPOSAL OF EXCAVATED MATERIAL

A. Excavated material remaining after completion of placement of fills shall remain the property of the Contractor, removed from the construction area, and properly disposed of.

3.10 FOREIGN BORROW MATERIAL

A. Foreign borrow consists of excavation, placement and compaction in fill areas of approved material obtained from sources outside the project limits.

B. The Contractor shall make his own arrangements for obtaining all foreign borrow material and pay all costs involved, including an approved erosion and sedimentation control plan for the borrow excavation site.

END OF SECTION
SECTION 02221
TRENCHING, BACKFILLING AND COMPACTING

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Cutting paved surfaces
2. Blasting
3. Trench excavation, backfill and compaction
4. Support of excavation
5. Pipe bedding requirements
6. Control of excavated material
7. Rough grading
8. Restoration of unpaved surfaces

B. Related work specified elsewhere:

1. Utility Conflict Statement  Section 00160
2. Clearing and grubbing:  Section 02100
3. Boring and jacking:  Section 02150
4. Soil erosion and sedimentation control:  Section 02270
5. Finish grading, seeding and sodding:  Section 02485
6. Trench paving & restoration:  Section 02575

C. Definitions:  NONE

D. Applicable Standard Details:

DT 02221-1  Pipe Bedding Details
DT 02221-2  Flowable Backfill Detail
DT 02221-3  Clay DIke Detail
DT 02221-4  Utility Line Wetland Crossing (Flumed) Detail
DT 02221-5  Utility Line Stream Crossing (Flumed) Detail
DT 02221-6  Utility Line Stream Crossing (Bypass) Detail

1.02  QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revisions:

Publication 408, Specifications
Publication 213, Temporary Traffic Control Guidelines
Publication 72M, Standards for Roadway Construction
Publication 19, Field Test Manual

• PTM No. 106 – Moisture-Density Relations of Soils (using 5.5 lb. Rammer and 12 inch drop)
• PTM No. 402 – Determining-in-Place Density and Moisture Content of Construction Materials by Use of Nuclear Gauges


C33 Specifications for Concrete Aggregates
D698 Test Method of Laboratory Compaction Characteristics of Soil Using Standard Effort
D2922 Test for Density of Soil and Soil Aggregate in Place by Nuclear Methods


B. Testing Agency:

1. Compaction testing shall be performed by an approved Soils Testing Laboratory engaged and paid for by the Contractor and approved by the Township.

C. Inspections/Compaction Testing:

1. Inspection by Township will, at a minimum, be made of bearing material, backfill material, and pipe installation.

1.03 SUBMITTALS

A. Certificates:

1. Submit certification attesting that the composition analysis of pipe bedding, select material stone backfill materials and flowable fill meet specification requirements.

2. Submit certified compaction testing results from the soils testing laboratory, if required.

B. Compaction Equipment List:

1. Submit a list of all equipment to be utilized for compacting, including manufacturers' lift thickness limitations.

C. Permits:

1. Road Occupancy Permit.

2. PennDOT Highway Occupancy Permit.

1.04 JOB CONDITIONS

A. Classification of Excavation:

1. Excavation work includes excavation and removal of all soil, shale, rock, boulders, fill, and other materials encountered of whatever nature.
B. Compaction of Backfill:

1. The degree of compaction required at each location is indicated in the Backfill and Surface Restoration Requirements Table in Section 02575.

C. Control of Traffic:

1. The Contractor will employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

2. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

D. Protection of Existing Utilities and Structures:

1. Take all precautions and utilize all facilities required to protect existing utilities and structures. Comply with the requirements of the Pennsylvania Underground Utility Protection Law. Request cooperative steps of the Utility and suggestions for procedures to avoid damage to its lines.

2. Advise each person in physical control of powered equipment or explosives used in excavation or demolition work of the type and location of utility lines at the job site, the Utility assistance to expect, and procedures to follow to prevent damage.

3. Immediately report to the Utility and the Township any break, leak or other damage to the lines or protective coatings made or discovered during the work and immediately alert the occupants of premises of any emergency created or discovered.

4. Allow free access to Utility personnel at all times for purposes of maintenance, repair and inspection.

E. Site Inspection:

1. Prior to entering upon any private property, the Contractor shall have arranged for and completed a site inspection of each property with Township, at which time the Township will advise the Contractor as to what area is available for work; as to the trees, planting, and improvements which may be removed or disturbed during the work; and as to any special conditions or requirements which shall govern the work on each property.

PART 2 PRODUCTS

2.01 PIPE BEDDING MATERIAL

A. Type III and Type IV Bedding Material:

1. AASHTO No. 8, Table C, Section 703.2, Publication 408. Do not use slag or cinders.

B. Type V Bedding:

1. AASHTO No. 8 coarse aggregate conforming to Section 703, Publication 408. Do not use slag or cinders.
2.02 BACKFILL MATERIAL

A. Select Material Backfill:

1. Crushed stone or gravel aggregate conforming to Select Granular Material (2RC), Section 703.3, Publication 408 Specifications. Do not use slag or cinders.

B. Flowable Backfill Material:

1. Material conforming to PennDOT special provisions S94 (S2060130), Type A or B as shown in Table 1.

2. Flowable backfill inside casing pipe shall be Type D.

C. Suitable Backfill Material (unpaved areas)

1. From top of pipe bedding material to 24” over top of pipe:
   a. Material excavated from the trench if free of stones larger than 6” in size and free of wet, frozen or organic materials.

2. From 24” above pipe to subgrade elevation:
   a. Material excavated from the trench if free of stones larger than 8” in size and free of wet, frozen, or organic materials.

D. Suitable Backfill Material (Streets, Driveways, and Shoulders)

1. From top of pipe bedding material to subgrade elevation:
   a. Select material backfill
   b. Flowable backfill material – where directed or approved.

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<th>Properties &amp; Criteria</th>
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<th>Type B</th>
<th>Type C</th>
<th>Type D</th>
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<td>120-135***</td>
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* Quantities may be varied or alternate designs submitted to adapt mix to conform to density and strength requirements or to adapt to specific site conditions.

** Requires using a suitable lightweight aggregate or air entraining admixture. Provide a mix design that achieves the specified strength and density requirements.

*** Approximate Value. Use of air entraining agent may reduce these values.

**** As appropriate depending on whether light weight aggregate or air entraining admixture is used to obtain lightweight properties.

PART 3  EXECUTION

3.01 MAINTENANCE AND PROTECTION OF TRAFFIC

A. Coordinate the work to ensure the least inconvenience to traffic and maintain traffic on one or more unobstructed lanes unless closing of the roadway is authorized.

B. Maintain access to all streets and private drives and for emergency vehicles.

C. When streets must be closed, provide and maintain signs, flashing warning lights, barricades, markers, and other protective devices as required to conform to construction operations and to keep traffic flowing with minimum restrictions.

D. Comply with State and local codes, permits and regulations.

3.02 CUTTING PAVED SURFACES PRIOR TO TRENCHING

A. Where installation of pipelines, miscellaneous structures, and appurtenances necessitate breaking a paved surface, make cuts in a neat uniform fashion forming straight lines parallel with the centerline of the trench. Cut offsets at right angles to the centerline of the trench.

B. Protect edges of cut pavement during excavation to prevent raveling or breaking; square edges prior to pavement replacement.

C. The requirement for neat line cuts, in other than state highways, may be waived if the final paving restoration indicates overlay beyond the trench width.
3.03 BLASTING

A. No blasting is permitted without a State permit, copy provided to Township, and 72-hour advance notice to the Township and any other emergency services.

B. Blasting is the sole responsibility of the Contractor and no duty is assumed or to be exercised by the Township relative thereto.

C. Blasting work shall be supervised by licensed and experienced personnel and performed in conformance with applicable Federal, State and local codes.

3.04 TRENCH EXCAVATION

A. Depth of Excavation:

1. Gravity Pipelines:
   a. Excavate mainline trenches to the required depth and grade for the invert of the pipe plus that excavation necessary for placement of pipe bedding material.
   b. Excavation for laterals shall provide a straight uniform grade of 1/4" per foot from the main pipeline to the right-of-way line, plus that excavation necessary for placement of pipe bedding material.

2. Pressure Pipelines:
   a. Excavate trenches to the minimum depth necessary to place required pipe bedding material and to provide a minimum of 42" from the top of the pipe to the finished ground elevation, except where specific depths are otherwise shown on the Drawings.

3. Where unsuitable bearing material is encountered in the trench bottom, continue excavation until the unsuitable material is removed, solid bearing is obtained or can be established, or concrete cradle can be placed. If no concrete cradle is to be installed, refill the trench to required pipeline grade with pipe bedding material.

4. Where the Contractor, by error or intent, excavates beyond the minimum required depth, backfill the trench to the required pipeline grade with pipe bedding material.

B. Width of Excavation:

1. Excavate trenches, including laterals, to a width necessary for placement and jointing of the pipe, and for placing and compacting pipe bedding and trench backfill around the pipe, but not less than 16" or more than 24" plus the pipe outside diameter from the bottom of the trench to a point 12" above the crown of the pipe.

2. Shape trench walls completely vertical from trench bottom to at least 2’ above the top of the pipe. Trench walls from 2’ above the top of the pipe to grade to be benched and sloped, or shaved, to comply with Federal and State laws and codes.

3. For pressure pipeline fittings, excavate trenches to a width that will permit placement of concrete thrust blocks. Provide earth surfaces for thrust blocks that are perpendicular to the direction of thrust and are free of loose or soft material.
3.05 SUPPORT OF EXCAVATION

A. Excavation support is the sole responsibility of the Contractor and no duty is assumed or to be exercised by the Township relative thereto.

B. Support excavations with sheeting, shoring, and bracing or a "trench box" as required to comply with Federal and State laws and codes.

C. Install adequate excavation supports to prevent ground movement or settlement of adjacent structures, pipelines or utilities. Damage due to settlement because of failure to provide support or through negligence or fault of the Contractor in any other manner, shall be repaired at no expense to the Township.

D. Withdraw sheeting, shoring, and bracing as backfilling proceeds unless otherwise approved by the Township.

3.06 CONTROL OF EXCAVATED MATERIAL

A. Keep the ground surface on both sides of the excavation free of excavated material to comply with Federal and State laws and codes.

B. Provide temporary barricades to prevent excavated material from encroaching on private property, walks, gutters, and storm drains.

C. Maintain accessibility to all fire hydrants, valve pit covers, valve boxes, curb boxes, fire and police call boxes, and other utility controls at all times. Keep gutters clear or provide other satisfactory facilities for street drainage. Do not obstruct natural water courses. Where necessary, provide temporary channels to allow the flow of water either along or across the site of the work.

D. In areas where pipelines parallel or cross streams, ensure that no material slides, is washed, or is dumped into the stream course. Remove cofferdams immediately upon completion of pipeline construction.

E. Comply with the requirements of the Soil Erosion & Sedimentation Control plan, as approved by the Cumberland County Conservation District and as specified in Section 02270, Soil Erosion and Sedimentation Control.

3.07 DEWATERING

A. Keep excavations dry and free of water. Dispose of precipitation and subsurface water clear of the work. Comply with Section 02270, Soil Erosion and Sedimentation Control.

B. Maintain pipe trenches dry until pipe has been jointed, inspected, and backfilled, and concrete work has been completed. Prevent trench water from entering pipelines under construction.

C. Intercept and divert surface drainage away from excavations. Design surface drainage systems so that they do not cause erosion on or off the site, or cause unwanted flow of water.

D. Comply with Federal and State requirements for dewatering to any watercourse, prevention of stream degradation, and erosion and sediment control.
3.08 PIPE BEDDING REQUIREMENTS

A. Flowable Backfill Bedding:
   1. Depth of pipe bedding aggregate and flowable fill as shown on Standard Detail DT 02221-2.

B. Type III Bedding:
   1. Depth of pipe bedding aggregate as shown on Standard Detail DT 02221-1.
   2. Provide Type III bedding when installing reinforced concrete storm drain pipe.

C. Type IV Bedding:
   1. Depth of pipe bedding aggregate as shown on Standard Detail DT 02221-1.
   2. Provide Type IV bedding when installing all other pipe larger than 2” diameter.

D. Type V Bedding:
   1. Depth of pipe bedding aggregate as shown on Standard Detail DT 02221-1.
   2. Provide Type V bedding when installing piping 2” diameter and smaller.

E. Shape recesses for the joints or bell of the pipe by hand. Assure that the pipe is supported on the lower quadrant (under haunches) for the entire length of the barrel. Fill all voids below the pipe.

F. Pipe embankment material shall be placed, worked by hand or compacted until a minimum density of 90% in yards and 95% under roadways, shoulders, driveways and sidewalks is achieved (at optimum moisture content, ±2%, standard proctor).

3.09 PIPE LAYING

A. Provide required pipe bedding placed in accordance with the detail DT 02221-1 or DT 02221-2.

B. Lay pipe as specified in the appropriate Section of these Specifications for pipeline construction.

3.10 THRUST RESTRAINT

A. Provide pressure pipe with concrete thrust blocking (See Section 03050) or use restrained joint fittings at all bends, tees, valves, and changes in direction.

3.11 BACKFILLING TRENCHES

A. After pipe installation and inspection, backfill trenches to 12” above the crown of the pipe with specified backfill materials, as per pipe bedding detail (DT-02221-1), placed and carefully compact with approved compaction equipment in layers of suitable thickness to provide specified compaction. Backfill and compact the remainder of the trench with specified backfill material. Refer to Backfill and Surface Restoration Requirements Table in Section 02575 for trench backfill material and compaction requirements at each specific location.
B. Lift Thickness Limitations For Crushed Aggregate:

1. Submit a list of the compaction equipment to be utilized on the project, the recommendations of the equipment manufacturer as to the maximum lift thickness which can be placed, and the method of compaction to be used with this equipment to achieve the required compaction. In no case shall maximum lift thickness placed exceed the maximum limits specified by the manufacturer's recommendations. However, if the equipment manufacturer's lift thickness recommendation is followed and the specified compaction is not obtained, the Contractor shall, at his own expense, remove, replace, and retest as many times as is required to obtain the specified compaction.

2. Lift thickness limitations specified for state highways, shoulders, or embankments shall govern over the compaction equipment manufacturer's recommendations.

C. Jetting:

1. When approved by the Township in writing, jetting methods may be used to consolidate backfill. Quality assurance methods to verify adequate compaction will be a condition of the approval by the Township.

D. Uncompacted Backfill:

1. Where uncompacted backfill is indicated on the drawings, backfill the trench from one foot above the pipe to the top of the trench with material excavated from the trench, crowned over the trench to a sufficient height to allow for settlement to grade after consolidation, providing for surface water drainage.

E. Unsuitable Backfill Material:

1. Where the Township deems backfill material to be unsuitable and rejects all or part thereof due to conditions prevailing at the time of construction, remove the unsuitable material and replace with select material backfill.

F. Compaction Testing:

1. Conduct compaction tests as directed by the Township during backfilling operations.

2. Determine compaction in state highways and shoulders by the testing procedure contained in Pennsylvania Test Method, PTM 106, Method B or PTM 402.

3. Determine compaction in areas other than state highways and shoulders by the testing procedure contained in ASTM D698 or ASTM D2922.

3.12 DISPOSAL OF EXCAVATED MATERIAL

A. Excavated material remaining after completion of backfilling shall remain the property of the Contractor, removed from the construction area, and legally disposed of.

3.13 ROUGH GRADING

A. Rough subgrade areas disturbed by construction to a uniform finish. Form the bases for terraces, banks, and lawns.
B. Grade areas to be paved to depths required where placing subbase and paving materials.

C. Rough grade areas to be topsoiled and seeded to 4" below indicated finish contours.

3.14 RESTORATION OF UNPAVED SURFACES

A. Restore unpaved surfaces disturbed by construction to equal the surface condition prior to construction.

B. Restore grassed areas in accordance with Section 02485.

3.15 LIMITS OF WORK

A. All disturbances shall be confined to Developer’s property, street rights-of-way, permanent easements, and temporary construction easements shown on the Drawings.

B. The Contractor shall not permit trucks and equipment to enter private driveways.

C. All work shall be confined to the Township or state highway rights-of-way and permanent rights-of-way or temporary construction rights-of-way shown on the Drawings.

D. The Contractor shall not permit trucks and equipment to enter private property except where easements are provided or prior written permission from the owner has been obtained by the Contractor.

END OF SECTION
PIPE BEDDING DETAILS

TYPE III
(RCP ONLY)

TYPE IV

TYPE V
(2" DIA. AND SMALLER)

NOTE: TYPE I AND II NOT PERMITTED.
**D = 3'-0" MAXIMUM DIAMETER OR RISE.**

**IF DRAINAGE IS REQUIRED TO MAINTAIN POSITIVE FLOW OF WATER AWAY FROM THE TRENCH, IT MUST BE PROVIDED BY USE OF PROPERLY DESIGNED GRANULAR OR SYNTHETIC DRAINS.**

**NOTES:**

1. PROVIDE MATERIALS AND WORKMANSHIP IN ACCORDANCE WITH THE REQUIREMENTS OF PUBLICATION 408, SECTIONS 601 AND 220.

2. FLOWABLE BACKFILL WILL ENVELOP THE LAST SECTION OF PIPE OR END SECTION. CONSTRUCT DIKE OF FLOWABLE BACKFILL MATERIAL AS SPECIFIED IN SPECIAL PROVISION OR PROVIDE FORMWORK TO CONTAIN FLOWABLE BACKFILL.
NOTES:

1. COMPACTED CLAY DIKES SHALL EXTEND VERTICALLY FROM UNDISTURBED GROUND AT BOTTOM OF TRENCH TO WITHIN 24" OF FINAL GRADE, AND FROM UNDISTURBED GROUND ON TRENCH SIDES FOR WIDTH OF TRENCH AND 12" BEYOND EACH SIDE OF TRENCH.

2. CLAY BACKFILL TO A POINT 24" OVER THE PIPE SHALL CONSIST OF A BENTONITE/SOIL MIXTURE AT A 5:1 MIX.

3. REMAINING BACKFILL SHALL CONSIST OF CLAY CONTAINING NO MORE THAN 15% (BY VOLUME) STONE NOT LARGER THAN TWO (2") INCHES IN DIAMETER. CLAY SHALL BE PLACED IN SIX (6") INCH LIFTS AND COMPACTED BY MECHANICAL TAMPER TO NOT LESS THAN 95% OF MAXIMUM DENSITY AT OPTIMUM MOISTURE CONTENT.
1. Concrete to be 3,000 psi.
2. Encasement to be used only where specified on drawings.
3. Pipe shall be ductile iron pipe.
4. Filter fabric to be placed under rip-rap and keyed into embankment.
   
   CLAY DIKE
   
   CONCRETE ENCASEMENT TO EXTEND FROM TOP OF STREAM BANK TO TOP OF STREAM BANK
   
   CLEARANCE FROM LOWEST POINT IN STREAM BED TO TOP OF ENCASEMENT SHALL BE A MINIMUM OF 3' (1' IN ROCK)
   
   SECTION
   
   10'
   
   MIN.
   
   TYP.
   
   SEDIMENT BARRIER (TYP.)
   
   SPOIL FROM CROSSING (TYP.)
   
   FLOW
   
   TRENCH PLUGS (TYP.)
   
   TRENCH
   
   BROAD BASED DIPS (TYP.)
   
   SEDIMENT BARRIER (TYP.)
   
   PIPE CULVERT
   
   TOP OF STREAM BANK (TYP.)
   
   PLAN
   
   NOTES:
   1. All work within the wetland area must follow the requirements for all applicable permits obtained for the project. All work within the stream, including the trench backfilling, stabilization of the stream banks must be completed within 72 hours.
   2. Install broad based dips at 50' from the top of bank and 10' from the top of bank.
   3. Construct sediment barriers and direct runoff from the broad based dips into them.
   4. Install temporary pipe culverts in the wetland. Size and number of culverts to be determined on site to adequately convey baseflow. (Mats, pads, or other similar devices shall be installed where crossing of wetland areas by construction equipment cannot be avoided.)
   5. Install pipe with trench plugs.
   6. Once entire pipe is installed between corresponding manholes install clay dikes and concrete encasement.
   7. Remove trench plugs and backfill trench with native wetland material. Original grades through wetland must be restored. Any excess material must be removed from the wetland. Mounding of fill material to allow for settlement in the trench will be permitted in accordance with best construction methods.
   8. Remove temporary pipe.
   9. Woodchips from clearing and grubbing of wetland area should be spread over all disturbed areas. Do not reseed the disturbed areas of the wetland.
   10. Install sediment barrier at top of wetland banks. Grade out broad base dips and all disturbed areas in accordance with Seeding Restoration Table.
   11. Provide pinning to anchor pipe.
8" NATURAL STREAM BANK MATERIAL TO BE PLACED ON STREAM BANK.

Notes:
1. Concrete to be 3,000 psi.
2. Encasement to be used only where specified on drawings.
3. Pipe shall be ductile iron pipe.
4. Filter fabric to be placed under rip-rap and keyed into embankment.

CLEARANCE FROM LOWEST POINT IN STREAM BED TO TOP OF ENCASEMENT SHALL BE A MINIMUM OF 3' (1' IN ROCK)

CONCRETE ENCASTEMENT TO EXTEND FROM TOP OF STREAM BANK TO TOP OF STREAM BANK

SECTION

SEDIMENT BARRIER (TYP.)
SPOIL FROM CROSSING (TYP.)

SANDBAGS TO BLOCK STREAM FLOW (TYP.)
TRENCH PLUGS (TYP.)
BROAD BASED DIPS (TYP.)
SEDIMENT BARRIER (TYP.)
PIPE CULVERT

TOP OF STREAM BANK (TYP.)

PLAN

NOTES:
1. All work within the stream area must follow the requirements for all applicable permits obtained for this project. All work within the stream, including the trench backfilling, stabilization of the stream banks must be completed within 72 hours.
2. Install broad based dips at 50' from the top of bank and 10' from the top of bank.
3. Construct sediment barriers and direct runoff from the broad based dips into them.
4. Install temporary pipe culvert in the stream. Size and number of culverts to be determined on site or adequately convey baseflow. Minimum culvert diameter to be 12".
5. Install pipe with trench plugs.
6. Once entire pipe is installed between corresponding manholes install clay dikes and concrete encasement.
7. Remove trench plugs and backfill trench. Place minimum 8" of natural stream bed material at existing grades.
8. Remove sandbags and temporary pipe.
9. Install sediment barrier at top of stream banks. Grade out broad base dips and all disturbed area in accordance with seeding restoration tables.
10. Provide pinning to anchor pipe.

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

UTILITY LINE
STREAM CROSSING (FLUMED) DETAIL

C.S. Davidson, Inc.
Excellence in Civil Engineering
30 N. Duke Street, York, PA 17401 • Phone (717) 846-6005 • Fax (717) 846-5001
www.csdavidson.com

DRAWN BY CJM
CHECKED BY N.T.S.
SCALE 9/14/16
DATE

DWG. NO. HT02221-5
UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA

FILE NO. 3566.9.03.00
8" NATURAL STREAM BANK MATERIAL TO BE PLACED ON STREAM BANK.

Notes:
1. Concrete to be 3,000 psi.
2. Encasement to be used only where specified on drawings.
3. Pipe shall be ductile iron pipe.
4. Filter fabric to be placed under rip-rap and keyed into embankment.

CONCRETE ENCASEMENT TO EXTEND FROM TOP OF STREAM BANK TO TOP OF STREAM BANK

SECTION

SEDIMENT BARRIER (TYP.)

SPOIL FROM CROSSING (TYP.)

STREAM BOTTOM

10' MIN.
TYP.

100' MIN.
TYP.

TRENCH PLUGS (TYP.)

BROAD BASED DIPS (TYP.)

SEDIMENT BARRIER (TYP.)

PIPE CULVERT

ENERGY DISSIPATER

TOP OF STREAM BANK (TYP.)

Notes:
1. All work within the stream area must follow the requirements for all applicable permits obtained for this project. All work within the stream, including the trench backfilling, stabilization of the stream banks must be completed within 72 hours.
2. Install broad based dips at 50' from the top of bank and 10' from the top of bank.
3. Construct sediment barriers and direct runoff from the broad based dips into them.
4. Install temporary pipe culvert in the stream. Size and number of culverts to be determined on site or adequately convey baseflow. Minimum culvert diameter to be 12".
5. Install pipe with trench plugs.
6. Once entire pipe is installed between corresponding manholes install clay dike and concrete encasement.
7. Remove trench plugs and backfill trench. Place minimum 8" of natural stream bed material at existing grades.
8. Remove sandbags and temporary pipe.
9. Install sediment barrier at top of stream banks. Grade out broad base dips and all disturbed area in accordance with seeding restoration table.
10. Provide pinning to anchor pipe.

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

UTILITY LINE

STREAM CROSSING (BYPASS) DETAIL

DRAWN BY CJM
CHECKED BY N.T.S.
SCALE DATE 9/14/16
DWG. NO. HT02221-6
UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA FILE NO. 3566.9.03.00
SECTION 02230
ROADWAY EXCAVATION, FILL AND COMPACTION

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this Section includes but is not limited to:

1. Excavation
2. Compaction
3. Fill
4. Subgrade Preparation
5. Base Preparation

B. Related Work Specified Elsewhere:

1. Utility Conflict Statement: Section 00160
2. Clearing and grubbing: Section 02100
3. Site excavation and placement of fill material: Section 02210
4. Soil erosion and sedimentation control: Section 02270
5. Finish grading, seeding and sodding: Section 02485
6. Bituminous paving and surfacing: Section 02500

C. Definitions:

1. **Roadway**: Area under and within ten feet of the edge of paving.

2. **Roadway Subgrade**: The prepared earth surfaces on or over which additional roadway materials will be placed or work is to be performed.

D. Applicable Standard Details:

1. See Section 02500.

2. The “Backfill and surface Restoration Requirements” Table in Section 02575 lists the specific paving requirements.

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. American Association of State Highway and Transportation Officials (AASHTO):

   T99Moisture-Density Relations of Soils, Using a 5.5-lb. Rammer and a 12-in. Drop.
   T191 Standard Method of Test for Density of Soil In-Place by the Sand Cone Method.


   D2167 Test Method for Density and Unit Weight of Soil in Place by the Rubber-Ballon Method.
D2922 Test Method for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth).

3. Pennsylvania Department of Transportation Publication 408 Specifications - Section 703.2 Coarse Aggregate.

B. Inspections:

1. Inspection by the Township will, at a minimum, be made of materials upon delivery to the job site; of the subgrade prior to placement of the base course; of the completed base course prior to placement of the binder surface; of the completed binder course prior to placement of the wearing course; and of the completed wearing course.

1.03 SUBMITTALS

A. Certificates:

1. Submit certification from aggregate suppliers attesting that materials conform to specifications herein. Certification shall be provided with each load of crushed aggregate delivered to the job site.

B. One copy of the approved Soil Erosion & Sedimentation Control plan, including approval letter.

1.04 JOB CONDITIONS

A. As specified in Section 02210.

B. Control of Traffic:

1. Reasonable access must be maintained for adjacent property owner’s and commercial properties.

2. All excavations in access drive, driveways and State Highway right-of-way shall be backfilled or plated at the end of each work day.

PART 2 PRODUCTS

2.01 ACCEPTABLE MATERIALS

A. Roadway Fill Areas: As specified previously under Site Excavation and Placement of Fill Material, Section 02210.

B. Embankment Fill Areas: As specified previously under Site Excavation and Placement of Fill Material, Section 02210.

C. Excavated Areas: Suitability of material for subgrade purposes shall be determined by non-movement of the material under compaction equipment.

D. Coarse Aggregate: Hard, tough, durable, and uncoated inert particles reasonably free from clay, silt, vegetation other deleterious substances coarse aggregate shall be obtained from approved source.
2.02 GEOTEXTILES

A. For all areas of wet subgrade – Class 4 Type B as defined in PennDOT Publication 408, Specifications, Section 735, and as approved by the Township.

B. For pavement base drains – Class 1 as defined by PennDOT Publication 408 Specifications, Section 735, and as approved by the Township.

PART 3 EXECUTION

3.01 SUBGRADE

A. Perform soil erosion control work in accordance with requirements of approved Soil Erosion and Sedimentation Control Plan and Section 02270.

B. Roadway Excavation. Excavate or otherwise remove and satisfactorily dispose of materials located within the limits indicated on the drawings for roadways.

1. Excavate to roadway subgrade depths required, and cut drainage channels and waterways as detailed on the drawings. Proof roll subgrade to the satisfaction of the Township.

2. Remove rock encountered in roadway excavation to a depth six inches below finished subgrade elevation.

3. Excavate unsuitable subgrade material. Refill such areas to required elevation with acceptable materials.

4. Place geotextile layer in wet areas prior to placing final base course.

C. Roadway Grading. Shape subgrade of roadways, intersections, approaches, entrances and adjoining pedestrian walkways to no more than 0.10 foot above or below the design elevations.

D. Roadway Fill. Construction requirements for roadway fill shall be as follows:

1. Form the roadway fill with acceptable materials.

2. Compact material to a minimum final density of not less than 95% of the maximum dry weight density at its optimum moisture content plus or minus 2% per ASTM D698 or D1557. Proof roll roadway fill to the satisfaction of the Township.

E. Roadway Embankment. Construction requirements for roadway embankment shall be as follows:

1. Break up shale and other rock-like materials formed by natural consolidation of mud, clay, silt and fine sand into a maximum size that can be readily placed and compacted in loose eight inch layers.

2. Place rock to form the base of roadway embankments. Place in uniform loose layers not exceeding in depth the approximate average size of the larger rock, but not exceeding 8 inches deep.
3. Smooth and level each layer adding soil or granular material conforming to Section 02210, in sufficient quantity to supplement the smaller rock pieces, filling the voids and pockets.

4. Form the top 18 inches of roadway embankments with soil or granular material conforming to Section 02210.

5. Compact embankment material to a minimum final density of not less than 95% of the maximum dry weight density at its optimum moisture content plus or minus 2% per ASTM D698 or D1557. Proof roll embankments to the satisfaction of the Township.

6. During foreign borrow excavation operations, keep the borrow area graded to ensure free water drainage. Following completion of work in the borrow area; grade the area to present a uniformly trim appearance merging into the surrounding terrain and to prevent erosion.

3.02 BASE COURSES

A. Subbase Course

1. Compact subgrade material to a minimum final density of not less than 95% of the maximum dry weight density at its optimum moisture content plus or minus 2% per ASTM D698 or D1557. Perform finish rolling on roadway subgrade just prior to installation of aggregate subbase or base course.

2. When indicated on the drawings or directed by the Township, construct subbase in accordance with PennDOT Publication 408 Specifications, Section 350.

B. Crushed Aggregate Base Course (Type A)

1. On prepared subgrade (or subbase if required), spread AASHTO No. 10 (limestone screenings) to a depth of one inch and compact. Construct stone base of AASHTO No. 1 aggregate to an 8" compacted depth.

2. Compaction shall be achieved by means of approved static or vibratory equipment as specified in PennDOT Publication 408. If static roller is used, base course of more than 8 inches shall be constructed in two lifts. If approved vibratory roller is used, base course up to 10 inches in compacted thickness may be constructed in one course.

3. Spreading Coarse Material. The coarse material shall be spread uniformly on the initial layer of fine material by approved mechanical stone spreaders to the full width of the base unless otherwise specified for part-width construction. Spreaders shall be adjusted to spread the loose material to obtain a layer of the required depth after compaction. In areas inaccessible to spreading equipment, the material may be spread directly from trucks provided the distribution is equivalent to that achieved by the spreader. All segregated material shall be removed and replaced with well graded material. The coarse material shall not be spread for a distance of more than an average day's work ahead of choking and compacting.
4. **Compacting Coarse Material.** Immediately after surface corrections have been made to the spread coarse material, it shall be thoroughly compacted. The rolling shall begin at the sides and progress to the center, except on super-elevated curves where the rolling shall begin on the low side and progress to the high side. The rolling shall be parallel with the centerline of the roadway, uniformly lapping each preceding track, covering the entire surface with the rear wheels ahead of the roller wheels. After each layer of material has been spread and compacted, it shall be checked with approved templates and straightedges, and all irregularities shall be satisfactorily corrected. Red flags shall be placed at the limits of satisfactorily compacted coarse material. The flags shall be moved ahead as additional material is compacted, and no filler shall be applied to the coarse material in advance of the flag-marked sections.

5. **Application of Fine Material.** After the coarse material has been set and keyed by compaction, dry limestone screenings (AASHTO No. 10.), in an amount equal to approximately 50% of that required to fill the voids in the coarse material, shall be spread uniformly over the surface. The vibratory compaction equipment shall then be operated over the surface to cause the screenings to settle into the voids. The remaining screenings shall be spread and vibrated in one or more applications to satisfactorily fill the voids; however, the quantity of screenings used and the operation of filling shall not cause floatation of the coarse aggregate. Areas not completely filled, in the foregoing operations, shall be filled by manual methods and need not be further vibrated.

6. **Compacting and Bonding.** After completing the vibration of the fine material, the surface of single-layer construction, or the surface of each layer of multi-layer construction, shall be sprinkled with water and rolled. All excess screenings forming in piles or cakes upon the surface shall be loosened and scattered by sweeping, exercising care that the fine material is not removed below the top of the coarse aggregate. On the surface of single-layer construction or the top layer of multi-layer construction, the sprinkling and rolling shall be continued and additional screenings applied where necessary until all voids are filled and until a slight wave of grout forms in front of the roller wheels. Brooms attached to the roller, and hand brooms, shall be used to distribute the grout uniformly into the unfilled voids. After the wave of grout has been produced over the entire section of the base course, this portion shall be left to dry. The surface shall be sprinkled and re-rolled as required to bond it thoroughly and to secure a satisfactory surface. The quantity of screenings and water used shall be sufficient to produce a smooth, hard monolithic surface.

7. **Maintenance and Traffic.** The Contractor shall maintain the completed base course until the placement of the surface course. No traffic shall be allowed on the base course other than necessary local traffic and that developing from the operation of essential construction equipment. Any defects which may develop in the construction of the base course or any damage caused by the operation of local or job traffic is the responsibility of the Contractor and shall be immediately repaired or replaced at no expense to the Township.

C. **Crushed Aggregate Base Course (Type B)**

1. On prepared subgrade (or subbase if required), construct stone base of PennDOT 2A coarse aggregate to the compacted depth specified in the “Backfill and Surface Restoration Requirement” Table in Section 02575. Material substitutions shall be approved by the Township.
2. Compaction shall be achieved by means of approved static or vibratory equipment. If static roller is used, base course of more than 8 inches shall be constructed in two lifts. If approved vibratory roller is used, base course up to 10 inches compacted thickness may be constructed in one course.

3. **Spreading Coarse Material.** The aggregate material shall be spread uniformly by approved mechanical stone spreaders to the full width of the base unless otherwise specified for part-width construction. Spreaders shall be adjusted to spread the loose material to obtain a layer of the required depth after compaction. In areas inaccessible to spreading equipment, the material may be spread directly from trucks provided the distribution is equivalent to that achieved by the spreader. All segregated material shall be removed and replaced with well graded material. The aggregate material shall not be spread for a distance of more than an average day's work ahead of compacting.

4. **Compacting Coarse Material.** Immediately after surface corrections have been made to the spread material, it shall be compacted. The rolling shall begin at the sides and progress to the center, except on super elevated curves where the rolling shall begin on the low side and progress to the high side. The rolling shall be parallel with the centerline of the roadway, uniformly lapping each preceding track, covering the entire surface with the rear wheels and continuing until the material does not creep or wave ahead of the roller wheels. After each layer of material has been spread and compacted, it shall be checked with approved templates and straightedges, and all irregularities shall be satisfactorily corrected. Red flags shall be placed at the limits of satisfactorily compacted material. The flags shall be moved ahead as additional material is compacted.

5. **Maintenance and Traffic.** The Contractor shall maintain the completed base course until the placement of the surface course. No traffic shall be allowed on the base course other than necessary local traffic and that developing from the operation of essential construction equipment. Any defects which may develop in the construction of the base course or any damage caused by the operation of local or job traffic is the responsibility of the Contractor and shall be immediately repaired or replaced at no expense to the Township.

D. Crushed Aggregate Shoulders

1. As specified in Section 02230, Article 3.02.C.

E. Pavement Base Drain – See Section 02618

3.03 FIELD QUALITY CONTROL

A. Surface Tolerance.

1. After the base course has been completed as specified, the surface smoothness shall be checked with approved templates, string lines, or straightedges.

   a. **Templates.** The Contractor shall furnish and use approved templates of required length and cut to the required crown of the finished surface of the base course, for checking the crown and contour thereof. The templates shall be equipped with metal or other approved vertical extensions attached to each end, so that the bottom of the template will be at the elevation of the top of the aggregate. At least 3 such templates shall be furnished, and used at intervals of not more than 25 feet.
b. **String Lines.** String lines, for controlling the finished elevation of the proposed base course, shall be furnished with ample supports and offset along each side of the base course, and shall be maintained until all irregularities have been satisfactorily corrected.

c. **Straightedges.** Approved straightedges 10 feet in length shall also be furnished and used for testing longitudinal irregularities in the surface of the base course.

2. Any surface irregularities that exceed ½ inch shall be remedied by loosening the surface and removing or adding material as required, after which the entire area, including the surrounding surface, shall be rolled until satisfactorily compacted.

**B. Tests for Depth of Finished Base Course.** During the progress of the work, the depth of the base course will be measured by the Township and unsatisfactory work shall be repaired, corrected, or replaced. The initial layer of fine material placed as a bed and filler (Type A Bases) will be measured and considered as part of the base course in determining the compacted depth of the finished base course.

1. The depth will be determined by cutting or digging holes to the full depth of the completed base course. One depth measurement shall be made for each 1500 square yards, or less, of completed base course. Any section in which the depth is ½ inch or more deficient in specified depth shall be satisfactorily corrected.

2. All test holes shall be backfilled with similar material and satisfactorily compacted. This operation shall be performed under the observation of Township personnel who will check the depth for record purposes.

**C. Field Moisture-Density Tests.**

1. Conduct such tests as specified under Site Excavation and Placement of Fill Material: Section 02210.

END OF SECTION
SECTION 02270

SOIL EROSION AND SEDIMENTATION CONTROL

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Installation of soil erosion and sedimentation control (SESC) measures as per approved plan.


3. Restoration of area and removal of any interim SESC measures placed to protect areas from erosion during stabilization period.

B. Related work specified elsewhere:

1. Clearing and grubbing: Section 02100
2. Site excavation and placement of fill material: Section 02210
3. Finish grading, seeding, sodding: Section 02485
4. Storm drain pipe: Section 02618

C. Applicable Standard Details:

DT 02270-1  General Soil Erosion Control For Residential Sites
DT 02270-2  Stabilized Rock Construction Entrance
DT 02270-3  Silt Barrier Fence Detail
DT 02270-4  Super Filter Fabric Fence and Silt Sock Details
DT 02270-5  Rock Filter Outlet
DT 02270-6  Straw Bale Barrier
DT 02270-7  Pumped Water Filter Bag

1.02  QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

   Publication 408, Specifications
   Publication 72M, Roadway Construction Standards (RC 0-99)

2. Pennsylvania Department of Environmental Protection (PA DEP):

   Erosion and Sediment Pollution Control Program Manual Document No. 363-2134-008, Effective April 15, 2000 or latest revisions thereof as released in accordance with PA Code 25 Chapter 102.

3. Asphalt Institute Specifications
1.03 SUBMITTALS

A. One copy of an approved Soil Erosion and Sedimentation Control plan, including approval letter from the Cumberland County Conservation District. This plan may not be adjusted by the Contractor without prior approval of the County Conservation District and other regulatory agencies as applicable.

1.04 JOB CONDITIONS: Section Not Utilized.

PART 2 MATERIALS

2.01 STONE FOR RIP-RAP

A. Stone used shall be the type and size of rip-rap shown on the Drawings and shall meet the requirement of Publication 408, Section 850.

2.02 MATTING FOR EROSION CONTROL

A. The Contractor shall furnish a certification from the manufacturer that the matting conforms to the requirements prescribed hereinafter.

B. Jute matting for erosion control:
   1. As specified in Publication 408, Section 806.2(a).

C. Excelsior matting:
   1. As specified in Publication 408, Section 806.2(b).

D. Nylon matting:
   1. As specified in Publication 408, Section 806.2(d).

2.03 EROSION CONTROL DEVICES

A. Silt Barrier Fence:
   1. Geotextiles, Class 3: As specified in Publication 408, Section 735.1 (a) (b) (c) (d) and Section 865.2 (a).
   2. Mesh Support: As specified in Publication 408, Section 865.2(b).
   3. Post:
      a. Wood or steel or acceptable plastic with equivalent section and sufficient length for height of fence required.
      b. As specified in Publication 408, Section 865.2 (c).
   4. Fasteners: As specified in Publication 408, Section 865.2(d).
5. Ground Anchors, Guy Wires: As specified in Publication 408, Section 865.2 (e) (f).

B. Compost Filter Sock:

1. Sock: High-density polyethylene (HDPE) expandable, tubular, biodegradable or photodegradable, 3 mil to 5 mil, 3/8 inch knitted meshes netting. Size as specified on the Drawings, as specified in Publication 408, Section 866.2.b

C. Compost: Well-decomposed, stable, weed-free, organic compost meeting AASHTO MP-9 as specified in Publication 408 Section 866.2.a.

D. Stakes 2 inch x 2 inch wood or equivalent steel stakes, length provided to ensure a minimum embedded depth of 18 inches and 3-4 inches extended above the top of the sock.

2.04 TEMPORARY COVER

A. Seed: As specified in Section 02485.

B. Seed Mixtures: As specified in Section 02485.

C. Inoculant: As specified in Section 02485.

2.05 SOIL SUPPLEMENT MATERIALS

A. Fertilizer: As specified in Section 02485.

B. Agricultural Lime: As specified in Section 02485.

2.06 MULCHING MATERIALS

A. Straw: As specified in Section 02485.

B. Wood Cellulose Fiber: As specified in Section 02485.

C. Mulching Binder:

1. Emulsified Asphalt: SS-1, CSS-1, CMS-1, MS-2, RS-1, RS-2, CRS-1, or CRS-2. Designations from Asphalt Institute Specifications.

D. Wood Chips: Wood chips, recovered from clearing and grubbing operation will be acceptable as mulch for seeding and shall be used at a rate of 35 cubic yards per acre.

2.07 STORM DRAIN PIPE

A. As specified in Section 02618.

2.08 PUMPED WATER FILTER BAG

A. As specified in Standard Detail DT 02270-7.
PART 3 EXECUTION

3.01 CONSTRUCTION SEQUENCE

A. All earth disturbance activities shall proceed in accordance with the following sequence. Each stage shall be completed and immediately stabilized before any following stage is initiated.

1. Clearing
2. Grubbing
3. Topsoil stripping shall be limited only to those areas described in each stage.

B. At least seven (7) days before starting any earth disturbance activities, the Developer and/or Operator/Contractor shall invite all contractors involved in those activities, (the landowner, all appropriate municipal officials, the erosion and sediment control plan preparer), and a representative of the County Conservation District to an on-site pre-construction meeting.

C. At least three (3) days before starting any earth disturbance activities, all contractors involved in those activities shall notify the Pennsylvania One Call System Incorporated at 1-800-242-1776 for the location of existing underground utilities.

D. The Contractor shall clear and grub areas only required to be cleared by the proposed construction. The detailed construction sequence listed on the allowed plan shall be strictly followed.

E. Immediately upon discovering unforeseen circumstances posing the potential for accelerated erosion and/or sediment pollution, the Contractor/operator shall implement appropriate best management practices to eliminate the potential for accelerated erosion and/or sediment pollution.

F. The Developer/Contractor shall field mark the limits of disturbance for all work and all waters of the Commonwealth boundaries (ex. stream buffers, wetland boundaries, spring seeps, and floodway) prior to the start of construction.

G. Upon completion of all earth disturbance activities and permanent stabilized of all disturbed areas, the Developer and/or Contractor shall contact the County Conservation District for an inspection prior to the removal of the Best Management Practice (BMP’s) facilities.

H. Upon completion of all earth disturbance activities, removal of all temporary BMP’s and permanent stabilization of all disturbed areas, the Developer and/or Contractor shall contact the County Conservation District for a final inspection.

3.02 SOIL EROSION AND SEDIMENTATION CONTROL

A. Topsoil stockpile heights shall not exceed 35 feet. Stockpile side slopes must be 2:1 or flatter.

B. A copy of the approved erosion and sedimentation control plan must be available at the project site at all times.

C. All pumping of sediment laden water shall be through a sediment control BMP, such as a pumped water filter bag or equivalent sediment removal facility, over undisturbed vegetated areas.
D. All building materials and wastes must be removed from the site and recycled or disposed of in accordance with the PA DEP’s solid waste management regulations at (PA Code 2501 et seq. 271.1 and 287.1 et seq). No building materials, water or unused building material shall be buried, dumped or discharged at the site. Any burning shall be in in accordance with applicable Upper Allen Township Ordinance.

E. The Contractor shall be responsible for the removal of any excess material and shall ensure that the site(s) receiving the excess has an approved erosion and sedimentation control plan that meets the conditions of PA Code 25, Chapter 102 and/or other State or Federal regulations.

F. Clean Fill is defined as: uncontaminated, non-water soluble, non-decomposable, inert, solid material. The term includes: soil, rock, stone, dredged material, used asphalt, brick, block or concrete from construction and demolition activities that is separate from other waste and is recognizable as such. The term does not include materials placed in or on the waters of the Commonwealth unless otherwise authorized. (The term “used asphalt” does not include milled asphalt or asphalt that has been processed for re-use).

G. Any placement of clean fill that has been affected by a spill or release of a regulated substance must use Form FP-001 to certify the origin of the fill materials and the results of the analytical testing to qualify the material as clean fill. Form FP-001 must be retained by the Developer of the property receiving the fill.

H. Environmental due diligence must be performed to determine if the fill materials associated with the project qualify as clean fill. Environmental due diligence is defined as: investigative techniques, including but not limited to, visual property inspections, electronic database searches, review of property ownership, review of property use history, sanborn maps, environmental questionnaires, transaction screens, analytical testing, environmental assessments or audits. Analytical testing is not a required part of due diligence unless visual inspection and/or review of the past land use of the property indicates that the fill may have been subject to a spill or release of a regulated substance. If the fill may have been affected by a spill or release of a regulated substance, it must be tested to determine if it qualifies as clean fill. Testing should be performed in accordance with Appendix A of the PA DEP’s policy Management of Clean Fill.

3.03 STABILIZATION SPECIFICATIONS

A. Permanent stabilization is defined as a minimum uniform 70% perennial vegetative cover or other permanent non-vegetative cover with a density sufficient to resist accelerated surface erosions and subsurface characteristics sufficient to resist sliding and other movements.

B. Immediately after disturbance activities cease, the operator shall stabilize the disturbed areas. During non-generating periods, mulch must be applied at the specified rates. Disturbed areas which are not at finished grade and which will be re-disturbed within 1-year must be stabilized in accordance with the temporary vegetative stabilization specifications. Disturbed areas which are at final grade or which will not be re-disturbed within 1-year must be stabilized in accordance with the permanent vegetative stabilization specifications.

C. An erosion control blanket will be installed on all disturbed slopes steeper than 3:1, all areas of concentrated flows, and disturbed areas within 50’ of waters of the Commonwealth.
D. Straw and hay mulch should be anchored immediately after application to prevent being windblown. A tractor-drawn implement may be used to “crimp” the straw or hay into the soil. This method is limited to slopes no steeper than 3:1. The machinery should be operated on the contour. (Note: Crimping of hay or straw by running over it with tracked machinery is not recommended.)

E. Asphalt, either emulsified or cut-back, containing no solvents or other diluting agents toxic to plant or animal life, uniformly applied at the rate of 31 gallons per 1000 sq. yd. may be used to tack mulch.

F. Synthetic Binders (chemical binders) may be used as recommended by the manufacture to anchor mulch provided sufficient documentation is provided to show they are non-toxic to native plant and animal species.

G. Lightweight plastic, fiber, or paper nets may be stabled over the mulch according to manufacturer’s recommendations.

H. Tracking slopes is required by running tracked machinery up and down the slope, leaving tread marks parallel to the contour. (Note: If a bulldozer is used, the blade shall be up.) Care should be exercised on soils having a high clay content to avoid over-compaction.

3.04 MAINTENANCE PROGRAM

A. Until the site is stabilized, all erosion and sediment control BMP’s must be maintained properly. Maintenance must include inspections of all erosion and sediment control BMP’s after each runoff event and on a weekly basis. All preventative and remedial maintenance work, including cleanest, repair replacement, re-grading, reseeding, re-mulching and re-netting must be performed immediately. If erosion and sediment control BMP’s fail to perform as expected, replacement BMP’s or modifications of those installed will be required.

B. The permittee and co-permittee must ensure that visual site inspections are conducted weekly, and after each measurable precipitation event by qualified personnel, trained and experienced in erosion and sedimentation control, to ascertain that Erosion and Sedimentation Control (E&S) BMP’s are operational and effective in preventing pollution to the waters of the Commonwealth. A written report of each inspection shall be kept, and include:

1. A summary of the site conditions, E&S BMP’s, and compliance; and
2. The date, time, and the name of the person conducting the inspection.

C. Any sediment removed from BMP’s during construction will be returned to upland areas on site and incorporated into site grading.

END OF SECTION
1. INSTALL STABILIZED CONSTRUCTION ENTRANCE.

2. INSTALL ACCEPTABLE SEDIMENT BARRIERS ALONG THE DOWNSLOPE EDGE OF THE PROPERTY.

3. STRIP TOPSOIL AND STOCKPILE ON UPSLOPE PORTIONS OF THE AREA.

4. ROUGH GRADE THE AREA.

5. SEED AND MULCH ALL DISTURBED AREAS. TEMPORARY COVER SHALL BE ANNUAL RYE GRASS APPLIED AT A SEEDING RATE OF 10 POUNDS PER 1000 SQUARE YARDS.

6. INSPECT AND MAINTAIN EROSION AND SEDIMENTATION CONTROLS ON A REGULAR BASIS. EROSION AND SEDIMENTATION CONTROLS SHALL NOT BE REMOVED UNTIL THE DISTURBED AREAS ARE STABILIZED.

7. ENSURE ALL VEHICLES LEAVING THE SITE HAVE MUD REMOVED FROM TIRES AND UNDERCARRIAGES.
NOTES:

REMOVE TOPSOIL PRIOR TO INSTALLATION OF ROCK CONSTRUCTION ENTRANCE. EXTEND ROCK OVER FULL WIDTH OF ENTRANCE.

RUNOFF SHALL BE DIVERTED FROM ROADWAY TO A SUITABLE SEDIMENT REMOVAL BMP PRIOR TO ENTERING ROCK CONSTRUCTION ENTRANCE.

MOUNTABLE BERM SHALL BE INSTALLED WHEREVER OPTIONAL CULVERT PIPE IS USED AND PROPER PIPE COVER AS SPECIFIED BY MANUFACTURER IS NOT OTHERWISE PROVIDED. PIPE SHALL BE SIZED APPROPRIATELY FOR SIZE OF DITCH BEING CROSSED.

MAINTENANCE: ROCK CONSTRUCTION ENTRANCE THICKNESS SHALL BE CONSTANTLY MAINTAINED TO THE SPECIFIED DIMENSIONS BY ADDING ROCK. A STOCKPILE SHALL BE MAINTAINED ON SITE FOR THIS PURPOSE. ALL SEDIMENT DEPOSITED ON PAVED ROADWAYS SHALL BE REMOVED AND RETURNED TO THE CONSTRUCTION SITE IMMEDIATELY. IF EXCESSIVE AMOUNTS OF SEDIMENT ARE BEING DEPOSITED ON ROADWAY, EXTEND LENGTH OF ROCK CONSTRUCTION ENTRANCE BY 50 FOOT INCREMENTS UNTIL CONDITION IS ALLEVIATED OR INSTALL WASH RACK. WASHING THE ROADWAY OR SWEEPING THE DEPOSITS INTO ROADWAY DITCHES, SEWERS, CULVERTS, OR OTHER DRAINAGE COURSES IS NOT ACCEPTABLE.
FABRIC SHALL HAVE THE MINIMUM PROPERTIES AS SHOWN IN TABLE 4.3 OF THE PA DEP EROSION CONTROL MANUAL.

FABRIC WIDTH SHALL BE 30 IN. MINIMUM FOR 18 IN. HIGH FENCE AND 42 IN. FOR 30 IN. HIGH FENCE. STAKES SHALL BE HARDWOOD OR EQUIVALENT STEEL (U OR T) STAKES. FOR 30 IN. HIGH FENCE, AN 18 IN. SUPPORT STAKE SHALL BE DRIVEN 12 IN. MINIMUM INTO UNDISTURBED GROUND.

SILT FENCE SHALL BE PLACED AT LEVEL EXISTING GRADE. BOTH ENDS OF THE FENCE SHALL BE EXTENDED AT LEAST 8 FEET UP SLOPE AT 45 DEGREES TO THE MAIN FENCE ALIGNMENT.

SEDIMENT SHALL BE REMOVED WHEN ACCUMULATIONS REACH HALF THE ABOVE GROUND HEIGHT OF THE FENCE.

ANY SECTION OF SILT FENCE WHICH HAS BEEN UNDERMINED OR TOPPED SHALL BE IMMEDIATELY REPLACED WITH A ROCK FILTER OUTLET (DETAIL HT2270–5).

FENCE SHALL BE REMOVED AND PROPERLY DISPOSED OF WHEN TRIBUTARY AREA IS PERMANENTLY STABILIZED.
NOTES:

SOCK FABRIC SHALL MEET STANDARDS OF TABLE 4.1 OF THE PA DEP EROSION CONTROL MANUAL. COMPOST SHALL MEET THE STANDARDS OF TABLE 4.2 OF THE PA DEP EROSION CONTROL MANUAL.

COMPOST FILTER SOCK SHALL BE PLACED AT EXISTING LEVEL GRADE. BOTH ENDS OF THE BARRIER SHALL BE EXTENDED AT LEAST 8 FEET UP SLOPE AT 45 DEGREES TO THE MAIN BARRIER ALIGNMENT. MAXIMUM SLOPE LENGTH ABOVE ANY BARRIER SHALL NOT EXCEED THAT SPECIFIED FOR THE SIZE OF THE SOCK AND THE SLOPE OF ITS TRIBUTARY AREA.

TRAFFIC SHALL NOT BE PERMITTED TO CROSS COMPOST FILTER SOCKS.

ACCUMULATED SEDIMENT SHALL BE REMOVED WHEN IT REACHES 1/2 THE ABOVE GROUND HEIGHT OF THE BARRIER AND DISPOSED IN THE MANNER DESCRIBED ELSEWHERE IN THE PLAN.

COMPOST FILTER SOCKS SHALL BE INSPECTED WEEKLY AND AFTER EACH RUNOFF EVENT. DAMAGED SOCKS SHALL BE REPAIRED ACCORDING TO MANUFACTURER’S SPECIFICATIONS OR REPLACED WITHIN 24 HOURS OF INSPECTION.

BIODEGRADABLE COMPOST FILTER SOCKS SHALL BE REPLACED AFTER 6 MONTHS; PHOTODEGRADABLE SOCKS AFTER 1 YEAR. POLYPROPYLENE SOCKS SHALL BE REPLACED ACCORDING TO MANUFACTURER’S RECOMMENDATIONS.

* Posts spaced at 10 ft. max. Use 2–1/2 in. dia heavy duty galvanized or aluminum posts.

** Chain link to post fasteners spaced at 14 in. max. Use No. 9 ga. aluminum wire or No. 9 galvanized steel wire. Fabric to chain fasteners spaced at 24 in. max. on center.

- **NOTES:**
  - Fabric shall have the minimum properties as shown in Table 4.3 of the PA DEP Erosion Control Manual.
  - Fabric width shall be 42 in. minimum.
  - Posts shall be installed using a posthole drill.
  - Chain link shall be galvanized No. 11.5 ga. steel wire with 2–1/4 in. opening, No. 11 ga. aluminum coated steel wire in accordance with ASTM A-491, or galvanized No. 9 ga. steel wire top and bottom with galvanized No. 11 ga. steel intermediate wires. No. 7 gage tension wire to be installed horizontally through holes at top and bottom of chain-link fence or attached with hog rings at 5 ft max. centers.
  - SilT fence shall be placed at level existing grade. Both ends of the fence shall be extended at least 8 feet up slope at 45 degrees to the main fence alignment.
  - Sediment shall be removed when accumulations reach half the above ground height of the fence.
  - Fence shall be removed and properly disposed of when tributary area is permanently stabilized.

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**UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS**

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**SUPER SILT FENCE DETAIL**

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**C.S. Davidson, Inc.**
Excellence in Civil Engineering

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**UPPER ALLEN TWP. **
CUMBERLAND COUNTY, PENNSYLVANIA

---

**DRAWN BY**
CJM

**CHECKED BY**
N.T.S.

**SCALE**

**DATE**
9/14/16

**DWG. NO.**
HT02270-5

**FILE NO.**
3566.9.03.00
NOTES:

A ROCK FILTER OUTLET SHALL BE INSTALLED WHERE FAILURE OF A SILT FENCE OR STRAW BALE BARRIER HAS OCCURRED DUE TO CONCENTRATED FLOW. ANCHORED COMPOST LAYER SHALL BE USED ON UPSLOPE FACE IN HQ AND EV WATERSHEDS.

SEDIMENT SHALL BE REMOVED WHEN ACCUMULATIONS REACH 1/3 THE HEIGHT OF THE OUTLET.
NOTES:

STRAW BALES BARRIERS SHALL NOT BE USED FOR PROJECTS EXTENDING MORE THAN 3 MONTHS.

STRAW BALES BARRIERS SHALL BE PLACED AT EXISTING LEVEL GRADE WITH ENDS TIGHTLY ABUTTING THE ADJACENT BALES. FIRST STAKE OF EACH BALE SHALL BE ANGLED TOWARD ADJACENT BALE TO DRAW BALES TOGETHER. STAKES SHALL BE DRIVEN FLUSH WITH THE TOP OF THE BALE. BOTH ENDS OF THE BARRIER SHALL BE EXTENDED AT LEAST 8 FEET UP SLOPE AT 45 DEGREES TO THE MAIN BARRIER ALIGNMENT.

COMPACTED BACKFILL SHALL EXTEND APPROXIMATELY 4 IN. ABOVE GROUND LEVEL.

SEDIMENT SHALL BE REMOVED WHEN ACCUMULATIONS REACH 1/3 THE ABOVE GROUND HEIGHT OF THE BARRIER. DAMAGED OR DETERIORATED BALES SHALL BE REPLACED IMMEDIATELY UPON INSPECTION.

ANY SECTION OF STRAW BALE BARRIER WHICH HAS BEEN UNDERMINED OR TOPPED SHALL BE IMMEDIATELY REPLACED WITH A ROCK FILTER OUTLET (HT02270-6).

BALES SHALL BE REMOVED WHEN THE TRIBUTARY AREA HAS BEEN PERMANENTLY STABILIZED.
LOW VOLUME FILTER BAGS SHALL BE MADE FROM NON-WOVEN GEOTEXTILE MATERIAL SEWN WITH HIGH STRENGTH, DOUBLE STITCHED "J" TYPE SEAMS. THEY SHALL BE CAPABLE OF TRAPPING PARTICLES LARGER THAN 150 MICRONS. HIGH VOLUME FILTER BAGS SHALL BE MADE FROM WOVEN GEOTEXTILES THAT MEET THE FOLLOWING STANDARDS:

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>MINIMUM STANDARD</th>
</tr>
</thead>
<tbody>
<tr>
<td>AVG. WIDE WIDTH STRENGTH</td>
<td>ASTM D-4884</td>
<td>60 lb/in</td>
</tr>
<tr>
<td>GRAB TENSILE</td>
<td>ASTM D-4832</td>
<td>205 lb</td>
</tr>
<tr>
<td>PUNCTURE</td>
<td>ASTM D-4833</td>
<td>110 lb</td>
</tr>
<tr>
<td>MULLEN BURST</td>
<td>ASTM D-3786</td>
<td>350 psi</td>
</tr>
<tr>
<td>UV RESISTANCE</td>
<td>ASTM D-4355</td>
<td>70%</td>
</tr>
<tr>
<td>AOS % RETAINED</td>
<td>ASTM D-4751</td>
<td>80 SIEVE</td>
</tr>
</tbody>
</table>

A SUITABLE MEANS OF ACCESSING THE BAG WITH MACHINERY REQUIRED FOR DISPOSAL PURPOSES SHALL BE PROVIDED. FILTER BAGS SHALL BE REPLACED WHEN THEY BECOME 1/2 FULL OF SEDIMENT. SPARE BAGS SHALL BE KEPT AVAILABLE FOR REPLACEMENT OF THOSE THAT HAVE FAILED OR ARE FILLED. BAGS SHALL BE PLACED ON STRAPS TO FACILITATE REMOVAL UNLESS BAGS COME WITH LIFTING STRAPS ALREADY ATTACHED.

BAGS SHALL BE LOCATED IN WELL-VEGETATED (GRASSY) AREA, AND DISCHARGE INTO STABLE, EROSION RESISTANT AREAS. WHERE THIS IS NOT POSSIBLE, A GEOTEXTILE UNDERLAYMENT AND FLOW PATH SHALL BE PROVIDED. BAGS MAY BE PLACED ON FILTER STONE TO INCREASE DISCHARGE CAPACITY. BAGS SHALL NOT BE PLACED ON SLOPES GREATER THAN 5% FOR SLOPES EXCEEDING 5%. CLEAN ROCK OR OTHER NON-ERODIBLE AND NON-POLLUTING MATERIAL MAY BE PLACED UNDER THE BAG TO REDUCE SLOPE STEEPNESS.

NO DOWNSLOPE SEDIMENT BARRIER IS REQUIRED FOR MOST INSTALLATIONS. COMPOST BERM OR COMPOST FILTER SOCK SHALL BE INSTALLED BELOW BAGS LOCATED IN HQ OR EV WATERSHIRDS, WITHIN 50 FEET OF ANY RECEIVING SURFACE WATER OR WHERE GRASSY AREA IS NOT AVAILABLE.

THE PUMP DISCHARGE HOSE SHALL BE INSERTED INTO THE BAGS IN THE MANNER SPECIFIED BY THE MANUFACTURER AND SECURELY CLAMPED. A PIECE OF PVC PIPE IS RECOMMENDED FOR THIS PURPOSE.

THE PUMPING RATE SHALL BE NO GREATER THAN 750 GPM OR 1/2 THE MAXIMUM SPECIFIED BY THE MANUFACTURER, WHICHER IS LESS. PUMP INTAKES SHALL BE FLOATING AND SCREENED.

FILTER BAGS SHALL BE INSPECTED DAILY. IF ANY PROBLEM IS DETECTED, PUMPING SHALL CEASE IMMEDIATELY AND NOT RESUME UNTIL THE PROBLEM IS CORRECTED.
SECTION 02485

FINISH GRADING, SEEDING, AND SODDING

PART 1   GENERAL

1.01   DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Placing topsoil
2. Soil conditioning
3. Finish grading
4. Seeding
5. Sodding
6. Mulching
7. Maintenance

B. Related work specified elsewhere:

1. Clearing and grubbing:  Section 02100
2. Trenching, backfilling and compacting:  Section 02221

C. Definitions:  NONE

D. Applicable Standard Details:  NONE

1.02   QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:
   Publication 408, Specifications

2. American Association of State Highway Transportation Officials (AASHTO):
   T194  Determination of Organic Matter in Soils by Wet Combustion

3. Pennsylvania Department of Agriculture

4. Others:
   Pennsylvania Seed Act of 1965, Act 187, as amended
   Pennsylvania Soil Conditioner and Plant Growth Substance Law, Act of December 1, 1977, P.L. 258 No. 86 (3P.S. 68.2) as amended
   Rules for Testing Seeds of the Association of Official Seed Analysts
   Federal and State pesticide acts and registration requirements

B. Sod Producer - Company specializing in sod production and harvesting with a minimum of 5 years experience.
C. Sod Installer - Company specializing in performing this work with a minimum of 5 years experience.

1.03 SUBMITTALS

A. Samples:

1. Unless otherwise directed, furnish three strips of sod, 4-1/2 feet long by 12" wide, laid on 3" of topsoil and tamped in place. The samples shall be representative of the sod and workmanship to be provided. Include sod source location.

B. Certificates:

1. Unless directed otherwise, prior to use or placement of material, submit certifications of material composition of the following for approval:

   a. Topsoil analysis
   b. Fertilizer
   c. Lime
   d. Seed mixtures
   e. Inoculant
   f. Sod

1.04 JOB CONDITIONS - Section not utilized

PART 2 PRODUCTS

2.01 TOPSOIL

A. Having a pH of between 6.0 and 7.0; containing not less than 2% nor more than 10% organic matter as determined by AASHTO T194.

B. Fertile friable loam, sand loam, or clay loam which will hold a ball when squeezed with the hand, but which will crumble shortly after being released.

C. Free of clods, grass, roots, or other debris harmful to plant growth.

D. Free of pests, pest larvae, and matter toxic to plants.

2.02 FERTILIZER

A. Basic Dry Formulation Fertilizer:

1. Analysis 10-20-20 and as defined by the Pennsylvania Soil Conditioner and Plant Growth Substance Law.

B. Starter Fertilizer:

1. Analysis 38-0-0 or 31-0-0 and as defined by the Pennsylvania Soil Conditioner and Plant Growth Substance Law.
2.03 LIME

A. Raw ground limestone conforming to Publication 408, Section 804.2(a).

2.04 SEED

A. Deliver seed fully tagged and in separate packages according to species or seed mix. Seed which has become wet, moldy, or otherwise damaged in transit or storage will not be accepted.

B. Fresh, clean, dated material from the last available crop and within the date period specified, with a date of test not more than 9 months prior to the date of sowing. Percentage of pure seed present shall represent freedom from inert matter and from other seeds distinguishable by their appearance. All seeds will be subject to analysis and testing.

**TABLE 1 - GRASS AND AGRICULTURAL SEEDS**

<table>
<thead>
<tr>
<th>Species</th>
<th>Minimum Purity (Percent)</th>
<th>Maximum Purity (Percent)</th>
<th>Minimum Weed Seed (Percent)</th>
<th>Guaranteed Germination (Percent)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kentucky Bluegrass (Poapratensis)</td>
<td>98</td>
<td>0.20</td>
<td>80</td>
<td></td>
</tr>
<tr>
<td>Perennial Ryegrass (Lolium perenne, var. Pennfine)</td>
<td>98</td>
<td>0.15</td>
<td>90</td>
<td></td>
</tr>
<tr>
<td>Tall Fescue (Festuca arundinacea), var. Kentucky 31</td>
<td>98</td>
<td>0.15</td>
<td>85</td>
<td></td>
</tr>
<tr>
<td>Crownvetch (Coronilla varia)</td>
<td>99</td>
<td>0.10</td>
<td>65</td>
<td></td>
</tr>
<tr>
<td>Creeping Red Fescue (Festuca rubra, var. Pennlawn)</td>
<td>98</td>
<td>0.15</td>
<td>85</td>
<td></td>
</tr>
<tr>
<td>Annual Rye Grass (Lolium multiflorum)</td>
<td>98</td>
<td>0.15</td>
<td>90</td>
<td></td>
</tr>
<tr>
<td>Timothy (Phleum pratense)</td>
<td>98</td>
<td>0.25</td>
<td>85</td>
<td></td>
</tr>
<tr>
<td>Birdsfoot Trefoil mixture (Lotus corniculatus)</td>
<td>98</td>
<td>0.10</td>
<td>80*</td>
<td></td>
</tr>
<tr>
<td>Redtop (Agrostis alba)</td>
<td>92</td>
<td>0.15</td>
<td>80</td>
<td></td>
</tr>
</tbody>
</table>

* Minimum 20% hardseed and 60% normal sprouts

2.05 SEED MIXTURES

A. See “Seeding Restoration Table” at end of this Section.
2.06 INOCULANT

A. Inoculate leguminous seed before seeding with nitrogen fixing bacteria culture prepared specifically for the species.

B. Do not use inoculant later than the date indicated by the manufacturer.

C. Protect inoculated seed from prolonged exposure to sunlight prior to sowing.

D. Reinoculate seed not sown within 24 hours following initial inoculation.

2.07 MULCHING MATERIALS

A. Mulches for seeded areas shall be one, or a combination of, the following:

1. Straw:
   a. Cured to less than 20% moisture content by weight.
   b. Contain no stems of tobacco, soybeans, or other coarse or woody material.
   c. Wheat or oat straw.

2. Wood Cellulose:
   a. No growth or germination inhibiting substances.
   b. Green, air dried. Packages not exceeding 100 pounds.
   c. Requirements:
      
      | Requirement                           | Value          |
      |---------------------------------------|----------------|
      | Moisture Content:                     | 12%±3%         |
      | Organic Matter:                       | 98.6%±0.2%     |
      | Ash Content:                          | 1.4%±0.2%      |
      | Minimum Water-Holding Capacity:       | 1,000%         |

3. Mushroom Manure:
   a. Organic origin, free of foreign material larger than 2" and substances toxic to plant growth.
   b. Organic Matter: 20% minimum
   c. Water-Holding Capacity: 120% minimum
   d. pH: 6.0

B. Sewage sludge compost is not permitted.

2.08 SOD

A. Well-rooted Kentucky Bluegrass (Poa pratensis) sod containing a growth of not more than 10% of other grasses and clovers.

B. Free from noxious weeds such as Bermuda grass, wild mustard, crab grass, and kindred grasses.

C. Mow sod in the field to a height of not more than 2-1/2" within 5 days prior to lifting.
D. Cut sod to a depth equal to the growth of the fibrous roots, but in no case less than 1-1/2", exclusive of grass and thatch. Do not cut sod when the ground temperature is below 32°F.

E. Deliver sod to the project site within 24 hours after being cut and place sod within 36 hours after being cut. Do not deliver small, irregular, or broken pieces of sod. Do not deliver more sod than can be laid within 24 hours.

F. During wet weather, allow sod to dry sufficiently to prevent tearing during handling and placing. During dry weather, moisten sod to ensure its vitality and to prevent dropping of the soil during handling. Sod which dries out will be rejected.

PART 3 EXECUTION

3.01 TIME OF OPERATIONS

A. Spring Seeding:
   1. Preliminary operations for seed bed preparation may commence as soon after February 15 as ground conditions permit.

B. Fall Seeding:
   1. Preliminary operations for seed bed preparation may commence after July 15.

3.02 FINISH GRADING

A. Preparation of Subgrade:
   1. "Hard pan" or heavy shale:
      a. Plow to a minimum depth of 6".
      b. Loosen and grade by harrowing, discing, or dragging.
      c. Hand rake subgrade. Remove rocks over 2" in diameter and other debris.
   2. Loose loam, sandy loam, or light clay:
      a. Loosen and grade by harrowing, discing, or dragging.
      b. Hand rake subgrade. Remove rocks over 2" in diameter and other debris.

B. Placing Topsoil:
   1. Place topsoil and spread over the prepared subgrade to obtain the required depth and grade elevation. Compact with a roller having not more than 65 pounds per roller foot width to a final compacted thickness of not less than 4".
   2. Hand rake topsoil and remove all materials unsuitable or harmful to plant growth.
   3. Do not place topsoil when the subgrade is frozen, excessively wet, or extremely dry.
   4. Do not handle topsoil when frozen or muddy.
C. Tillage:

1. After seed bed areas have been brought to proper compacted elevation, thoroughly loosen to a minimum depth of 4” by disking, harrowing, or other approved methods. Do not work topsoiled areas when frozen or excessively wet.

2. Liming:
   a. Distribute lime uniformly at the specified rates.
   b. Thoroughly incorporate into the topsoil to a depth of 4”.
   c. Incorporate as a part of the tillage operation.

3. Basic Fertilizer:
   a. Distribute basic fertilizer uniformly at the specified rate.
   b. Thoroughly incorporate into the topsoil to a depth of 4”.
   c. Incorporate as a part of tillage operation.

D. Finish Grading:

1. Remove unsuitable material larger than ½” in any dimension.
2. Uniformly grade surface to the required contours without the formation of water pockets.
3. Rework areas which puddle by the addition of topsoil and starter fertilizer and rerake.

3.03 SEEDING

A. Distribute starter fertilizer at the specified rates.

B. Incorporate starter fertilizer into the upper 1” of soil.

C. Uniformly sow specified seed mix by use of approved hydraulic seeder, power-drawn drill, power-operated seeder, or hand-operated seeder. Do not seed when winds are over 15 mph.

D. Upon completion of sowing, cover seed to an average depth of 1/4” by hand reraking or approved mechanical methods.

E. Mulch immediately after seeding, using one of the following methods:

1. Place straw mulch in a continuous blanket at a minimum rate of 1,200 pounds per 1,000 square yards.
   a. Anchor straw mulch by use of twine, stakes, wire staples, paper, or plastic nets.
   b. Emulsified asphalt may be used for anchorage provided it is applied uniformly at a rate not less than 31 gallons per 1,000 square yards.
   c. Chemical mulch binders may be used for anchorage if they are applied uniformly at the manufacturer’s recommended rate.
   d. Chemical mulch binders or a light covering of topsoil may be used for anchorage when the size of the area precludes the use of mechanical equipment.

2. Apply wood cellulose fiber hydraulically at a rate of 320 pounds per 1,000 square yards. Incorporate as an integral part of the slurry after seed and soil supplements have been thoroughly mixed.
3. Spread mushroom manure uniformly to a minimum depth of ¼” or to the depth indicated on the drawings.

F. When mulch is applied to grass areas by blowing equipment, the use of cutters in the equipment will be permitted to the extent that a minimum of 95% the mulch is 6” or more in length. For cut mulches applied by the blowing method, achieve a loose depth in place of not less than 2”.

G. When mulching by the asphalt mix method, apply the mulch by blowing. Spray the asphalt binder material into the mulch as it leaves the blower. Apply the binder to the mulch in the proportion of 1.5 to 2.0 gallons per 45 pounds of mulch.

1. Protect structures, pavements, curbs, and walls to prevent asphalt staining.

2. Erect warning signs and barricades at intervals of 50 feet or less along the perimeter of the mulched area.

3. Do not spray asphalt and chemical mulch binders onto any area within 100 feet of a stream or other body of water.

3.04 SODDING

A. Prior to sod placement, complete finish grading and moisten prepared surface to received sod.

B. Do not place sod when the temperature is lower than 32°F.

C. Place sod by hand with tight joints and no overlap. Transverse joints shall be broken or staggered.

D. Place sod so that the top of the sod is flush with the surrounding grade.

E. Use of tools which damage the sod or dumping of sod from vehicles will not be permitted.

F. Water sod to the saturation point immediately after placement.

G. After watering, tamp with an approved tamper to close all joints and insure close contact between sod and sod bed. After tamping, the sod shall present a smooth, even surface free from bumps and depressions. If so directed, use a light roller, weighing not more than 65 pounds per foot of roller width to complete firming and smoothing the sod.

H. When placing sod in ditches, place the strip with the long dimension at right angles to the flow of water. At any point where water will start flowing over a sodded area, the upper edge of the sod strips shall be turned into the soil below the adjacent area and a layer of compacted earth placed over this juncture to conduct the water over the edge of the sod.

I. In ditches and on slope areas, stake each strip of sod securely with at least 1 wood stake for each 2 square feet of sod. Stakes shall be ½” by 1” with a length of 8” to 12”. Drive stakes flush with the top of the sod, with the long face parallel to the slope contour.
3.05 MAINTENANCE

A. Maintenance includes watering, weeding, cleanup, edging and repair of depressions, washouts or gullies.

B. Those areas which do not show a prompt catch of grass within 14 days of seeding or sodding shall be reseeded or resodded until complete grass catch occurs.

C. Maintain sodded areas for 3 months from date of substantial completion, mow to maintain maximum height of 2-1/2" or as specified on drawings.
<table>
<thead>
<tr>
<th>RESTORATION CONDITION</th>
<th>TOPSOIL</th>
<th>LIME*</th>
<th>BASIC FERTILIZER</th>
<th>STARTER FERTILIZER</th>
<th>SEED MIX &amp; SOWING RATE (% BY WEIGHT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temporary Cover</td>
<td>N/A</td>
<td>1 Ton/Acre</td>
<td>5-5-5 @ 1000#/Acre</td>
<td>N/A</td>
<td>100% Annual Ryegrass Sow 10# per 1000 Sq. Yds. March 15 thru October 15</td>
</tr>
<tr>
<td>(PennDOT E)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Roadside; Non-mowed</td>
<td>Yes</td>
<td>800# per 1000 Sq.Yds.</td>
<td>10-20-20 @ 140# per 1000 Sq.Yds.</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds. or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>70% Tall Fescue 30% Creeping Red Fescue Sow 21# per 1000 Sq. Yds. Mar. 15 thru May/Aug. thru Oct. 15</td>
</tr>
<tr>
<td>(PennDOT D)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Roadside; Mowed</td>
<td>Yes</td>
<td>800# per 1000 Sq.Yds.</td>
<td>10-20-20 @ 140# per 1000 Sq.Yds.</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds. or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>50% Kentucky Bluegrass 30% Creeping Red Fescue 20% Perennial Ryegrass Sow 21# per 1000 Sq.Yds. Mar. 15 thru May/Aug. thru Oct. 15</td>
</tr>
<tr>
<td>(PennDOT B)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bank Areas</td>
<td>Yes</td>
<td>800# per 1000 Sq.Yds.</td>
<td>No</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>45% Crownvetch 55% Annual Ryegrass Sow 9# per 1000 Sq. Yds. Anytime except Sept. and Oct.</td>
</tr>
<tr>
<td>(PennDOT C)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bank Areas</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>70% Tall Fescue 20% Birdsfoot Trefoil Mixture 10% Redtop Sow 10.5# per 1000 Sq. Yds.</td>
</tr>
<tr>
<td>(PennDOT W)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lawns</td>
<td>Yes</td>
<td>800# per 1000 Sq.Yds.</td>
<td>10-20-20 @ 140# per 1000 Sq.Yds.</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds. or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>50% Kentucky Bluegrass 30% Pennlawn Red Fescue 20% Perennial Ryegrass Sow 21# per 1000 Sq.Yds. Mar. 15 thru May/Aug. thru Oct. 15</td>
</tr>
<tr>
<td>(PennDOT B)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Open Fields; Non-Cultivated Pasture</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>38-0-0 @ 50# per 1000 Sq.Yds. or 31-0-0 @ 61# per 1000 Sq.Yds.</td>
<td>100% Timothy Sow 10# per 1000 Sq.Yds. Mar. thru May/Aug. thru Sept.</td>
</tr>
</tbody>
</table>

*Unless lesser rate indicated by soils tests
# SEEDING RESTORATION TABLE

<table>
<thead>
<tr>
<th>RESTORATION CONDITION</th>
<th>TOPSOIL</th>
<th>LIME*</th>
<th>BASIC FERTILIZER</th>
<th>START FERTILIZER</th>
<th>SEED MIX &amp; SOWING RATE (% BY WEIGHT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Fields; Cultivated</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>38-0-0 @ 50# per 1000 Sq. Yds. or 31-0-0 @ 61# per 1000 Sq. Yds.</td>
<td>100% Annual Ryegrass Sow 10# per 1,000 Sq. Yds. March 15 thru Oct. 15</td>
</tr>
<tr>
<td>Woods; Sparse</td>
<td>No</td>
<td>No</td>
<td>10-20-20 @ 140# per 1000 Sq. Yds.</td>
<td>38-0-0 @ 50# per 1000 Sq. Yds. or 31-0-0 @ 61# per 1000 Sq. Yds.</td>
<td>100% Red Fescue Sow 36# per 1000 Sq. Yds. Mar. 15 thru May/Aug. thru Oct. 15</td>
</tr>
<tr>
<td>Sodding</td>
<td>Yes</td>
<td>800# per 1000 Sq. Yds.</td>
<td>10-20-20 @ 140# per 1000 Sq. Yds.</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Basin/Channels</td>
<td>Yes</td>
<td>No</td>
<td>10-20-20 @ 140# per 1000 Sq. Yds.</td>
<td>38-0-0 @ 50# per 1000 Sq. Yds. or 31-0-0 @ 61# per 1000 Sq. Yds.</td>
<td>50% Tall Fescue, 25% Rough Bluegrass, 15% Reed Canary Grass, 10% Redtop</td>
</tr>
</tbody>
</table>

*Unless lesser rate indicated by soils test

END OF SECTION
SECTION 02500
BITUMINOUS PAVING AND SURFACING

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Superpave base course construction.
2. Placement and compaction of bituminous binder and wearing surface.

B. Related work specified elsewhere:

1. Clearing and grubbing: Section 02100
2. Site excavation and placement of fill material: Section 02210
3. Roadway excavation, fill, and compaction: Section 02230
4. Pavement markings Section 02760

C. Definitions: NONE

D. Applicable Standard Details:

DT 02500-1  Typical Local Street with Curb Cross Section
DT 02500-2  Typical Local Street Cross Section
DT 02500-2A Typical Local Street with Curb and Parking Lane Cross Section
DT 02500-3  Typical Collector Street with Curb Cross Section
DT 02500-4  Typical Alley Cross Section
DT 02500-5  Street Widening Detail
DT 02500-6  Gravel Trail Surface Detail
DT 02500-7  Paved Trail Surface Detail

1.02  QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

   Publication 408, Specifications
   Publication 213, Work Zone Traffic Control Guidelines
   Publication 27, Specification for Bituminous Mixtures (Bulletin 27)
   Publication 37, Specification for Bituminous Materials (Bulletin 25)


   D2950  Test Method for Density of Bituminous Concrete in Place by Nuclear Methods
3. Pennsylvania Code

   Title 67 Transportation Chapter 459, Occupancy of Highway by Utilities.


B. Inspections:

   1. Inspection by the Township will, at a minimum, be made of the subgrade prior to placement of the base course, and of the base course prior to placement of the binder surface.

1.03 SUBMITTALS

A. Certification:

   1. Submit certification from bituminous and aggregate suppliers attesting that materials conform to Publication 408, Specifications.

   2. Provide PennDOT Certification of Compliance (CS-4171) with the first load delivered to the job site each day. Certification must be signed by the plant technician and cross referenced with the job mix formula number which must appear on the delivery ticket.

   3. Delivery Tickets/Weight Slips - Must be provided with each load delivered to the job site. Weight slips must include, at a minimum, the following:

      a. Job Mix Formula Number
      b. Date and Time
      c. Material Type
      d. Design ESALS
      e. For Wearing Course - Provide SRL Designation

   4. Provide compaction testing results, if determined by the Township.

1.04 JOB CONDITIONS

A. Control Traffic:

   1. Take measures to control traffic during paving operations. Do not allow traffic on newly paved areas until adequate stability and adhesion have been attained and the material has cooled to 140°F or less.

   2. Employ traffic control measures only after requesting traffic alterations, in writing to the Township.

   3. The Contractor shall employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

   4. Notify all appropriate emergency services (police, fire and ambulance) a minimum of 36 hours in advance of any temporary lane closures.
B. Protection of Adjacent Areas:

1. Restore existing surface outside the limits of the work that has been damaged by the Contractor's operations, to its original condition.

2. Reasonable access must be maintained for adjacent property owners and commercial properties.

PART 2 PRODUCTS

2.01 BITUMINOUS MATERIALS AND AGGREGATES

A. All bituminous materials and aggregates used in base course construction, paving, and resurfacing are designated in these specifications by, and shall conform to, the applicable portions of the Publication 408 Specifications. The coarse aggregate used in bituminous wearing surfaces shall have the following aggregate Skid Resistance Level (SRL) letter designation based on the current Average Daily Traffic (ADT) for resurfacing or anticipated initial daily traffic on new facilities:

<table>
<thead>
<tr>
<th>ADT</th>
<th>SRL</th>
<th>ALTERNATIVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>20,000 and Above</td>
<td>E</td>
<td>None</td>
</tr>
<tr>
<td>5,000 to 20,000</td>
<td>H</td>
<td>E, H, Blend of E and M, Blend of E and G</td>
</tr>
<tr>
<td>3,000 to 5,000</td>
<td>G</td>
<td>E, H, G, Blend of H and M, Blend of E and L</td>
</tr>
<tr>
<td>1,000 to 3,000</td>
<td>M</td>
<td>E, H, G, M, Blend of H and L, Blend of G and L, Blend of E and L</td>
</tr>
<tr>
<td>1,000 and Below</td>
<td>L</td>
<td>Any</td>
</tr>
</tbody>
</table>

Note: All blends are 50% by mass and shall be accomplished by an approved method.

B. All Superpave (HMA) mixtures shall conform to applicable sections of Publication 408 Specifications. Aggregate shall be provided by approved sources and have the SRL designation as specified above. All mixtures shall be petroleum grade PG 64-22 and ESALs as specified on the drawings. Submit mixture design for base, binder, and wearing to the Township for approval prior to placement.

2.02 SEALANTS

A. PG 64-22 or rubberized joint sealing material (ASTM D3405 or modified AASHTO M173) for all transverse, longitudinal or other joints at utilities and curbs.
2.03 STREET SIGNS, POSTS, AND BRACKETS

A. Street Identification Signs
   1. Extruded aluminum, 0.80" thick, 9" high, minimum 24" long, high density.
      a. Letters shall be composed of a combination of lower-case letters with initial upper-case letters. At a minimum, 6" high upper-case letters and 4.5" lower-case letters shall be used.
      b. Street name signs shall have a green background with a white legend.

B. Posts (For all post mounted signs):
   1. Breakaway 2" square steel, in compliance with PennDOT Publication 408 Specifications, Section 931.
   2. Ten feet long, extending seven (7) feet above the surface grade.

C. Brackets
   1. Aluminum alloy, in compliance with Publication 408 Specifications.

2.04 TRAIL MIX

A. Aggregate Trail Mix shall meet the gradation specification shown on the standard detail DT 02500-6.

B. Paved Trail surface shall meet the requirements shown on standard detail DT 02500-7.

PART 3 EXECUTION

3.01 BASE COURSES

A. Superpave Asphalt HMA Base Course - Where indicated on the drawings, construct HMA base course to compacted depth in accordance with Publication 408, Section 309. Proof roll base course to satisfaction of the Township. The Township shall approve crushed aggregate base course prior to placement of base course.

B. Bituminous Concrete - Where indicated on the Drawings and/or shown in the "Backfill and Surface Restoration Requirements Table", construct bituminous concrete base course to compacted depth in accordance with Publication 408 Specifications, Section 305. Proof roll base course to satisfaction of the Township. The Township shall approve crushed aggregate base course prior to placement of bituminous concrete base course.

3.02 PREPARATION OF EXISTING PAVEMENT SURFACE

A. Clean street surface of all dust, debris, loose stone, earth, or other deleterious material by means of hand brooms or approved power brooms.

B. Scarify areas shown on the drawings. Where the existing base is judged inadequate by the Township, construct new base of the required type shown on the applicable standard detail.
C. Seal all cracks in accordance with Publication 408 Specification, Section 469. With Township approval, cracks may be filled with PG 64-22.

D. Patch holes and depressions greater than one inch and less than four inches with Superpave (19mm) binder material, compacted in layers not exceeding two inches after compaction.

E. Holes greater than four inches in depth shall be sawed back to sound pavement, and patched with a minimum of eight inches of crushed aggregate base course and a depth of Superpave (19mm) binder material that matches the depth of existing pavement. The minimum depth of binder material shall be three inches.

F. Apply tack coat prior to overlaying existing pavement in accordance with Publication 408 Specifications, Section 460.

F. Milling of existing bituminous pavement shall be performed in accordance with Publication 408, Section 491 to the depth and limits specified in the drawings.

1. Saw cut all edges at intersections with streets and driveways and at the limits of work.
2. All milled surfaces shall be swept completely. Millings must be disposed of properly.
3. Supply all water as needed.
4. Contractor shall provide transitions from milled surfaces to non-milled surfaces to allow vehicular traffic during non-working hours.

3.03 SURFACE COURSES

A. Superpave Asphalt

1. HMA Binder Course - Construct HMA binder course to the compacted depth shown on the drawings and PennDOT Publication 408 Specifications, Section 409.

2. HMA Wearing Course - Construct HMA wearing course to the compacted depth shown on the drawings and PennDOT Publication 408 Specifications, Section 409.

3. Tack coat shall be applied and conform to PennDOT Publication 408 Specifications, Section 460, to ensure bonding between the courses.

4. Do not allow vehicular traffic on newly compacted bituminous material until the temperature cools below 140° F.

B. Bituminous Surface Course (ID-2)

1. Construct binder course meeting the requirements of Publication 408 Specifications, Section 421 to compacted depth specified on the drawings.

2. Construct wearing surface meeting the requirements of Publication 408 Specifications, Section 420 to the compacted depth specified on the drawings.

3. Do not allow vehicular traffic on newly compacted bituminous material until the temperature cools below 140° F.
C. Compaction

1. Compact by rolling with steel-wheel, vibration or pneumatic tire rollers (minimum GVW = 5 tons) or a combination of these to obtain specified layer thickness and until non-movement of material under compaction equipment is achieved, unless other density requirements are required by the Township.

2. The roller pattern and speed shall be monitored by the Contractor and Township to avoid roller marks, pattern segregation and displacement of hot mixtures.

D. Bituminous Seal Coat (single application)

1. Construct bituminous seal coat in accordance with Publication 408 Specifications, Section 470.

E. Bituminous Surface Treatment (double application)

1. Construct bituminous surface treatment in accordance with Publication 408 Specifications, Section 480.

3.04 JOINTS

A. Notch

The edge of an overlay shall be saw cut to a depth of 1-1/2" for the entire length of the joint and the detached material removed to a minimum notch width of 12". Notch shall be skewed a minimum 6:1 unless otherwise noted. A cold planer may be used. The vertical face must be painted with PG 64-22 or the same asphalt material used in mix design (Publication 408, Section 401.3(j)).

B. Sealing

All joints shall be sealed rubberized joint sealing material. When wearing course is placed adjacent to curb to form bituminous gutter, seal with hot bituminous material of the class and type designated for wearing course and extend to 6 inches from the curb, applied evenly.

3.05 SIGNS

A. Install signs as specified by Township.

B. Posts shall be installed in undisturbed earth with anchor top 4" above ground on lower slope side.

C. Where posts are located in concrete, drill the existing concrete to place anchor. If in new concrete, place PVC sleeve in concrete prior to placing post.

3.06 BANK SLOPES

A. The maximum slopes of banks located outside of the street right-of-way, measured perpendicular to the right-of-way of the street, shall not exceed three to one (3:1) for fills and two to one (2:1) for cuts. Where ever possible a four to one (4:1) slope should be utilized. Where guiderail is to be utilized it shall be in accordance with Section 02852.
3.07 TRAIL MIX PLACEMENT

A. Place trail mix to a compacted (100% of dry density) 4" thickness. Placement will be made through the use of a self-propelled paving machine.

B. Compact material using a 3-10 ton roller until non-movement of material under compaction is achieved.

3.07 FIELD QUALITY CONTROL

A. Proof of product. At the time of material delivery to the site, the Contractor shall furnish the delivery ticket indicating vehicle, material source, date, time, project identification, material quantity and material specifications, which should identify the Petroleum Grade, Equivalent Single Axle Loads (ESALs), aggregate size, and SRL designation (only for wearing course).

B. Surface Tolerance of Base Course.

After the base course has been completed as specified, the surface smoothness shall be checked with approved templates, string lines, or straightedges.

1. Templates. The Contractor shall furnish and use approved templates of required length and cut to the required crown of the finished surface of the base course, for checking the crown and contour thereof. The templates shall be equipped with metal or other approved vertical extensions attached to each end, so that the bottom of the template will be at the elevation of the top of the aggregate. At least 3 such templates shall be furnished, and used at intervals of not more than 25 feet.

2. String Lines. String lines, for controlling the finished elevation of the base course, shall be furnished with ample supports and offset along each side of the base course, and shall be maintained until all irregularities have been satisfactorily corrected.

3. Straightedges. Approved straightedges 10 feet in length shall also be furnished and used for testing longitudinal irregularities in the surface of the base course.

Any surface irregularities that exceed 1/2 inch shall be remedied by removing or adding bituminous material as required, after which the entire area, including the surrounding surface, shall be rolled until satisfactorily compacted.

C. Tests for Depth of Finished Base Course.

During the progress of the work, the depth of the base course will be measured by the Township and unsatisfactory work shall be repaired, corrected, or replaced. The Township will not be liable for payment for any excess depth of base course.

1. The depth will be determined by cutting or coring holes to the full depth of the completed base course. One depth measurement may be required for each 1500 square yards, or less, of completed base course. Any section in which the depth is ½ inch or more deficient in specified depth, shall be satisfactorily corrected at no expense to the Township.

2. All test holes shall be backfilled with similar material and satisfactorily compacted by and at the expense of the Contractor. This operation shall be performed under the observation of the Township who will check the depth for record purposes.
D. **Surface Tolerance of Wearing Course.**

After the wearing course has been completed as specified, the surface smoothness shall be checked with straightedges.

1. **Straightedges.** Approved straightedges 10 feet in length shall be furnished and used for testing longitudinal irregularities in the surface of the wearing course.

   Any surface irregularities that exceed 3/16 inch shall be remedied by removing or adding wearing material as required, after which the entire area, including the surrounding surface, shall be rolled until satisfactorily compacted.

E. **Tests for Depth of Finished Wearing Course.**

During the progress of the work, the depth of the wearing course may be measured by the Township and unsatisfactory work shall be repaired, corrected, or replaced. The Township will not be liable for payment for any excess depth of wearing course.

1. The depth will be determined by cutting or coring holes to the full depth of the completed wearing course. Test holes to be excavated by the Contractor at no expense to the Township. One depth measurement may be required for each 1500 square yards of completed wearing course. Any section in which the depth is 1/4 inch or more deficient in specified depth, shall be satisfactorily corrected at no expense to the Township.

2. All test holes shall be backfilled with similar material and satisfactorily compacted by and at the expense of the Contractor. This operation shall be performed under the observation of the Township who will check the depth for record purposes.

END OF SECTION
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

TEMPORARY CUL-DE-SAC STREET

STREET CONSTRUCTION PER TOWNSHIP SPECIFICATIONS

MAINTAIN GUTTER LINE THROUGHOUT CUL-DE-SAC

SECTION A-A

STREET WIDTH PER ORDINANCE

1/4" PER FOOT (TYP.)

50' ROW

50' RIGHT OF WAY

26' PAVED

40' PAVED

1000' MAX

CUMBERLAND COUNTY, PENNSYLVANIA

DRAWN BY CJM
CHECKED BY N.T.S.
DATE 9/14/16
DWG. NO. HT2500-1
FILE NO. 3566.9.03.00
TYPICAL MINOR STREET WITH CURB AND PARKING LANE CROSS SECTION

NOTES:
1. MINIMUM ESA = 0.0 TO 0.3 MILLION
2. MINIMUM SRL = L
3. MINIMUM CBR = 6.0
4. ALL PETROLEUM GRADE TO BE 64-22
5. EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP
6. 4'-0" WIDE SIDEWALKS REQUIRE A 5'X5' PASSING SPACE EVERY 200 LINEAL FEET PER ADA REGULATIONS. 5'-0" WIDE SIDEWALKS MAY BE PROVIDED THROUGHOUT IN LIEU OF PROVIDING THE REQUIRED PASSING SPACE.

3" SUPERPAVE 25mm BASE* (5" SUPERPAVE 25mm SHALL BE USED IN INDUSTRIAL AND COMMERCIAL AREAS)
2" SUPERPAVE 19mm BINDER AND
1-1/2" SUPERPAVE 9.5mm WEARING

* THE 19mm BINDER COURSE MUST BE PLACED WITHIN ONE WEEK OF THE PLACEMENT OF THE 25mm BASE.

** PROVIDE PAVEMENT BASE DRAIN FOR 50 FEET ON EITHER SIDE OF VERTICAL SAG CURVES. WHERE STORM SEWER IS REQUIRED AND INTERFERES WITH PLACEMENT OF PAVEMENT BASE DRAIN, ELIMINATE PAVEMENT BASE DRAIN AND USE COMBINATION STORM SEWER AND UNDERDRAIN. SEE PENNDOT RC-30M.

UPPER ALLEN TOWNSHIP
CUMBERLAND COUNTY, PENNSYLVANIA
TYPICAL MINOR STREET WITH CURB CROSS SECTION

NOTES:

1. MINIMUM FSAI = 0.0 TO 0.3 MILLION
2. MINIMUM SRL = 1
3. MINIMUM CBR = 6.0
4. ALL PETROLEUM GRADE TO BE 64-22
5. EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP

** PROVIDE PAVEMENT BASE DRAIN FOR 50 FEET ON EITHER SIDE OF VERTICAL SAG CURVES. WHERE STORM SEWER IS REQUIRED AND INTERFERES WITH PLACEMENT OF PAVEMENT BASE DRAIN, ELIMINATE PAVEMENT BASE DRAIN AND USE COMBINATION STORM SEWER AND UNDERDRAIN. SEE PENNDOT RC-30M.

* THE 19mm BINDER COURSE MUST BE PLACED WITHIN ONE WEEK OF THE PLACEMENT OF THE 25mm BASE.
TYPICAL COLLECTOR STREET WITH CURB CROSS SECTION

NOTES:
1. MINIMUM FSAL = 0.3 TO 3.0 MILLION
2. MINIMUM SRL = 1.0
3. MINIMUM CBR = 5.0
4. ALL PETROLEUM GRADE TO BE 64-22
5. EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP
6. 4'-0" WIDE SIDEWALKS REQUIRE A 5'x5' PASSING SPACE EVERY 200 LINEAL FEET PER ADA REGULATIONS. 5'-0" WIDE SIDEWALKS MAY BE PROVIDED THROUGHOUT IN LIEU OF PROVIDING THE REQUIRED PASSING SPACE.

1/4" PER FOOT MIN.

3" SUPERPAVE 25mm BASE* (5" SUPERPAVE 25mm SHALL BE USED IN INDUSTRIAL AND COMMERCIAL AREAS)
2" SUPERPAVE 19mm BINDER AND
1-1/2" SUPERPAVE 9.5mm WEARING

* THE 19mm BINDER COURSE MUST BE PLACED WITHIN ONE WEEK OF THE PLACEMENT OF THE 25mm BASE.

** PROVIDE PAVEMENT BASE DRAIN FOR 50 FEET ON EITHER SIDE OF VERTICAL SAG CURVES. WHERE STORM SEWER IS REQUIRED AND INTERFERS WITH PLACEMENT OF PAVEMENT BASE DRAIN, ELIMINATE PAVEMENT BASE DRAIN AND USE COMBINATION STORM SEWER AND UNDERDRAIN. SEE PENNDOT RC-30.

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

UPPER ALLEN TOWNSHIP

CUMBERLAND COUNTY, PENNSYLVANIA
NOTES:
1. MINIMUM ESAL = 0.3 TO 3.0 MILLION
2. MINIMUM SRL = 51
3. MINIMUM CBR = 6.0
4. ALL PETROLEUM GRADE TO BE 64–22
5. EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP

* THE 19mm BINDER COURSE MUST BE PLACED WITHIN ONE WEEK OF THE PLACEMENT OF THE 25mm BASE.

** PROVIDE PAVEMENT BASE DRAIN FOR 50 FEET ON EITHER SIDE OF VERTICAL SAG CURVES. WHERE STORM SEWER IS REQUIRED AND INTERFERES WITH PLACEMENT OF PAVEMENT BASE DRAIN, ELIMINATE PAVEMENT BASE DRAIN AND USE COMBINATION STORM SEWER AND UNDERDRAIN. SEE PENNDOT RC–30M.
3" SUPERPAVE 25mm BASE,
2" SUPERPAVE 19mm BINDER AND
1-1/2" SUPERPAVE 9.5mm WEARING

SAW CUT (NEAT) EDGE AND SEAL (TYP.)
WIDTH VARIES

2% MINIMUM CROSS-SLOPE, MATCH EXISTING
CROSS-SLOPE IF GREATER THAN 2%

8" PENNDOT 2A

STREET WIDENING DETAIL

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

DRAWN BY CJM
CHECKED BY N.T.S.
SCALE 9/14/16
DATE
DWG. NO. HT02500-7
FILE NO. 3566.9.03.00

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA
The Plasticity index (PI) is required to be within range of 6–25.
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

PAVED TRAIL SURFACE DETAIL

1 1/2" SUPERPAVE HMA WEARING SURFACE, 9.5MM
3" SUPERPAVE HMA BASE COURSE, 25MM, 0 TO <0.3 MILLION ESAL'S, PG 64-22
6" AGGREGATE 2A STONE
COMPACTED SUBGRADE

DRAWN BY CJM
CHECKED BY
SCALE N.T.S.
DATE 9/14/16
DWG. NO. HT02500-9
FILE NO. 3566.9.03.00

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA

C.S.Davidson.Inc. Excellence in Civil Engineering
Excellence in Civil Engineering

TYPICAL ALLEY CROSS SECTION

NOTES:
1. MINIMUM ESAL = 0.0 TO 0.3 MILLION
2. MINIMUM SRL = L
3. MINIMUM CBR = 5.0
4. ALL PETROLEUM GRADE TO BE 64–22
5. EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP

* THE 9.5mm BINDER COURSE MUST BE PLACED WITHIN ONE WEEK OF THE PLACEMENT OF THE 25mm BASE.
PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:
   1. Subgrade preparation
   2. Construction of cement concrete curb and sidewalk
   3. Construction of handicap ramps
   4. Construction of stamped (patterned) and colored concrete sidewalk

B. Related work specified elsewhere:
   1. Trenching, backfilling and compaction: Section 02221
   2. Finish grading, seeding and sodding: Section 02485
   3. Bituminous paving and surfacing: Section 02500
   4. Trench paving and restoration: Section 02575
   5. Plain and reinforced cement concrete: Section 03000

C. Definitions: NONE

D. Applicable Standard Details:
   DT 02525-1 Vertical Concrete Curb Details
   DT 02525-2 Concrete Sidewalk With Grass Strip Detail
   DT 02525-3 Concrete Sidewalk With Grass Strip Driveway Apron Detail
   DT 02525-4 Roof Leader Under Sidewalk Details

1.02 QUALITY ASSURANCE

A. Reference Standards:
   1. Pennsylvania Department of Transportation:
      Publication 408, Specifications
      Publication 213, Temporary Traffic Control Guidelines
      Department of Justice, Code for Regulations, ADA Standards for Accessible Design
      A185 Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
      A615 Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
      C94 Specification for Ready-Mixed Concrete
      C143 Test Method for Slump of Hydraulic Cement Concrete
      C231 Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
      C309 Specification for Liquid Membrane-Forming Compounds for Curing Concrete
B. Inspections:

1. Inspection by the Township will at a minimum be made of the subgrade, formwork, and any steel prior to placement of the concrete.

2. Township will observe all on-site testing of concrete, unless noted otherwise.

C. Testing:

1. All on-site testing as well as laboratory testing shall be performed by the same independent testing agency.

1.03 SUBMITTALS

A. Submit concrete mix designs, including strength test records, for review and approval.

B. Submit certified results of compressive strength cylinder tests (from laboratory/testing agency).

C. Submit copies of concrete batch slips.

1.04 JOB CONDITIONS

A. Control of traffic:

1. Take measures to control traffic during concreting operations. Do not allow traffic on newly placed concrete until adequate strength has been attained.

2. The Contractor will employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

B. Protection of adjacent areas:

1. Restore existing surfaces outside the limits of the work that have been damaged by the Contractor's operations to their original condition.

C. Coordination with utilities:

1. Coordinate all necessary adjustments of existing utilities to accommodate this work.

2. Provide access to the site for utility work.

3. The Contractor shall insure all work complies with the requirements of the Pennsylvania Underground Utility Protection Law.
PART 2  PRODUCTS

2.01 CONCRETE

A. As specified in Section 03000, Articles 2.01 and 3.01, except as follows:

1. Portland Cement Concrete shall be air-tested and have a minimum 28-day compressive strength of 3,300 psi unless specified higher by the Township.

B. Cement concrete criteria for curbs and sidewalks:

<table>
<thead>
<tr>
<th>Slump:</th>
<th>1&quot; minimum, 5&quot; maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Content:</td>
<td>4.5% minimum, 7.5% maximum</td>
</tr>
<tr>
<td>Temperature:</td>
<td>50°F minimum, 90°F maximum</td>
</tr>
<tr>
<td>Water/cement ratio:</td>
<td>0.51 minimum</td>
</tr>
</tbody>
</table>

C. For slip formed curb, same as above except with a minimum slump of 1-1/2".

D. For replacement of curb and sidewalk at existing driveways, use air-entrained, PennDOT Class HES (High Early Strength).

2.02 FORMS

A. General requirements:

1. Forms shall be coated with a form release agent just prior to placement of concrete.

B. Straight curbing (or radius greater than 40 feet):

1. Approved metal forms.
2. Wood forms, not less than 2 inch nominal thickness, planed on finish side.

C. Radius curbing:

1. Approved metal forms.
2. Fabricated plywood or hardboard forms.

D. Curbing repairs (less than 10 feet)

1. Approved metal forms.
2. Adjust to match existing conditions.

E. Machine placed curbing:

1. Straight or radius curbing may be placed with a self-propelled machine approved by the Township.

2.03 REINFORCEMENT

A. Welded Wire Fabric – ASTM A185. Size and spacing as shown on Standard Details.

B. Reinforcing bars – ASTM A615, Grade 60 billet steel, size and spacing as shown on Standard Details.
2.04 JOINT MATERIAL
   A. Joint Filler – Pre-molded expansion joint material shall be fiber joint filler conforming to
      ASTM D994.

2.05 FORM COATING MATERIALS
   A. Form release agents shall be non-staining, liquid chemical coatings free of kerosene and oil
      which effectively prevent absorption of moisture into the forms and bonding of the concrete
      to the forms.

2.06 CONCRETE CURING COMPOUNDS
   A. Curing compounds shall be clear, non staining liquid coatings containing no oil or wax and
      conforming to ASTM C309, such as Safe-Cure, Sealight 1100, Klear Seal R-75 or Enviocure
      Clear 500, or Similar material.

2.07 STAMPED COLORED CONCRETE
   A. Concrete, reinforcement, joint material and forms- see above paragraph.
   B. Template Pattern – “old brick running board” by Matcrete (800.777.7063), or equal.
   C. Pigment-Brick Red # 10160 by Davis Colors, Los Angeles, CA or equal.
   D. Clear Sealer- Sonneborn # 800 as Manufactured by Sonneborn or equal.
   E. Template release agent dry blend powder.

PART 3 EXECUTION

3.01 CURB CONSTRUCTION
   A. Excavate to required depth, remove and dispose of material, and compact the subgrade
      material to a firm, even surface.
   B. Saw cut existing pavement a minimum of 12 inches from face of new curb. Exposed edges
      of existing work shall be smooth and square.
   C. Forms shall be placed as appropriate to the type of curbing on 2 sides (front and back).
   D. Forms shall be securely braced to limit deflection during placement of concrete.
   E. Provide openings through curb for drainage pipes, if required. Install one, 2'-0" long, #4
      reinforcing bar in the middle of curb centered above the pipe as per standard detail.
   F. Concrete shall be placed in accordance with Section 03000, Paragraph 3.05.
   G. Variation of more than 1/8" from the established line and grade shall be cause for rejection of
      that portion of the work.
H. Form or saw contraction joints 3/16" wide and 2" deep at 10-foot maximum intervals on 2 sides (front and top). Saw as soon as possible after the concrete has set sufficiently to preclude raveling during the sawing and before any shrinkage cracking occurs in the concrete, but in no case later than 24 hours following completion of the curb placement.

I. Provide ½’ expansion joints at 60-foot intervals, at the end of each pour, and at the beginning and end of all radii. ½’ expansion joint material shall also separate curb from adjacent sidewalks, poles, hydrants, walls and other permanent structures, except that 3/4” thick expansion joint material shall be provided at storm inlets.

J. Unless otherwise indicated on the drawings, the last three feet of curb shall be tapered to a 1 1/2” reveal with expansion joint at the beginning of taper.

K. Finish top surface with wood floats. Provide depressions for drainage, driveways, and ramps for the handicapped per the Drawings.

L. Tool all exposed edges to the specified radius.

M. Do not remove forms until concrete has set.

N. Begin proper curing in accordance with Section 03000, immediately after placement.

O. Correct minor irregularities with a carborundum stone or mortar comprised of two parts fine aggregate to one-part cement.

P. For slip formed curb, uniformly feed the concrete to the machine so the concrete maintains the shape of the section, without slumping after extrusion. Voids or honeycomb on the surface of the finished curb will not be allowed. Immediately after extrusion, perform any additional surface finishing required.

3.02 SIDEWALK CONSTRUCTION

A. Excavate to required depth, remove and dispose of material, and compact the subgrade material to a firm, even surface.

B. Exposed edges of existing work shall be smooth and square.

C. Construct ramps for the handicapped, as required by ADA Regulations, and where directed by the Township. Ramps shall be 6” thick concrete with WWF 6 x 6 – W2.9 x W2.9 (6 ga.) wire mesh, placed 2” from top surface. All handicap ramps shall have detectible warning domes in accordance with ADA regulations.

D. Sidewalks at driveway entrances shall be 6” thick with WWF 6 x 6 – W2.9 x W2.9 (6 ga.) wire mesh placed 2” from top of surface.

E. Sidewalks across sanitary sewer or storm sewer easements shall be 8” thick.

F. Spread AASHTO #57 aggregate and compact to the thickness shown on the Standard Details.

G. Score contraction joints at 5-foot intervals to sufficient depth to insure cracking at the joint. Do not saw cut the contraction joints without prior approval from the Township. Also score sidewalks over each drainage pipe placed underneath.
H. Provide 1/4" expansion joint at 30-foot intervals and at the end of each pour. ½" expansion joint material shall also separate adjacent curb, poles, hydrants, walls, and other permanent structures.

I. Apply light broom finish immediately after float finish as specified in Section 03000.

J. Provide depressions for driveways, downspouts, and drainage as directed by the Township or shown on the drawings. Wherever possible, roof leaders shall be placed under the sidewalks in lieu of depressions.

K. Begin proper curing in accordance with Section 03000, Sub-Section 3.08, immediately following form removal.

3.03 STAMPED AND COLORED CONCRETE SIDEWALKS

A. Excavate, place stone base and place expansion joints and reinforcing similarly to plain concrete sidewalks.

B. Pigment must be thoroughly mixed throughout concrete using ratios consistent with manufacturer's recommendations. Apply float finish and edge.

C. Sprinkle release agent onto fresh concrete prior to stamping with template.

D. Remove release agent by power washing approximately 24 hours after stamping is complete, or as recommended by the manufacturer.

E. Apply clear sealer to all concrete surfaces.

F. Release agent, pigment and sealer must be from same manufacturer or proven to be compatible with each other.

3.04 HANDICAP RAMPS

The construction of handicap ramps shall be in accordance with all ADA requirements. Double curb ramps shall be used at four-way intersections. The use of diagonal curb ramps is discouraged and will only be constructed after the Township’s approval.

3.05 BACKFILLING AND RESTORATION

A. Temporary backfill at curbs shall consist of select granular material per Section 02221, front and back, to within 8” of top of curb.

B. Restore adjacent areas as indicated in Section 02575.

3.06 TESTING

A. General - Concrete materials and operations will be tested and inspected as the work progresses. Failure to detect any defective work or material shall not in any way prevent later rejection when such defects are discovered nor shall it obligate the Municipality for final acceptance.
B. Testing Services - The following testing services shall be performed by the offices of the Township’s Engineering Representative at the Contractor’s expense:

1. Conduct strength tests of the concrete during construction of projects contracted directly by the Municipality in accordance with the following procedures:

   a. Secure composite samples in accordance with ASTM C172. Each sample shall be obtained from a different batch of concrete on a random basis, avoiding any selection of the test batch other than by a number selected at random before commencement of concrete placement.

   b. Mold and cure four (4) specimens from each sample in accordance with ASTM C31. Any deviations from the requirements of this Standard shall be recorded in the test report.

   c. Test specimens in accordance with ASTM C39. Two (2) specimens shall be tested at 28-days for acceptance and two (2) shall be tested at 7 days for information. The acceptance test results shall be the average of the strengths of the specimens tested at 28-days. If one specimen in a test manifests evidence of improper sampling, molding or testing, it shall be discarded and the strength of the remaining cylinder shall be considered the test result. Should both specimens in a test show any of the above defects, the entire test shall be discarded.

   d. Make at least one strength test for each 50 cu. yd., or fraction thereof, of each mixture design of concrete placed in any 1 day. When the total quantity of concrete with a given mixture design is less than 20 cu. yd., the strength tests may be waived by the Engineer if, in his judgment, adequate evidence of satisfactory strength is provided, such as strength test results for the same kind of concrete supplied on the same day and under comparable conditions to other work or other projects.

2. Determine slump of the concrete sample for each strength test and whenever consistency of concrete appears to vary, using ASTM C143. Make at least one slump test for the first 25 L.F. of sidewalk for each mixture design of concrete placed in any one day. All subsequent testing in one day shall be completed for every 50 cu. yds.

3. Determine air content of the concrete sample for each strength test in accordance with either ASTM C231, ASTM C173, or ASTM C138. Make at least one air content test for the first 25 L.F. of sidewalk for each mixture design of concrete placed in any one day. All subsequent testing in one day shall be completed for every 50 cu. yds.

4. Determine temperature of the concrete sample for each strength test. Make at least one temperature test for the first 25 L.F. of sidewalk for each mixture design of concrete placed in any one day. All subsequent testing in one day shall be completed for every 50 cu. yds.

C. Additional Services When Required - The following services shall be performed by the offices of the Township’s Engineering Representative, when required by the Municipality at the Contractor's expense:

1. Inspect concrete batching, mixing and delivery operations to the extent deemed necessary by the Municipality.

2. Sample concrete at point of placement and perform required tests.
3. Review the manufacturer's report for each shipment of cement and reinforcing steel and conduct laboratory tests or spot checks of the materials as received for compliance with specifications.

4. Mold four (4) additional specimens from each sample in accordance with ASTM C31 and field cure in or on the structure providing the same method of cure for the specimens as that which the structure receives.

D. Other Services As Needed - The following services shall be performed by the Township’s Engineering Representative at the Contractor's expense:

1. Additional testing of materials or concrete occasioned by their failure by test or inspection to meet specification requirements.

2. Additional testing and inspection required because of changes in materials or proportions requested by the Contractor.

E. Duties and Authorities of Designated Testing Agency:

1. Representatives of the agency shall inspect, sample, and test the materials and the production of concrete. When it appears that any material furnished or work performed by the Contractor fails to fulfill specification requirements, the testing agency shall report such deficiency to the Municipality and the Contractor.

2. The agency shall report all test and inspection results to the Municipality and Contractor immediately after they are performed. All test reports shall include the exact location in the work at which the batch represented by a test was deposited. Reports of strength tests shall include detailed information on storage and curing of specimens prior to testing.

3. The testing agency and its representatives are not authorized to revoke, alter, relax, enlarge or release any requirement of the Documents, nor to approve or accept any portion of the work.

F. Responsibilities and Duties of Contractor:

1. The Contractor shall provide the necessary testing services for the following:
   a. Qualification of proposed materials and the establishment of mixture designs.
   b. Other testing services needed or required by the Contractor.

2. The use of testing services shall in no way relieve the Contractor of the responsibility to furnish materials and construction in full compliance with these specifications.

3. The Contractor shall submit to the Municipality the concrete materials and the concrete mix designs proposed for use with a written request for acceptance. This submittal shall include the results of all testing performed to qualify the materials and to establish the mix designs. No concrete shall be placed in the work until the Contractor has received such acceptance in writing.
To facilitate testing and inspection, the Contractor shall:

a. Furnish any necessary labor to assist the testing agency in obtaining and handling samples at the project or other sources of materials.

b. Advise the testing agency sufficiently in advance of operations to allow for completion of quality tests and for the assignment of personnel.

c. Provide and maintain for the sole use of the testing agency adequate facilities for safe storage and proper curing of concrete test specimens on the project site for the first 24 hrs. as required by ASTM C31.

END OF SECTION
VERTICAL CONCRETE CURB DETAILS

DEPRESSED CURBS FOR DRIVES

TERMINAL SECTION

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

C.S.Davidson.Inc.
Excellence in Civil Engineering

DRAWN BY: CJM
CHECKED BY: N.T.S.
DATE: 9/14/16
DWG. NO: HT02525-1

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO: 3566.9.03.00
CONCRETE SIDEWALK WITH GRASS STRIP DETAIL

* WHERE 4' WIDE SIDEWALKS ARE TO BE UTILIZED, APPROPRIATE PASSING SPACES SHALL BE PROVIDED IN ACCORDANCE WITH ADA REGULATIONS.
4" THICK CONC. SIDEWALK (TYP.)

1/4" PER FOOT MIN.

6% MAX DOWN

3' (TYP.) Curb Taper

DEPRESSED CURB (1 1/2" REVEAL)

TYPICAL SECTION

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS
#4 BAR 24" LONG CENTER OVER PIPE 1" BELOW SURFACE

GRASS STRIP

4" THK. CONCRETE SIDEWALK

1" - 1 1/2"

REVEAL

4"# PVC ROOF LEADER—MAINTAIN POSITIVE DRAINAGE FROM HOUSE TO STREET

4"# PVC ROOF LEADER—MAINTAIN POSITIVE DRAINAGE FROM HOUSE TO STREET

CONCRETE SIDEWALK WITH GRASS STRIP DETAIL

#4 BAR 24" LONG CENTER OVER PIPE 1" BELOW SURFACE

SCORE ALONG PIPE 4" (3/16" X 1/2" DEEP)

MIN. 2" CONCRETE COVER

4" THK. CONCRETE SIDEWALK

1" - 1 1/2"

REVEAL

4"# PVC ROOF LEADER—MAINTAIN POSITIVE DRAINAGE FROM HOUSE TO STREET

CONCRETE SIDEWALK
SECTION 02575
TRENCH PAVING AND RESTORATION

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Temporary trench paving
2. Permanent trench paving
3. Shoulder restoration
4. Driveway restoration

B. Related work specified elsewhere:

1. Trenching, backfilling, and compacting: Section 02221
2. Roadway excavation, fill and compaction: Section 02230
3. Finish grading, seeding and sodding: Section 02485
4. Bituminous paving and surfacing: Section 02500
5. Plain and reinforced cement concrete: Section 03000

C. Definitions: NONE

D. Applicable Standard Details:

DT 02575-1 Temporary Trench Paving
DT 02575-2 Permanent Trench Paving

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

   Publication 408, Specifications
   Publication 213, Temporary Traffic Control Guidelines
   Publication 27, Specification for Bituminous Mixtures (Bulletin 27)
   Publication 37, Specification for Bituminous Materials (Bulletin 25)


   D2950 Test Method for Density of Bituminous Concrete in Place by Nuclear Method.

3. Pennsylvania Code, Title 67 Transportation Chapter 459, Occupancy of Highway by Utilities.
B. Inspections:

1. Inspection by the Township will, at a minimum, be made of the materials upon delivery to the job site; of the subgrade prior to placement of the base course; of the completed base course prior to placement of the binder surface; of the completed binder course prior to placement of the wearing course; and of the completed wearing course.

1.03 SUBMITTALS

A. Certificates:

1. Submit certification from bituminous and aggregate suppliers attesting that materials conform to Publication 408 Specifications.

2. Submit bituminous concrete mix design for approval.

3. Provide PennDOT certifications (CS-4171) with each load delivered to the job site, as required by Township.

B. Permits:

1. A street occupancy permit must be obtained from the Township prior to commencement of construction activities on Township adopted streets.

2. A Highway Occupancy Permit must be obtained from PennDOT prior to commencement of construction activities on State roads.

1.04 JOB CONDITIONS

A. Control of Traffic:

1. Take measures to control traffic during paving operations. Do not allow traffic on newly paved areas until adequate stability and adhesion have been attained and the material has cooled to 140°F or less.

2. Employ traffic control measures only after requesting traffic alterations, in writing to the Township.

3. The Contractor shall employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

4. Notify Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

B. Protection of Adjacent Areas:

1. Restore existing surface outside the limits of the work that has been damaged by the Contractor's operations, to its original condition.

C. Concrete Testing: Section 03000.
D. Coordination With Utilities

1. The Contractor shall insure all work complies with the requirements of the Pennsylvania Underground Utility Protection Law.

PART 2 PRODUCTS

2.01 CONCRETE

A. As specified in Section 03000, Articles 2.01 and 3.01.

B. For driveway restoration, use air-entrained, PennDOT Class HE (High Early Strength). (3-day compressive strength of 3,000 psi, 28-day compressive strength of 3,750 psi, as per Section 704 of PennDOT Publication 408 Specifications)

2.02 BITUMINOUS MATERIALS AND AGGREGATES

A. All bituminous materials and aggregates used in base course construction, paving, and resurfacing are designated in these specifications by, and shall conform to, the applicable portions of the PennDOT Publication 408 Specifications. See descriptions in Sections 02230 and 02500.

PART 3 EXECUTION

3.01 TEMPORARY TRENCH PAVING

A. Place temporary paving immediately upon completion of trench backfilling. Unpaved trenches shall not remain unpaved longer than five working days after backfilling, nor over weekends and holidays; unless construction activities are restricted by PennDOT to restore after backfill.

B. Shape and compact subgrade material proof roll, then place and compact base course to the required thickness.

C. Place temporary paving material. Compact to required minimum thickness with trench roller; having a minimum 300 pounds pressure per inch-width of compaction.

D. Continuously maintain temporary paving.

3.02 PERMANENT TRENCH PAVING

A. For all Bituminous Surface Course (trench), sawcut existing paving in accordance with 67 PA Code, Chapter 459. Remove temporary paving material.

B. Construct permanent base and surface courses to the required compacted thicknesses shown in the backfill and surface restorations requirements table, and in accordance with Publication 408 Specifications. In State Highways, construct paving in accordance with PennDOT Highway Occupancy permit requirements.

C. Maintain permanent paving throughout the contract maintenance period.
3.03 BITUMINOUS OVERLAY
   A. See Section 02500.
   B. Restore in accordance with the “Backfill and Surface Restoration Requirements Table”.

3.04 SHOULDER RESTORATION
   A. Restore shoulders in accordance with the “Backfill and Surface Restoration Requirements Table.”

3.05 DRIVEWAYS
   A. Trim concrete and bituminous driveway surfaces to remove damaged areas. Saw or cut
      straight joint lines parallel to the centerline of the trench. Cut offsets at right angles to the
      trench centerline. Trench roller shall have a minimum 300 pounds of pressure per inch.
   B. Restore existing concrete driveways with a 6” layer of concrete reinforced with WWF 6 x 6-
      W2.9 x W2.9 (6 ga.) wire mesh, placed 2” from top surface. See Section 03000.
   C. Restore existing bituminous driveways in kind; minimum 2” layer wearing course over 6”
      layer of select granular material (2A).
   D. Restore earth driveways with a 6” layer of select granular material (2RC).
   E. Restore stone or gravel driveways in kind; minimum 6” layer of select granular materials
      (2A).
   F. Restore brick driveway with like bricks placed on 4” thick wet sand bed. Place bricks in like
      patterns and spacing.

3.06 UNPAVED SURFACES
   A. Restore surfaces to a condition equal to that prior to construction.
   B. Restore non-paved areas in accordance with Section 02485.
**BACKFILL AND SURFACE RESTORATION REQUIREMENTS TABLE**

<table>
<thead>
<tr>
<th>Surface Class</th>
<th>Type Backfill</th>
<th>Percent (1) Compaction</th>
<th>Temp. (3) Base</th>
<th>Temp. (3) Surface</th>
<th>Final Base</th>
<th>Final Surface</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vegetative</td>
<td>S.02221</td>
<td>90%</td>
<td>- - -</td>
<td>(2)</td>
<td>- - -</td>
<td>(2)</td>
</tr>
<tr>
<td>Stone</td>
<td>S.02221</td>
<td>95%</td>
<td>- - -</td>
<td>- - -</td>
<td>S.02230</td>
<td>6&quot; Thick PennDOT 2A S.02230</td>
</tr>
<tr>
<td>Bituminous Surface Course (Trench)</td>
<td>S.02221</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>3&quot; thick, 25mm HMA Base Course (7), 2&quot; thick, 19mm HMA Binder Course, 1½&quot; thick HMA Wearing Surface (9.5mm) - S.02500(6)</td>
</tr>
<tr>
<td>Local/Collector</td>
<td>S.02221</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>5&quot; thick, 25mm HMA Base Course (7), 2&quot; thick, 19mm HMA Binder Course, 1½&quot; thick HMA Wearing Surface (9.5mm) - S.02500(6)</td>
</tr>
<tr>
<td>Bituminous Surface Course (Trench)</td>
<td>S.02221</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>3&quot; thick, 25mm HMA Base Course (7), 1½&quot; thick HMA Wearing Surface (9.5mm) - S.02500(6)</td>
</tr>
<tr>
<td>Local/Collector (For mixed Use and Commercial Zones and Industrial Use)</td>
<td>S.02221</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>Min. 6&quot; thick Class AA concrete(5)</td>
</tr>
<tr>
<td>Bituminous Surface Course (Trench)</td>
<td>S.02221</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>Min. 6&quot; thick Class AA concrete(5)</td>
</tr>
<tr>
<td>Alley</td>
<td>S.02221</td>
<td>95%</td>
<td>- - -</td>
<td>- - -</td>
<td>- - -</td>
<td>(2)</td>
</tr>
<tr>
<td>Concrete</td>
<td>S.02230</td>
<td>95%</td>
<td>8&quot; thick(3) 2A S.02230</td>
<td>3&quot; thick HMA Binder (19mm) S.02500</td>
<td>8&quot; thick PennDOT 2A</td>
<td>Min. 6&quot; thick Class AA concrete(5)</td>
</tr>
</tbody>
</table>

**NOTE:** Materials and construction requirements shall be in accordance with PennDOT Publication 408 Specifications.

1. Minimum, as % of maximum dry weight density at optimum moisture content plus or minus 2%.
2. See Seeding Restoration Table, Section 02485.
3. To remain as final base.
4. All thicknesses shown are minimum compacted thickness.
5. PennDOT Pub. 408, Section 704. Use High Early Strength concrete for driveways.
6. See Standard Details for HMA asphalt surface if required.
7. Use Superpave Base Course, 25mm with a seal coat if wearing course will not immediately be placed.

END OF SECTION
TEMPORARY TRENCH PAVING

MAINTAIN TEMPORARY PAVING UNTIL PERMANENT PAVING IS PLACED. (MIN. 60 DAYS)

EQUIVALENT MARSHALL MIXES ARE ACCEPTABLE

STREET CLASSIFICATION

MINOR/COLLECTOR

3" SUPERPAVE BINDER (19MM)

ALLEY

3" SUPERPAVE BINDER (19MM)

STATE ROADS

SEE PERMIT
PERMANENT TRENCH PAVING

LIMITS OF PERMANENT PAVING

LIMITS OF TEMPORARY PAVING. SEE DETAIL HT 02575-1.

EXISTING PAVED SURFACE

SEAL ALL JOINTS
WITH PG 64-22
SEALANT (TYP.)

12" TYP.

BASE = SUPERPAVE BASE COURSE, 25MM
BINDER = SUPERPAVE BINDER COURSE, 19MM
WEARING = SUPERPAVE WEARING COURSE, 9.5MM
SUPERPAVE MIXES TO BE AS SPECIFIED ON DRAWINGS.

STREET CLASSIFICATION

| MINOR/COLLECTOR | 3" BASE, 2" BINDER 1-1/2" WEARING |
| MINOR/COLLECTOR (FOR COMMERCIAL AND INDUSTRIAL USE) | 5" BASE, 2" BINDER 1-1/2" WEARING |
| ALLEYS | 3" BASE, 1-1/2" WEARING |
| STATE ROADS | SEE PERMIT |

NOTE: EQUIVALENT MARSHALL MIXES MAY BE SUBSTITUTED, WHEN APPROVED BY THE TOWNSHIP.
SECTION 02601

MANHOLES

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Precast concrete manhole sections
2. Precast concrete manhole bases
3. Cast-in-place concrete manhole bases
4. Manhole steps
5. Manhole frames and covers and adjusting rings

B. Related Work Specified Elsewhere:

1. Trenching, backfilling and compacting: Section 02221
2. Soil erosion and sedimentation control: Section 02270
3. Finish grading, seeding and sodding: Section 02485
4. Bituminous paving and surfacing: Section 02500
5. Sanitary sewer pipe: Section 02610
6. Storm drain pipe: Section 02618
7. Sewer testing: Section 02651
8. Plain and reinforced cement concrete: Section 03000
9. Cement concrete for utility construction: Section 03050

C. Definitions:

1. **Standard Manhole** - manhole with vertical height from top of base (invert) to top of rim greater than five feet (5’).
2. **Shallow Manhole** - manhole with vertical height from top of base to top of rim less than five feet (5’).

D. Applicable Standard Details:

DT 02601-1 Cast-in-Place Manhole Base Detail
DT 02601-2 Precast Manhole Base Detail
DT 02601-3 Standard Manhole Detail
DT 02601-4 Shallow Manhole Detail
DT 02601-5 Drop Connection Detail
DT 02601-6 Manhole Channel Configurations
DT 02601-7 Poured in Place Concrete Adjustment Detail
DT 02601-8 Watertight Manhole Frame and Cover Detail
DT 02601-9 Manhole Frame and Cover Detail
1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

   Publication 408, Specifications
   Publication 213, Temporary Traffic Control Guidelines
   Publication 19, Field Test Manual

   • PTM No. 106 - Moisture-Density Relations of Soils (using 5.5 lb. Rammer and 12 inch drop)
   • PTM No. 402 - Determining In-Place Density and Moisture Content of Construction Materials by Use of Nuclear Gauges

   Publication 72M, Roadway Construction Standards (RC-39)


   A48 Specification for Gray Iron Castings
   A185 Specification for Welded Steel Wire Fabric, Plain, for Concrete Reinforcement
   A615 Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
   B221 Specification for Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Profiles and Tubes
   C139 Specification for Concrete Masonry Units for Construction of Catch Basins and Manholes
   C270 Specification for Mortar for Unit Masonry
   C443 Specification for Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
   C478 Specification for Precast Reinforced Concrete Manhole Sections
   C923 Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Laterals
   D1248 Specification for Polyethylene Plastics Molding and Extrusion Materials
   M306 Specifications for Drainage, Sewer, Utility and Related Castings

3. Federal Specifications (FS):

   CID A-A-60005 Frame, Covers, Grating, Steps, Sump and Catch Basin Manholes
   SS-S-00210 Sealing Compound, Preformed Plastic, for Expansion Joints and Pipe

4. Pennsylvania Code

   Title 67, Transportation, Chapter 459, Occupancy of Highways by Utilities

B. Inspection:

1. Inspections of the manholes by the Township will, at a minimum, be made of materials upon delivery to the job site; of the subgrade, prior to manhole base construction or placement; and of the completed manhole, prior to backfill.
2. Inspections of the frame and covers by the Township will be made upon delivery to the job site; and of the completed installation, prior to backfill.

3. A final inspection of the manhole channels, steps, frames and covers, and all joints will be performed upon completion of all testing, roadway restoration, and/or seeding

4. Manholes shall be subject to rejection for failure to conform with these specifications or if any one of the following conditions is noted:
   a. Fractures or cracks passing through the wall, except for a single end crack that does not exceed the depth of the joint.
   b. Defects that indicate incorrect proportioning, mixing, and molding.
   c. Surface defects larger than ½" diameter indicating honey-combed or open texture.
   d. Damaged or cracked ends, where such damage would prevent making a satisfactory joint.
   e. Any continuous crack having a surface width of 0.01 inches or more and extending for a length of 6 inches or more, regardless of position in the section wall.

C. Concrete Testing (For Cast-In-Place Work) - As specified in Section 03000.

1.03 SUBMITTALS

A. Certificates:
   1. Submit two copies of certification from material suppliers attesting that materials meet or exceed specification requirements.

B. Shop Drawings:
   1. Submit details of manhole sections, and precast bases if used.
   2. Submit details of manhole frames and covers, including required lettering.
   4. Submit details of manhole steps.
   5. Submit manufacturer's descriptive literature for the pipe to manhole flexible connections.
   6. Submit manufacturer's descriptive literature for joint sealant compounds.

1.04 JOB CONDITIONS

A. As specified in Section 02221.
1.05 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Precast Concrete Units:

1. After fabrication and curing, transport the manhole and components to the job site. Protect until required for installation.

2. Handle to avoid damage to surfaces, edges and corners and to avoid creation of stresses within the units.

PART 2 PRODUCTS

2.01 CRUSHED STONE BASE

A. AASHTO No. 57 or No. 8 Type C crushed stone or gravel aggregate, Section 703.2, Publication 408 Specifications. Do not use slag or cinders.

2.02 MANHOLE BRICK: Not Permitted

2.03 CONCRETE MASONRY UNITS: Not Permitted

2.04 CEMENT MORTAR: ASTM C270, Type S

2.05 CEMENT CONCRETE: Section 03050.

2.06 RUBBER GASKETS: ASTM C443

2.07 RESILIENT PIPE-TO-MANHOLE CONNECTION: ASTM C923

A. PSX gaskets as manufactured by Press-Seal Gasket Corporation, Fort Wayne, Indiana or approved equal.

2.08 NON-SHRINK GROUT: Fastsetting, cement-based mortar such as Waterplug, manufactured by Thoro Division of ChemRex, Shakopee, MN, or approved equal.

2.09 PRECAST CONCRETE MANHOLE BASES AND SECTIONS: ASTM C478

A. 5.5% ± 1.5% air-entrained cement concrete.

B. Eccentric cone or flat slab top sections; minimum 24” access opening.

C. Precast riser sections of length to suit.

D. Precast bases of a design similar to the precast riser sections.

E. Precast drop connections, and precast lampholes are not permitted unless approved by the Township.

F. Manholes shall have a 4’ inside diameter unless otherwise noted on the drawings.
G. Precast manhole bases shall be manufactured in accordance with the elevations shown on the grade sheets and shall accommodate lateral hookups as marked in the field.

H. Precast manhole bases and precast concrete channels shall be constructed specifically for the work intended.

I. Precast manhole bases are not permitted with pipes greater than 10.00% unless approved by the Township.

2.10 CASTING MATERIALS

A. Gray Iron Castings shall conform to the requirements of AASHTO M105 Class 35B or ASTM A 48 Class 35B.

B. Castings shall be manufactured true to pattern and component parts shall fit together in a satisfactory manner. They shall be smooth and well cleaned by shot blasting. Circular manhole frames, covers and grates shall be furnished with machined horizontal bearing surface.

C. All shipments shall include appropriate certification from the producing foundry. The certification shall state that the castings have been produced in facilities operating in accordance with the applicable laws and regulations of the United States and the appropriate state, province, or local unit of government. This certification shall also state that all samples representing each lot have been tested, inspected, and have been found to meet the requirements of this specification and the applicable ASTM material specification listed in Section 3. Certification shall also state country of origin of the castings. If specified in the order, a report of the test results shall be furnished.

D. Markings: Each individual casting shall be identified by the foundry showing the following:

1. Name of producing foundry and country of manufacture preceded by the words “Made In”, such as “Made in USA”.

2. AASHTO designation or ASTM designation number.

3. Class by a number followed by a letter indicating the minimum tensile strength and size of test bar.


5. Casting lettering as required by the Township.

6. Any markings as required to meet Federal requirements.

E. Records

1. All test results by this specification shall be maintained by the producing foundry for seven years and shall be made available to the purchaser upon request.

2. Records of casting certifications issued by a producing foundry shall be maintained by the producing foundry for seven years and shall be made available upon request.
2.11 JOINT SEALANT COMPOUND

A. FS SS-S-00210, preformed, flexible, self-adhering, cold-applied. Joints between manhole base and riser, between risers, between riser and cone, between cone and adjusting rings and cast iron frame, shall be made of RUB'R-NEK, a flexible plastic gasket-type sealant manufactured by K. T. Snyder Company, Inc., of Houston, Texas, or approved equal.

2.12 MANHOLE STEPS

A. Manhole steps shall be made of non-corrosive aluminum, or steel reinforced fiberglass or polypropylene materials. Steps in precast walls shall terminate 1” from outer surface and shall be cast in place wherever possible or grouted with a waterproof, non-shrink grout.

1. Aluminum alloy steps (Alloy 6061-T6) shall be Model No. F-140, manufactured by Washington Aluminum Company, Inc., of Baltimore, MD, or approved equal and shall have a protective coating consisting of asphalt coating conforming to AASHTO M-190 requirements applied to the portion to be embedded in the concrete.

2. Steel reinforced fiberglass steps shall be Model No. 115 manufactured by R.J. Manufacturing, Inc. of San Antonio, Texas, or approved equal.

3. Steel reinforced copolymer polypropylene plastic steps shall be Model No. PS-2-B or PS-2-PFS, manufactured by M. A. Industries, Inc. of Peachtree City, Georgia, or approved equal.

2.13 MANHOLE FRAMES AND COVERS

A. Domestic soft, gray cast iron castings: ASTM A48, Class 35B or better; free of bubbles, sand and air holes, and other imperfections. Castings shall be furnished unpainted.

B. Standard and Heavy Duty frames and covers shall be capable of withstanding an AASHTO HS-25 loading and shall have a minimum 24” clear opening. Watertight frames and covers shall meet AASHTO HS-20 loading requirements.

C. Frame and cover shall have machined bearing surfaces and matched to insure against rocking.

D. Cover shall be lettered or marked "Upper Allen Township Sanitary Sewer" or "Storm Sewer" as appropriate.

E. Standard frames and covers shall be similar to Model No. 1040, manufactured by East Jordan Iron Works, Inc., East Jordan, Michigan, or approved equal. Solid covers shall be self-sealing, have two (2) concealed watertight pick holes, and shall have two (2) lifting rings or bars, and no openings to permit surface water entry. Covers shall be 1 1/2" thick, and frames shall have a 24" diameter minimum clear opening and a minimum height of 7”.

F. Heavy duty frames and covers shall be similar to Model No. 1545 manufactured by East Jordan Iron Works, East Jordan, Michigan, or approved equal. Solid cover shall be self-sealing, have two (2) concrete pick holes and shall have two (2) lifting rings or bars and no openings to permit surface water entry. Cover shall be 2 ½" thick and frames shall have a 23 15/16" diameter clear opening and a minimum height of 7”.

02601-6
G. Watertight frames and covers shall have suitable clamp, employing a rubber gasket seal, similar to Model No. 1893, manufactured by East Jordan Iron Works, Inc. East Jordan, Michigan, or approved equal. Exterior cover shall be 1 3/8" thick. Frames shall have 24 1/2" diameter clear openings and a minimum height of 7".

2.14 REINFORCING STEEL: Section 03000

2.15 ADJUSTING RINGS

A. Precast cement concrete grade adjustment rings shall be cast from 4000 psi concrete (28-day compressive strength). Circumferential reinforcement shall be in conformance with ASTM C478. Split concrete rings are not permitted.

B. Plastic or HDPE rings are not permitted.

C. Infra-Riser Adjustment rubber rings, manufactured by East Jordan Iron Works, East Jordan Michigan or approved equal, may be substituted for concrete rings, if approved by the Township.

D. Poured in place concrete adjustments shall conform to Standard Detail DT 02601-7.

2.16 WALL PENETRATION SEALS

A. Concrete wall penetration seals shall be “Link-seal” as manufactured by Thunderline Corporation, Houston, TX or approved equal.

B. Use appropriate wall sleeve type as recommended by manufacturer to provide watertight seal/connection.

2.17 STRUCTURAL CONCRETE BONDING AGENT

A. The epoxy bonding agent shall be Nitrobond EP, as manufactured by Fosroc Limited, Coleshill Road, Tamworth, Staffordshire, UK. The bonding agent shall be a two-component, solvent-free epoxy resin. The two components shall be differentially pigmented in order to ensure visually that correct mixing has taken place prior to the application. The product shall achieve 70 N/mm² compressive strength, 36 N/mm² tensile strength, 30% elongation, and 14 N/mm² bond strength and water absorption of 0.05%, when tested in accordance to ASTM C881: Type I, II, III, IV and V, grade 2 class E & F. Nitrobond shall be installed per manufacturer’s recommendation.

PART 3 EXECUTION

3.01 MAINTENANCE AND PROTECTION OF TRAFFIC: Section 02221

3.02 CUTTING PAVED SURFACE PRIOR TO EXCAVATION: Section 02221

3.03 BLASTING: Section 02221

3.04 EXCAVATION

A. Excavate as specified in Section 02221.
B. Excavate at location marked in the field.

C. Excavate to the required depth and grade for the invert of the manhole plus that excavation necessary for placement of base material.

### 3.05 STANDARD MANHOLE CONSTRUCTION

A. All manholes greater than 5' in vertical height from top of base to top of rim.

B. Install a minimum of 4" thick compacted crushed stone base. Provide cast-in-place concrete or precast concrete bases.

1. Construct cast-in-place bases as shown on Standard Detail DT 02601-1.
   a. Cast-in-place bases may be constructed with a special form for a joint to match the manhole cylinder sections.

2. Install precast bases as shown on Standard Detail DT 02601-2.
   a. Set the precast base on the crushed stone base.
   b. Provide a sealed, flexible resilient connection between pipe and precast base section.

C. Install the proper diameter watertight manholes on precast concrete or poured-in-place concrete bases shown on the drawings.

D. Construct drop connections shown on Standard Detail DT 02601-5. Encase drop connection in concrete.

E. Form flow channels in manhole bases. Slope channels uniformly from influent invert to effluent invert, minimum 0.1' drop. Construct bends of the largest possible radius. Form channel sides and invert smooth and uniform, free of cracks, holes or protrusions.

F. Do not permit pipe to project more than 3" into the manhole.

G. Where special gaskets or water stops are recommended by pipe manufacturers for connections at manhole walls, these facilities shall be provided. All pipe connection joints shall be watertight.

H. Seal joints between precast concrete manhole sections with preformed joint sealant compound. Place joint sealant compound on lower section to be compressed by the weight of the upper section.

I. Step placement:

1. Install manhole sections with steps in proper vertical alignment. Distance from top of rim to top step shall not be greater than 30". Distance from floor of manhole to bottom step shall not be greater than 20".

2. Manhole steps shall be placed perpendicular to the mainline channel. Do not locate steps over channels.
J. Install manhole frames and covers.

1. In all streets and private roadways the top rim elevation or the entire circumference of all manhole frames and covers shall be depressed 1/4" below the elevation of the adjacent street surface.
2. Seal joint between manhole frame and manhole with joint sealant compound.
3. All manholes shall be adjusted to finished street grade utilizing no more than two (4” maximum thickness) adjusting rings. Brick and stone adjustments are not permitted. The use of metal extension rings is not permitted, unless approved by the Township.
4. If the proper adjustment cannot be achieved by the use of two rings, the cone section shall be removed and the proper barrel section inserted.
5. All concrete adjusting rings shall be parged and plastered on the outside with cement mortar one-half (½”) inch in thickness, carefully spread and thoroughly troweled to a smooth surface on the inside only.
6. Install Infra Riser adjusting rings in accordance with manufacturer’s recommendations using approved butyl sealant between cone and ring and between rings.

K. New manholes constructed on existing pipelines:

1. Only cast-in-place manhole bases shall be installed over existing sanitary sewers, unless prior approval is obtained from the Township.
2. Carefully excavate around existing pipeline for placement of the new manhole base.
3. Take all measures necessary to control flow through the existing pipeline and to prevent leakage into the new base.
4. After completion of the manhole, carefully saw and remove the top portion of the existing pipeline.
5. No materials, construction debris, or ground and surface water shall enter the existing pipelines.
6. Upon completion of the connections, a properly sized plumber's stopper shall be placed in the new line and be adequately braced to prevent a "blow-out”.
7. The stopper shall not be removed until written permission is granted by the Township.

L. Concrete wall penetration shall be cored at the sizes and locations indicated on the drawings or as recommended by the seal manufacturer. Place approved water-tight connectors in the concrete walls in accordance with manufacturer's requirements as approved by the Township.

3.06 SUPPORT OF EXCAVATION: Section 02221
3.07 CONTROL OF EXCAVATED MATERIAL: Section 02221
3.08 DEWATERING: Section 02221
3.09 SHALLOW MANHOLES

A. All manholes less than five (5') feet in vertical height shall have a flat top section without a cone transition section and shall be constructed in accordance with Standard Detail DT 02601-4.

3.10 BACKFILLING

A. Backfill only after examination of the manhole by the Township.

B. Perform backfilling as specified in Section 02221

3.11 DISPOSAL OF EXCAVATED MATERIAL: Section 02221

3.12 RESTORATION OF SURFACE AREAS

A. Restore paved areas as specified in Section 02575.

B. Restore unpaved surfaces as specified in Section 02221.

END OF SECTION
* PRECAST REINFORCED CONCRETE BASE WITH RISER SECTION

RESILIENT PIPE TO MANHOLE CONNECTION (SAN. SWR. ONLY)

12" MIN.

0.10' MIN. 3" MIN.

FLOW

4" MIN. AASHTO #8 OR AASHTO #57

ELEVATION

MANHOLE DIAMETER

12" MINIMUM

JOINT FOR PRECAST MANHOLE

1/8"/FT. SLOPE

D = PIPE INSIDE DIAMETER

4" MIN. AASHTO #8 OR AASHTO #57

6" MINIMUM

SECTION A–A

* DOUBLE RAMNECK BETWEEN ALL MH SECTIONS

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

C.S. Davidson, Inc.
Excellence in Civil Engineering

DRAWN BY CJM
CHECKED BY N.T.S.
SCALE
DATE 9/14/16
DWG. NO. HT02601-2

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO. 3566.9.03.00
**Upper Allen Township Construction & Material Specifications**

**Manhole Detail**

<table>
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<th>W</th>
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<tr>
<td>6'-0&quot;</td>
<td>7&quot;</td>
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*Double Ramneck between all adjustments and frame*
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

STANDARD SHALLOW MANHOLE DETAIL

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<tr>
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<td>6'-0&quot;</td>
<td>7&quot;</td>
<td>8&quot;</td>
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</tbody>
</table>

FRAME & COVER AS SPECIFIED

24" MIN
30" MAX

MANHOLE STEPS AS SPECIFIED

D

MANHOLE BASE AS SPECIFIED

4" MIN. AASHTO #8 OR #57

#4 BARS, DIAGONALLY AROUND OPENING

#4 BARS, 6" C.C.E.W

T

VAR. 8" TO 48"

20" MAX

PRECAST RISER SECTION

3566.9.03.00
DROP CONNECTION DETAIL

24" MIN. DROP

6" MIN. CONC. TO UNDISTURBED EARTH

60° BTND
(LONG SWEET IS ACCEPTABLE IF AVAILABLE)

COMBINATION TEE/WYE

STANDARD PRECAST MANHOLE

TOP CONCRETE

BEDDING

PRECAST OR CAST IN PLACE CONCRETE BASE.
SEE MANHOLE BASE DETAILS.

DROP CONNECTION DETAIL

24" MIN. DROP

6" MIN. CONC. TO UNDISTURBED EARTH

60° BTND
(LONG SWEET IS ACCEPTABLE IF AVAILABLE)

COMBINATION TEE/WYE

STANDARD PRECAST MANHOLE

TOP CONCRETE

BEDDING

PRECAST OR CAST IN PLACE CONCRETE BASE.
SEE MANHOLE BASE DETAILS.

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS
NOTE: ALL BENCHES SHALL SLOPE @ 1/8" / 1" TOWARD FLOW CHANNEL

PLAN OF MANHOLES TYPICAL
CAST IRON FRAME AND COVER

STRUCTURAL CONCRETE BONDING AGENT

POURED IN PLACE 4,000 PSI CONCRETE WITH IB STONE

3/8" MIN. ALL-THREAD TO SUPPORT CASTING (MINIMUM 3" EMBEDMENT)

EXTERIOR FORM, TO PROVIDE A SMOOTH AND UNIFORM FINISH

INTERIOR FORM, FITTED TO PROVIDE A SMOOTH AND UNIFORM FINISH

2 RINGS OF RAMNEK

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

POURED IN PLACE CONCRETE ADJUSTMENT DETAIL

DRAWN BY CJM
CHECKED BY N.T.S.
SCALE 9/14/16
DATE HT02601-7
DWG. NO. UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO. 3566.9.03.00
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

WATERTIGHT MANHOLE FRAME AND COVER DETAIL

SCALE: N.T.S.
DATE: 9/14/16
DWG. NO.: HT02601-8

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO.: 3566.9.03.00

C.S. Davidson, Inc.
Excellence in Civil Engineering
38 N. DUKE STREET YORK, PA  PHONE (717) 846-4805  FAX (717) 846-5801
303 W. MAIN STREET HARRISBURG, PA  PHONE (717) 782-3057  FAX (717) 782-3076
155 N. JAMES ST. WHITEHALL, PA  PHONE (717) 824-2994  FAX (717) 824-2995
WWW.CSDAVISON.COM

DRAWN BY: CJM
CHECKED BY: N.T.S.

1 7/8" X 5/8" X 3/8" HIGH NON-SKID LUGS

2" STANDARD FLAT FACE
GOTHIC LETTERS INDICATING
(SANITARY OR STORM)
AS APPLICABLE) SEWER

NEOPRENE GASKET

24" MIN.
27-1/2" MIN.
5/8" DIA. LIFTING HANDLE
7" MIN.
38" MIN.
22" MIN.

2 1 1/2" MIN.

LOCKING ARM

BRONZE HANDLE

PLAN

SECTION A-A
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

MANHOLE FRAME
AND COVER DETAIL

C.S.Davidson.Inc.
Excellence in Civil Engineering

DRAWN BY: CJM
CHECKED BY: N.T.S.
SCALE: 1/4"
DATE: 9/14/16
DWG. NO.: HT02601-9
UPPER TWP. CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO.: 3566.9.03.00
SECTION 02602
STORM INLETS, CATCH BASINS, ENDWALLS

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Storm drainage inlets
2. Storm drainage catch basins
3. Storm drainage pipe endwalls
4. Pipe culvert end sections

B. Related work specified elsewhere:

1. Trenching, backfilling and compacting: Section 02221
2. Soil erosion and sedimentation control: Section 02270
3. Finish grading, seeding and sodding: Section 02485
4. Bituminous paving and surfacing: Section 02500
   a. Storm drain pipe: Section 02618
5. Plain and reinforced cement concrete: Section 03000
6. Cement concrete for utility construction: Section 03050

C. Definitions: NONE

D. Applicable Standard Details:

DT- 02602-1 Inlet/ Storm Pipe Installation Detail

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

   Publication 408, Specifications
   Publication 72M, Standards for Roadway Construction


   A36 Specification for Carbon Structural Steel
   A47 Specification for Ferritic Malleable Iron Castings
   A48 Specification for Gray Iron Castings
   A185 Specification for Steel Welded Wire Fabric for Concrete Reinforcement
   A536 Specification for Ductile Iron Castings
   A615 Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
   C32 Specification for Sewer and Manhole Brick (made from clay or shale)
   C270 Specification for Mortar for Unit Masonry
3. Pennsylvania Code

Title 67, Transportation, Chapter 459, Occupancy of Highway by Utilities.

1.03 SUBMITTALS

A. Certificates:

1. Submit certification from material suppliers attesting that materials provided meet or exceed specification requirements.

B. Shop Drawings:

1. Submit detailed Shop Drawings, including reinforcing steel details.

C. Submit concrete mix designs, certified results of compressive strength tests, certified field tests and copies of batch slips for all cast-in-place inlets, catch basins or endwalls.

1.04 JOB CONDITIONS: Section not utilized.

1.05 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Precast Concrete Units:

1. After fabrication and curing, transport the units to the job site. Protect until required for installation.

2. Handle to avoid damage to surfaces, edges and corners and to avoid creation of stresses within the units.

B. Inspections

1. Inspection by the Township will, at a minimum, be made of materials upon delivery to the job site; of the subgrade, prior to construction or placement; and of the completed structure, prior to backfill.

2. Precast cement concrete products shall be subject to rejection for failure to conform with these specifications or if any one of the following conditions is noted:

   a. Fractures or cracks passing through the wall, except for a single end crack that does not exceed the depth of the joint.

   b. Defects that indicate incorrect proportioning, mixing, and molding.

   c. Surface defects larger than \( \frac{1}{2} \)" diameter indicating honey-combed or open texture.

   d. Damaged or cracked ends, where such damage would prevent making a satisfactory joint.

3. Concrete Testing (For Cast-In-Place Work): Section 03000, Paragraph 3.09.
PART 2  PRODUCTS

2.01  MATERIALS

A. Crushed Stone Subbase:
   1. AASHTO No. 57 or No. 8, Type C, Crushed Stone or Gravel aggregate, Section 703.2, Publication 408 Specifications. Do not use slag or cinders.

B. Brick: ASTM C32 Grade SS, solid.

C. Masonry Mortar: ASTM C270, Type S.

D. Malleable Iron Castings: ASTM A47, Grade 35018, Domestic.

E. Ductile Iron Castings: ASTM A536, Grade 60-40-18, Domestic.

F. Structural Grade Carbon Steel: ASTM A36.

G. Cast-in-Place Cement Concrete: Section 03050


2.02  FABRICATIONS

A. Precast Cement Concrete Units:
   1. Comply with the requirements of Section 714, Publication 408 Specifications. Concrete shall be Class AA, unless otherwise specified.
   2. All reinforcing shall comply with the requirements of Publication 72M.
   3. 6' inlets shall be similar in all respects to standard inlets except that the longitudinal dimension shall be increased by 24".
   4. Modified boxes (PennDOT Type 1, 2 or 3, Modified Type I or Modified Type II) shall have reinforced cover adjustment slabs in accordance with Details in Publication 72M.

B. Pipe Culvert End Sections:
   1. Concrete or Metal - Comply with the requirements of, Publication 72M, RC-33.
   2. Polyethylene end sections shall have smooth interior and be anchored at the flared end.

C. Inlet Grates:
   1. Comply with the requirements of Publication 72M, RC-34 PennDOT approved diagonal or bicycle safe grates only.
   2. 6' inlet grates shall be similar in all respects to standard inlet grates except that the longitudinal dimension shall be increased by 24".
   3. Inlet grates in traffic areas shall be capable of handling HS-25 loading.
4. Welded structural steel grates and frames shall be coated with bituminous paint. All iron castings shall be furnished unpainted.

D. Adjustments:

1. Precast Cement Concrete Grade Adjustment Risers: Shall be cast from 4000 psi concrete (28-day compressive strength), shall be a maximum of 2” thick, and shall be reinforced in accordance with ASTM A478.

2. Brick adjustments are not permitted.

3. Infra-Riser adjustment rubber rings manufactured by East Jordan Iron Works, East Jordan Michigan or approved equal, may be substituted for concrete rings if approved by the Township.

E. Outlet Structures

1. Precast concrete or cast-in-place concrete in accordance with Article 2.02.A.

2. Construct outlet structures to dimensions shown on the drawings. Comply with the requirements of, Publication 72M, RC-31.

PART 3 EXECUTION

3.01 EXCAVATION

A. Excavate as specified in Section 02221.

B. Excavate at location marked in the field.

C. Excavate to the required depth and grade for the bottom of the unit plus that excavation necessary for placement of base material.

3.02 CONSTRUCTION

A. Construct inlets and catch basins of either precast cement concrete sections or of cast-in-place cement concrete, and of the type indicated on the drawings.

1. Place precast units on a minimum 4” compacted crushed stone base.

2. Construct cast-in-place units on a minimum 4” compacted crushed stone base.

3. Pour channels in inlet boxes to channel the flow of water to the outlet pipe and to prevent water from standing in the box.

4. Unless units are cast-in-place, use precast cement concrete grade adjustment risers or Infra Risers to adjust grade. Mortar concrete risers in place.

5. Place bicycle safe grates in all paved (present or future) areas.
B. Construct endwalls to the dimensions and design indicated on Standard Drawing RC-31M, Publication 72M, and of the type shown on the drawings. Construct endwalls of monolithically cast reinforced concrete.

C. Do not permit pipes to project more than 3" into inlets. Do not expose end of pipe through faces of endwalls.

D. Where indicated on the drawings, provide pipe culvert end sections of the design and dimensions of Standard Drawing RC-33M, Publication 72M.

E. Install polyethylene end sections in accordance with manufacturer’s instructions, bedded and anchored as required.

F. Construct basin outlet structures with inverts, grates and openings at the required elevations shown on the drawings. Connect to new or existing outlet pipes, relaying or adding pipe as needed to meet the structure.

3.03 BACKFILLING

A. Backfill structures only after inspection by the Township.

B. Perform backfilling and compaction as specified in Section 02221, Paragraph 3.11.

3.04 DISPOSAL OF EXCAVATED MATERIAL: Section 02221, Paragraph 3.12

3.05 RESTORATION OF SURFACE AREAS

A. Restore paved areas in accordance with Section 02575.

B. Restore unpaved surfaces as specified in Section 02221, Paragraph 3.14.

END OF SECTION
VOIDS AROUND STORM PIPE & INLET WALL SHALL BE SEALED WITH CONCRETE AND A CLEAN SMOOTH FINISH PROVIDED ON INTERIOR WALL OF INLET.

HIGH SLUMP CONCRETE

STORM SEWER PIPE

±12"

NOTES:

1. ALL INLETS SHALL CONFORM TO PennDOT CONSTRUCTION STANDARDS RC-46M LATEST REVISION.

3" MAX.

12"±

POUR CHANNEL IN BOX TO CHANNEL FLOW OF WATER TO OUTLET PIPE

4" AASHTO #8 OR #57

ELEVATION

PLAN VIEW

INLET

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

C.S. Davidson, Inc.
Excellence in Civil Engineering

DRAWN BY: CJM
CHECKED BY: 
SCALE: N.T.S.
DATE: 9/14/16
DWG. NO.: HT02602-1
UPPER ALLEN TWP., CUMBERLAND COUNTY, PENNSYLVANIA
FILE NO.: 3566.9.03.00
SECTION 02615
WATER MAINS

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Installing and repairing water mains and fittings, in excess of 2" diameter.

B. Related work specified elsewhere:

1. Boring and jacking: Section 02150
2. Trenching, backfilling and compacting: Section 02221
3. Soil erosion and sedimentation control: Section 02270
4. Finish grading, seeding and sodding: Section 02485
5. Trench paving and restoration: Section 02575
6. Valves and fire hydrants: Section 02640
7. Water service connections: Section 02642
8. Testing and disinfecting water mains: Section 02653
9. Cement concrete for utility construction: Section 03050

C. Definitions: NONE

D. Applicable Standard Details: NONE

1.02  QUALITY ASSURANCE

A. Reference Standards:

1. American Water Works Associations (AWWA) most recent revisions:

   C104  Cement-Mortar Lining for Cast-Iron and Ductile-Iron Pipe Fittings for Water
   C105  Polyethylene Encasement for Ductile Iron Pipe Systems
   C110  Gray Iron and ductile Iron Fittings 3-inch through 48 inches
   C111  Rubber Gasket Joints for Cast Iron and Ductile Iron Pressure Pipe and Fittings
   C115  Flanged Cast Iron and Ductile Iron Pipe with Threaded Flanges
   C150  Thickness Design of Ductile Iron Pipe
   C151  Ductile Iron Pipe for Water or other Liquids
   C153  Ductile Iron Compact Fittings, 3 inch through 24 inch for Water Service
   C200  Steel Water Pipe 6 inches and Larger
   C203  Coal Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape Hot Applied
   C205  Cement Mortar Protective Lining and Coating for Steel Water Pipe 4 inch and Larger - Shop Applied
   C206  Field Welding of Steel Water Pipe
   C207  Steel Pipe Flanges
   C300  Reinforced Concrete Pressure Pipe, Steel Cylinder Type
C301  Prestressed Concrete Pressure Pipe, Steel Cylinder Type, for Water and other Liquids
C302  Reinforced Concrete Pressure Pipe, Non-Cylinder Type, for Water and other Liquids
C303  Reinforced Concrete Water Pipe, Steel Cylinder Type, Pretensioned
C304  Design of Prestressed Concrete Cylinder Pipe Asbestos-Cement Pipe
C400  Asbestos-Cement Pressure Pipe, 4 inch through 16 inch for Water Distribution Systems
C401  Selection of Asbestos-Cement Pressure Pipe 4 inch through 16 inch
C402  Asbestos-Cement Transmission Pipe, 18 inch through 42 inch for Potable Water & Other Liquids
C403  Selection of Asbestos-Cement Transmission & Feeder Main Pipe, sizes 18 inch through 42 inch
C600  Installation of Ductile Iron Water Mains and Appurtenances
C900  Poly (Vinyl Chloride) (PVC) Pressure Pipe, 4 inches through 12 inches, for water distribution

   D1785  Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
   D2241  Specification for Poly (Vinyl Chloride) (PVC) Pressure-Rated Plastic Pipe (SDR Series)
   D3139  Specification for Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals

B. Materials contaminated with gasoline, lubricating oil, liquid or gaseous fuel, aromatic compounds, paint solvent, paint thinner, or acid solder will be rejected.

1.03 SUBMITTALS

A. Manufacturers’ Literature:
   1. Submit two copies of manufacturers’ catalog information for each type of pipe, fittings, couplings, adapters, gaskets and assembly of joints for approval of the Township. Include manufacturers’ recommendations for deflection in pipe joints.

B. Certificates:
   1. Submit two copies of certifications for each type of pipe, fittings, gaskets, lubricants or other joint materials from the manufacturers attesting that each of these meets or exceeds specifications requirements.

1.04 JOB CONDITIONS:  Section not utilized.

1.05 PRODUCTS DELIVERY, STORAGE AND HANDLING

A. Delivery and Handing:
   1. Do not place materials on private property without written permission from the property owner.
2. During loading, transporting and unloading, exercise care to prevent damage to materials.

3. Do not drop pipe or fittings. Avoid shock or damage at all times.

4. Use padded slings, hooks and tongs to prevent damage to the exterior surface or internal lining of the pipe.

B. Storage:

1. Do not stack higher than Maximum Stacking Heights shown in AWWA C600 or as recommended by the pipe manufacturer.

2. Keep interior of pipe and fittings free from dirt, water or other foreign matter.

3. Store gaskets for mechanical and push-on joints in cool location out of direct sunlight and not in contact with petroleum products.

PART 2 PRODUCTS

2.01 PIPE, FITTINGS AND JOINTS

A. Ductile Iron (DI):

1. Ductile Iron Pipe: AWWA C150 and C151:
   a. Cement mortar lined in accordance with AWWA C104.
   b. Class, as indicated on the Contract Drawings, minimum Class 52.

2. Ductile Iron and Cast Iron Fittings: AWWA C110:
   a. Cement mortar lined in accordance with AWWA C104.
   b. Pressure rating as indicated on the Contract Drawings, minimum 350 psi for mechanical joint; 250 psi for flanged joint.

3. Joints:
   a. Mechanical or push-on joints confirming with AWWA C111.
   b. Flanged joints conforming with AWWA C110 and AWWA C115.

B. Reinforced Concrete (RC):

1. Reinforced concrete pressure pipe, steel cylinder type: AWWA C300.
2. Prestressed concrete pressure pipe, steel cylinder type: AWWA C301.
5. Fittings: Type B
C. Poly (Vinyl Chloride) (PVC) Plastic Pipe:

1. Pipe:
   a. Outside diameter dimension pipe: AWWA C900, pressure class and dimension ratio as indicated on the drawings.

2. Manufactured from Poly (Vinyl Chloride) 1120 or 1220.

3. National Sanitation Foundation Seal of approval for use with potable water required.


5. Fittings: Cast or ductile iron fittings for PVC pressure pipe: AWWA C110.

D. Steel:

   a. Cement mortar lined in accordance with AWWA C205.
   b. Coal tar coated in accordance with AWWA C203.
   c. Internal pressure and minimum wall thickness as indicated on the drawings.


3. Joints:
   b. Flanged: AWWA C207.
   c. Mechanically coupled: Dresser Style 38, Rockwell 411 or equal.

2.02 REPAIR PRODUCTS

A. Couplings:

1. Threaded Compression (½" - 2" nominal diameter pipe)
   a. Short or long body style.
   b. Conductive gasket.
   c. 150 psi pressure rating.
   d. Ductile iron material.

2. Bolted Compression (4" - 12" nominal diameter pipe)
   a. Ductile iron material.
   b. 150 psi pressure rating.

3. Flared Couplings
B. Clamps

1. Gridded gasket
2. Full gasket coverage
3. Stainless steel hardware
4. Stainless steel material

PART 3 EXECUTION

3.01 EXCAVATION

A. Excavate trenches as specified in Section 02221, Paragraph 3.04. Provide at least 4 ft. of cover from the top of the pipe to the finished grade elevation.

3.02 PIPE BEDDING

A. Provide Type IV bedding as shown on standard detail 02221-1.

B. Shape recesses for the joints or bell of the pipe by hand. Assure that the pipe is supported for the entire length of the barrel.

3.03 PIPE LAYING

A. Clean and inspect each length of pipe or fitting before lowering in the trench. Do not lower pipe into the trench except that which is to be immediately installed.

B. Lay pipe to a uniform line with the barrel of the pipe resting solidly in bedding material throughout its length. Excavate recesses in bedding material to accommodate joints, fittings, and appurtenances. Do not subject pipe to a blow or shock to achieve solid bearing or grade.

C. Lay each section of pipe in such a manner as to form a close concentric joint with adjoining section and to avoid offsets.

D. Lubricate pipe and gaskets as recommended by the manufacturer. Assemble to provide tight, flexible joints that permit movement caused by expansion, contraction, and ground movement.

E. Check each pipe installed as to line and grade in place. Correct deviations immediately. Deflection of pipe joints in excess of maximum recommended by manufacturer will be cause for rejection.

F. Install fittings and valves as pipe laying progresses. Do not support weight of fittings and valves from pipe.

G. When the work is not in progress, and at the end of each work day, securely plug the ends of pipe and fittings to prevent trench water, earth, or other substances from entering the pipes or fittings.

H. Backfill concurrently with pipe laying to hold installed pipe in place. When pipe laying is terminated for any reason, provide at least 2 feet of backfill over all pipe except the last piece laid.

02615-5
I. Joint Assembly

1. Push-on Joints:
   a. Clean the inside of the bell and the outside of the spigot. Insert rubber gasket into the bell recess.
   b. Apply a thin film of gasket lubricant to either the inside of the gasket or the spigot end of the pipe, or both.
   c. Insert the spigot end of the pipe into the socket using care to keep the joint from contacting the ground. Complete the joint by forcing the plain end to the bottom of the socket. Mark pipe that is not furnished with a depth mark before assembly to assure that the spigot is fully inserted.

2. Mechanical Joints:
   a. Wash the socket and plain end. Apply a thin film of lubricant. Slip the gland and gasket over the plain end of the pipe. Apply lubricant to gasket.
   b. Insert the plain end of the pipe into the socket and seat the gasket evenly in the socket.
   c. Slide the gland into position, insert bolts, and finger-tighten nuts.
   d. Bring bolts to uniform tightness. Tighten bolts 180 degrees apart, alternately. Torque Required:

<table>
<thead>
<tr>
<th>Bolt Size, Inches</th>
<th>Torque, Ft. - Lbs.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/8</td>
<td>45 - 60</td>
</tr>
<tr>
<td>3/4</td>
<td>75 - 90</td>
</tr>
<tr>
<td>1</td>
<td>100 - 120</td>
</tr>
</tbody>
</table>

3.04 CUTTING

A. Saw cut pipe full depth without damaging pipe or lining.

B. Grind cut ends and rough edges smooth. Bevel end for push-on joints.

C. Do not field cut reinforced concrete pipe. Provide special lengths to make up distance shown.

3.05 DEFLECTION

A. When it is necessary to deflect water mains from a straight alignment horizontally or vertically, do not exceed limits as follows, unless approved by the Township:

   1. Ductile Iron Pipe: <12" dia. - 5° maximum deflection per joint.
      >12" dia. - 3° maximum deflection per joint.

   2. PVC Pipe: 4 degree maximum deflection per joint.

   3. Reinforced Concrete Pipe: 1 degree maximum deflection per joint.
3.06 THRUST RESTRAINT

A. Provide all valves, tees, bends, (excluding 11 ¼° bend) caps, and plugs with concrete thrust blocks in accordance with standard detail 03050-3. Pour concrete thrust blocks against undisturbed earth. Locate thrust blocks to contain the resultant force and so pipe and fitting joints will be accessible for repair.

B. Furnish and install tie rods, clamps, set screw retainer glands, or restrained joints if indicated on the drawings or required by the Township. Protect metal restrained joint components against corrosion by applying a bituminous coating.

3.07 SPECIAL CONDITIONS

A. Connections to existing facilities:

1. Construct connections as shown on the drawings.

2. For connecting pipe of different materials, use transition fittings as recommended by the manufacturer and approved by the Township.

B. Stream Crossings: Standard Details 02221-5 or 02221-6.

C. Wetland Crossings: Standard Detail 02221-4

D. Highway and Railroad Crossings:

1. Install water mains crossing under highways and railroads as shown on the drawings. Comply with Railroad Company, Pennsylvania Department of Transportation, and municipal permits included in the contract.

2. When casing pipe is indicated, install as specified in Section 02150, Paragraphs 3.02.

E. Bridge or Aerial Crossings:

1. For aboveground water mains attached to a bridge or other structural supports, furnish and install all supports, hangers and fastenings, as shown on the drawings.

2. Provide insulation and jacket as indicated on the drawings.

F. Wall Sleeves:

1. Provide pipes passing through concrete or masonry construction with sleeves and mechanical seal of the type and size required or as indicated on the drawings.

3.08 COMPLETION

A. Test and disinfect water mains as specified in Section 02653, Paragraph 3.03.
3.09 SURFACE RESTORATION

A. Restore unpaved areas in accordance with Section 02221, Paragraph 3.14.

B. Restore other areas in accordance with Section 02575.

END OF SECTION
SECTION 02618
STORM DRAIN PIPE

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Storm sewer pipelines
2. Pavement base drains and subdrains

B. Related work specified elsewhere:

1. Utility conflict statement Section 00160
2. Boring and jacking Section 02150
3. Trenching, backfilling and compaction: Section 02221
4. Finish grading, seeding and sodding: Section 02485
5. Trench paving and restoration: Section 02575
6. Manholes: Section 02601
7. Inlets, catch basins and endwalls: Section 02602
8. Cement concrete for utility construction: Section 03050

C. Definitions:

1. Polyethylene pipe Type C - full circular cross-section with corrugated surface both inside and outside.
2. Polyethylene pipe Type S - full circular cross-section with outer corrugated pipe wall and smooth inner wall.

D. Applicable Standard Details: NONE

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation:

   Publication 408, Specifications
   Publication 72M, Standards for Roadway Construction


   C76 Specification for Reinforced Concrete Culvert Storm Drain, and Sewer Pipe
   C507 Specification for Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
   D2241 Specification for Poly Vinyl Chloride (PVC) Plastic Pipe (SDR-PR)
   D2321 Practice for Underground Installation of Thermoplastic Pipe for Sewers and other Gravity Flow Applications
   F405 Specification for Corrugated Polyethylene (PE) Tubing and Fittings
   F667 Large Diameter Corrugated Polyethylene Tubing and Fittings

02618-1
3. American Association of State Highway Transportation Officials (AASHTO):

   M36 Metallic (zinc or aluminum) coated corrugated steel culverts and underdrains
   M246 Precoated galvanized steel sheet for culverts and underdrains
   M252 Corrugated Polyethylene Drainage Tubing
   M278 Class PS50 Polyvinyl Chloride (PVC) Pipe
   M294 Corrugated Polyethylene Pipe, 12" to 48" Diameter
   MP7 Corrugated Polyethylene Pipe, 54" to 60" Diameter

1.03 SUBMITTALS

A. Certificates:

   1. Submit two copies of manufacturer's certification attesting that the pipe, fittings, and joints meet or exceed specification requirements.

B. Manufacturer's Literature:

   1. Submit two copies of the manufacturer's recommendations on installation, handling and storage of materials.

C. One (1) copy of the approved Soil Erosion & Sedimentation Control Plan, including approval letter.

1.04 JOB CONDITIONS: Section not utilized.

1.05 PRODUCT DELIVERY, STORAGE AND HANDLING

A. During loading, transporting and unloading, exercise care to prevent damage to materials.

B. Do not drop pipe or fittings. Avoid shock or damage at all times.

C. Do not place materials on private property without written permission from the property owner.

PART 2 PRODUCTS

2.01 CORRUGATED POLYETHYLENE PIPE

A. Tubing and Fittings – 3" to 6"

   1. AASHTO M252

   2. ASTM F405

B. Pipe and Fittings – 12" to 48"

   1. Integrally formed smooth interior

   2. AASHTO M294 and MP6-95

   3. ASTM F667
C. Pavement base drains (6” dia.)
   1. AASHTO M304

2.02 REINFORCED CONCRETE PIPE

   A. Pipe and Fittings:
      1. ASTM C76, Minimum Class II

   B. Joints:
      1. Tongue and groove or bell and spigot.

2.03 ELLIPTICAL REINFORCED CONCRETE PIPE

   A. Pipe:
      1. ASTM C507, minimum class HE-A or VE-II

2.04 CORRUGATED GALVANIZED STEEL PIPE AND PIPE ARCH

   A. Pipe and Coupling Bends
      1. Section 601.2, Publication 408 Specifications.
      2. AASHTO M36, Type 1 or AASHTO M218, Type 1 or AASHTO M274, Type II.
      3. Minimum 14 gauge: 2 2/3” x ½” corrugations unless otherwise approved by Township.

2.05 POLY VINYL CHLORIDE PIPE

   A. Pipe and Fittings
      1. AASHTO M278
      2. ASTM D3034

PART 3 EXECUTION

3.01 PREPARATION

   A. Perform trench excavation and associated work as specified in Section 02221.

   B. Provide pipe bedding (Type III or IV) as specified in Section 02221. Place aggregate and compact so that the pipe can be laid to the required tolerances.

   C. Work shall comply within the approved Soil Erosion & Sedimentation Control Plan.
3.02 LAYING PIPE IN TRENCHES

A. Give ample notice to the Township in advance of pipe laying operations, minimum 24 hours.

B. Lower pipe into trench using handling equipment designed for the purpose to assure safety of personnel and to avoid damage to pipe. Do not drop pipe.

C. Lay pipe proceeding upgrade with the bell or groove pointing upstream.

D. Lay pipe to a true uniform grade with the barrel of the pipe resting solidly in bedding material throughout its length. Excavate recesses in bedding material to accommodate joints, fittings and appurtenances. Do not subject pipe to a blow or shock to achieve solid bearing or grade.

E. Lay each section of pipe in such a manner as to form a close concentric joint with the adjoining section and to avoid offsets in the flow line.

F. Clean and inspect each pipe and fitting before joining. Align pipe with previously laid sections. Assemble to provide tight, flexible joints that permit movement caused by expansion, contraction, and ground movement. Assemble joints in accordance with the pipe manufacturer's instructions.

G. Check each pipe installed as to line and grade in place. Correct deviation from line and grade immediately. A deviation from the designed line or grade as shown on the drawings will be cause for rejection.

H. Place and compact sufficient backfill to hold each section of pipe firmly in place as the pipe is laid.

3.03 BACKFILLING TRENCHES

A. Backfill pipeline trenches only after examination of pipe by the Township.

B. Backfill and compact trenches as specified in Section 02221.

C. Backfill and compact trenches in cartway of proposed Township roadway with PA No. 2RC from top of pipe to subgrade elevation.

3.04 PAVEMENT BASE DRAINS AND PIPE UNDER DRAINS

A. Construct drains of the size and type indicated on the drawings in accordance with the requirements set forth in Section 610, Publication 408 Specifications and as shown on Standard drawings RC-30, Publication 72M.

3.05 SURFACE RESTORATION

A. Restore unpaved areas in accordance with Section 02221.

B. Restore other areas in accordance with Section 02575.

END OF SECTION
NOTE:
PROVIDE BASE DRAIN 50 L.F. ON EITHER SIDE OF VERTICAL SAG CURVES, AND WHERE DESIGNATED BY THE TOWNSHIP ENGINEER.
SECTION 02640
VALVES AND FIRE HYDRANTS

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Water valves
2. Fire hydrants

B. Related work specified elsewhere:

1. Trenching, backfilling and compacting: Section 02221
2. Water mains: Section 02615
3. Water service connections: Section 02642

C. Definitions: NONE

D. Applicable Standard Details:

DT 02640-1 Air Release Valve
DT 02640-2 Fire Hydrant Setting Detail
DT 02640-3 Blow-off Detail

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. American Water Works Association (AWWA):

   C500 Gate Valves, 3" through 48", for Water and Other Liquids
   C502 Dry-Barrel Fire Hydrants
   C504 Rubber-Seated Butterfly Valves
   C509 Resilient Seated Gate Valves for Water and Sewerage Systems
   C512 Air-Released, Air/Vacuum, and Combination Air Valves for Waterworks Service

1.03 SUBMITTALS

A. Certificates:

1. Submit two copies of manufacturer's certification attesting that valves, hydrants, and accessories meet or exceed AWWA Standards and specification requirements.

B. Product Data:

1. Submit two copies of manufacturer's latest published literature including illustrations, installation instructions, maintenance instructions and parts lists.
1.04 JOB CONDITIONS: Section not utilized.

1.05 PRODUCT DELIVERY, STORAGE, AND HANDLING

A. Prepare valves, hydrants, and accessories for shipment according to AWWA Standards and:
   1. Seal valve, hydrant, and meter ends to prevent entry of foreign matter into product body.
   2. Box, crate, completely enclose, and protect products from accumulations of foreign matter.

B. Store products in areas protected from weather, moisture, or possible damage.

C. Do not store products directly on ground.

D. Handle products to prevent damage to interior or exterior surfaces.

PART 2 PRODUCTS

2.01 GATE VALVES

A. AWWA C509

B. Iron body, bronze trim.

C. Resilient wedge.

D. Non-rising stem; O-ring stem seals.

E. 2" square operating nut; open counterclockwise unless otherwise indicated.

F. Flanged, mechanical joint or bell end connections.

G. Provide valves 16" and larger with bypass valves and gear operators.

2.02 BUTTERFLY VALVES

A. AWWA C504, Class 150B.

B. Iron body, stainless steel shaft, nylon bearings.
   1. Sizes 2" thru 20": 200 psi rated.
   2. Sizes 24" thru 48": 150 psi rated.

C. Flanged, wafer, or mechanical joint end.

D. Worm gear manual actuators sealed and permanently lubricated.
   1. Vertical, right angle, or buried type; hand wheel, crank handle, or square nut, as indicated.
   2. Stem extension and valve box for buried valves.
   3. Open counterclockwise, unless otherwise indicated.
2.03 VALVE BOXES

A. 12" valves and smaller:
   1. Domestic cast iron, two-piece, screw type.

B. Valves larger than 12" and blowoffs:
   1. Domestic cast iron, three-piece, screw type.
   2. Round base.

C. Cast iron lid.

2.04 AIR RELEASE VALVES

A. AWWA C512.

B. Cast iron body and cover; stainless steel float, orifice seat, linkage mechanism, mountings and trim. Buna-N orifice valve. 150 psi minimum rated working pressure.

C. Provide with orifice size indicated on the drawings.

2.05 FIRE HYDRANTS

A. Dry-barrel break-away type conforming to AWWA C502.
   1. Bury depth: 4'-6", or as indicated on the drawings.
   2. Inlet Connection: 6".
   3. Valve Opening: 5-1/4".
   4. Mechanical Joint or Ball End.
   5. Corrosion resistant bolts and nuts.
   6. One pumper, two hose nozzles.
      a. Attach nozzle caps by separate chains.
   7. Threads, as specified on drawings.

2.06 TAPPING SLEEVES AND VALVES

A. Tapping Sleeves:
   1. Mechanical joint, or as indicated on the drawings.
   2. 200 psi working pressure, 2" - 12" size.
   3. 150 psi working pressure, 14" - 24" size.
   4. Outlet flange: ANSI B16.1, Class 125. See Table 1.

B. Tapping Valves:
   1. AWWA C500.
   2. Inlet flange, Class 125.
TABLE 1 – CLASS 125 PLATE FLANGES
(ASME B16.1 – 1989)

<table>
<thead>
<tr>
<th>Pipe Size</th>
<th>Outside Diameter</th>
<th>Number of Bolt Holes</th>
<th>Bolt Hole Diameter</th>
<th>Bolt Circle</th>
</tr>
</thead>
<tbody>
<tr>
<td>2”</td>
<td>6”</td>
<td>4</td>
<td>3/4”</td>
<td>4-3/4”</td>
</tr>
<tr>
<td>2-1/2”</td>
<td>7”</td>
<td>4</td>
<td>3/4”</td>
<td>5-1/2”</td>
</tr>
<tr>
<td>3”</td>
<td>7-1/2”</td>
<td>4</td>
<td>3/4”</td>
<td>6”</td>
</tr>
<tr>
<td>3-1/2”</td>
<td>8-1/2”</td>
<td>8</td>
<td>3/4”</td>
<td>7”</td>
</tr>
<tr>
<td>4”</td>
<td>9”</td>
<td>8</td>
<td>3/4”</td>
<td>7-1/2”</td>
</tr>
<tr>
<td>5”</td>
<td>10”</td>
<td>8</td>
<td>7/8”</td>
<td>8-1/2”</td>
</tr>
<tr>
<td>6”</td>
<td>11”</td>
<td>8</td>
<td>7/8”</td>
<td>9-1/2”</td>
</tr>
<tr>
<td>8”</td>
<td>13-1/2”</td>
<td>8</td>
<td>7/8”</td>
<td>11-3/4”</td>
</tr>
<tr>
<td>10”</td>
<td>16”</td>
<td>12</td>
<td>1”</td>
<td>14-1/4”</td>
</tr>
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<td>12”</td>
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<td>1”</td>
<td>17”</td>
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<td>14”</td>
<td>21”</td>
<td>12</td>
<td>1-1/8”</td>
<td>18-3/4”</td>
</tr>
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<td>16”</td>
<td>23-1/2”</td>
<td>16</td>
<td>1-1/8”</td>
<td>21-1/4”</td>
</tr>
</tbody>
</table>

2.07 TIE RODS

A. Tie rod restraint system.

B. Star National Products, 1323 Holly Avenue, P.O. Box 258, Columbus, Ohio 43316.

PART 3 EXECUTION

3.01 GENERAL

A. Determine the exact location and size of valves and hydrants from the drawings.

B. Perform trench excavation, backfilling and compaction in accordance with Section 02221.

C. Install pipe and tubing in accordance with Sections 02615 and 02642 and the applicable standard details.

3.02 GATE AND BUTTERFLY VALVES

A. Install valves in conjunction with pipe laying. Set valves and valve boxes plumb.

B. Place concrete block under valve.

C. Provide buried valves with valve boxes installed flush with finished grade.

D. Furnish one tee wrench to the Township.
3.03 AIR RELEASE VALVES

A. Orient, locate and install air release valves including valve vault as shown on standard detail 02640-1.

B. Set air release valves and vault plumb.

C. Verify there are no leaks and that the valve functions correctly.

3.04 FIRE HYDRANTS

A. Install fire hydrants as shown on standard detail 02640-2. Provide support blocking and drainage gravel as shown.
   1. Set hydrants plumb with pumper nozzle facing the curb or street.
   2. Set hydrants with nozzles at least 12 inches above the ground and the safety flange not more than 6 inches nor less than 2 inches above grade.
   3. Do not block drain hole.
   4. Paint hydrants in accordance with local color scheme.

B. After hydrostatic testing, flush hydrants and check for proper drainage.

3.05 BLOWOFFS

A. Install a blowoff on the dead ends of all water mains or where shown on the drawings.

B. Construct blowoffs as shown on standard detail 2640-3.

3.06 SURFACE RESTORATION

A. Restore unpaved areas in accordance with Section 02221.

B. Restore other areas in accordance with Section 02575.

END OF SECTION
MANHOLE FRAME AND COVER AS SPECIFIED

STANDARD SHALLOW MANHOLE

MANHOLE STEPS

WATER MAIN

MINIMUM 4" AASHTO #8 OR #57

DRAIN TO STONE

FINISHED GRADE

PVC SCREENED VENT, SAME SIZE AS TAP

AIR RELEASE VALVE OR COMBINATION AIR RELEASE AND AIR VACUUM VALVE

FULL CIRCLE TAPPING SADDLE

CONCRETE SUPPORT

CONCRETE BRICK UNDER MAIN

MAIN SIZE

4" - 12"

12" - 36"

TAP SIZE

2"

3"

4"

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

C.S. Davidson, Inc.
Excellence in Civil Engineering

DRAWN BY
CJM

CHECKED BY

SCALE
N.T.S.

DATE
9/14/16

DWG. NO.
HT02640-1

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA

FILE NO. 3566.9.03.00

AIR RELEASE VALVE
**UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS**

**EXCELLENCE IN CIVIL ENGINEERING**

**FIRE HYDRANT SETTING DETAIL**

* WHERE NO CURB EXIST, HYDRANT SHALL BE A MINIMUM OF 8' FROM EDGE OF ROADWAY.

**C.S. Davidson, Inc.**

**DRAWN BY** C.J.M

**CHECKED BY**

**SCALE** N.T.S.

**DATE** 9/14/16

**DWG. NO.** HT02640-2

**FILE NO.** 3566.9.03.00

**UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA**

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**ELEVATION**

- FIRE HYDRANT
- ROAD SURFACE
- ADJUSTABLE ROADWAY VALVE BOX
- WATER MAIN
- THRUST BLOCKING
- GATE VALVE
- CONCRETE BLOCK
- BRICK
- AASHTO #57(2'X2'X2')
UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

C.S. Davidson, Inc.
Excellence in Civil Engineering

UPPER ALLEN TWP. CUMBERLAND COUNTY, PENNSYLVANIA

BLOWOFF DETAIL

DRAWN BY: CJM
CHECKED BY:
SCALE: N.T.S.
DATE: 9/14/16
DWG. NO.: HT02640-3
FILE NO.: 3566.9.03.00
SECTION 02642

WATER SERVICE CONNECTIONS

PART 1     GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Tapping water mains by installation of corporation stops or other suitable fittings or couplings, up to and including 2" diameter.
2. Connection of service pipe and fittings up to curb stops and meter boxes.
3. Installation of meter setting equipment.

B. Related work specified elsewhere:

1. Trenching, backfilling and compacting: Section 02221
2. Paving and restoration: Section 02575
3. Water mains: Section 02615

C. Definitions: NONE

D. Applicable Standard Details:

DT 02642-1   Water Service Installation

1.02 QUALITY ASSURANCE

A. Reference Standards:


   B62 Specification for Composition Bronze or Ounce Metal Castings
   B88 Specification for Seamless Copper Water Tube
   C62 Specification for Building Brick (Solid Masonry Units Made from Clay or Shale)

2. American Water Works Association (AWWA):

   C700 Cold Water Meters - Displacement Type, Bronze Main Case
   C800 Underground Service Line Valves and Fittings

1.03 SUBMITTALS

A. Certificates:

1. Submit two copies each of certificate for pipe and pipe fittings from each manufacturer attesting that each of these meets or exceeds specification requirements.

B. Manufacturers' Literature:

2. Submit two copies each of manufacturers' catalog for each size and type of corporation stop, curb stop, curb box, meter setting and pipe, fitting or coupling.
1.04 JOB CONDITIONS: Section not utilized.

1.05 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Product Delivery:
   1. During loading, transporting and unloading of all materials and products, exercise care to prevent any damage.

B. Storage:
   1. Store all products and materials off the ground and under protective coverings and custody, and in a manner to keep products clean and in good condition until used.

PART 2 PRODUCTS

2.01 PIPE OR TUBING AND FITTINGS

   A. Copper Water Tubing:
      1. ASTM B88, Type K, Seamless
      2. Matching bronze fittings of flared or compression type

2.02 CORPORATION STOP ASSEMBLY

   A. Corporation Stops:
      1. Brass or Red Brass alloy body conforming to ASTM B62.
      2. Inlet end threaded for tapping according to AWWA C800.
      3. Outlet end suitable for service pipe specified.

   B. Service Clamps:
      1. Galvanized iron or bronze body.
      3. Single or double straps with matching hardware.

2.03 CURB STOP ASSEMBLY

   A. Curb Stops:
      1. Brass or Red Brass alloy body conforming to ASTM B62.
      2. Plug type valve.
      3. Positive pressure sealing.
B. Curb Boxes and Covers:

1. Cast iron body, extension type or Buffalo type.
2. Minneapolis or arch pattern base.
3. Lid with inscription 'Water', with pentagon plug, or as approved by Township.

2.04 METER SETTING EQUIPMENT

A. Meter Setting:

1. Meter yokes, copper or iron.
2. Inlet and outlet horizontal/vertical setting with matching couplings, fittings and stops.

2.05 METERS

A. Displacement Type: AWWA C700

2.06 BRICK

A. ASTM C62, Grade SW

PART 3 EXECUTION

3.01 PREPARATION

A. Establish location of curb stops and boxes or meter pits for each service connection.

B. Perform trench excavation and associated work as specified in Section 02221.

3.02 TAPPING WATER MAINS

A. Each connection for different kinds of water mains shall be tapped using suitable materials, equipment and methods in accordance with manufacturer's instructions.

B. Provide service clamps for asbestos cement and PVC water mains.

C. Fill ductile iron main 24 hours in advance of tapping (no dry tap). Pretesting of main is recommended before tapping.

D. Screw corporation stops directly into a tapped and threaded iron main at 10 or 2 o'clock positions on the main's circumference. Locate corporation stops at least 12” apart longitudinally and staggered. Tap into main shall be a minimum of 2’ from the center of bell.

E. In case of plastic pipe water mains, provide full support for the service clamp all around the circumference of the pipe, with minimum 2” width of bearing area. Exercise care against crushing or other damage to water mains at the time of tapping or installing the service clamp or corporation stop.

F. Use proper seals or other devices to ensure that no leaks are left in the water mains at the points of tapping. Do not backfill and cover the service connection until observed by the Township.
G. Top taps shall be removed and replaced with taped brass plug.

3.03 SERVICE LINE AND FITTINGS

A. Use bends to connect the service pipe or tubing to the tapping fitting or corporation stops to provide flexibility to counteract the effects of settlement or expansion/contraction in the line.

B. Lay each section of the service line in a manner to form a tight joint with the adjoining section. Avoid offsets, kinks or awkward bends to ensure a smooth flow line. Provide Type V bedding as specified in Section 02221. Limestone based masonry sand is not permitted.

C. Clean and inspect each pipe and part of the fitting before installing and assemble to provide a flexible joint.

D. Install service fittings and appurtenances on suitable brick or concrete supports, as shown on the drawings and standard detail DT 02642-1. Do not use earth, rocks, wood or other organic materials as supports.

E. Operate each corporation and curb stop before and after installation.

F. When the work is not in progress, and at the end of each work day, securely plug the ends of pipe and fittings to prevent any dirt or foreign substances from entering the lines.

G. Test and disinfect mains and service lines as specified in Section 02653.

H. Backfill in accordance with Section 02221, Paragraph 3.11.

3.04 SURFACE RESTORATION

A. Restore unpaved areas in accordance with Section 02221, Paragraph 3.14.

B. Restore other areas in accordance with Section 02575.

END OF SECTION
SECTION 02653

TESTING AND DISINFECTING WATER MAINS

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Testing Pressure Pipelines:
   a. Hydrostatic leakage testing

A. Disinfecting Water Main Pipelines.

B. Related work specified elsewhere:

   1. Water mains: Section 02615
   2. Valves and fire hydrants: Section 02640
   3. Water service connections: Section 02642

C. Definitions: NONE

D. Applicable Standard Details: NONE

1.02 QUALITY ASSURANCE

A. Testing Agency:

   1. Bacteriological (total Chlorine and/or chlorination) testing shall be performed by a testing laboratory engaged and paid for by the Contractor and approved by the Township. Contractor to provide water samples to testing agency as approved by the Township.

B. Reference Standards:

   1. American Water Works Association (AWWA):

      B300 Standard for Hypochlorites
      B301 Standard for Liquid Chlorine
      C651 Disinfecting Water Mains

C. Test Acceptance:

   1. No test will be accepted until the results are within the specified limits.

   2. The Contractor shall, at his own expense, determine and correct the sources of leakage and retest until successful test results are achieved.
1.03 SUBMITTALS

A. Test Procedures:
   1. Submit a testing sequence schedule including a list of testing equipment to be used.

B. Certificates:
   1. Submit, prior to starting testing, certification attesting that the pressure gauges to be used have been calibrated and are accurate to the degree specified herein.
   2. Submit certification attesting that the chlorine form composition is as specified.

C. Test Reports:
   1. Submit two copies each of test reports of chlorine residual and bacteriological tests.

1.04 JOB CONDITIONS: Section not utilized.

PART 2 PRODUCTS

2.01 HYDROSTATIC TEST EQUIPMENT

A. High pressure water pump
B. Pressure hose
C. Test connections
D. Water meter
E. Pressure gauge, calibrated to 0.1 lbs./sq. in.
F. Pressure relief valve

2.02 DISINFECTING CHEMICALS

A. Liquid chlorine, calcium hypochlorite tablets or granules, or sodium hypochlorite (liquid) conforming to AWWA Standards B300 and B301.

2.03 ADHESIVE

A. Food-grade adhesive such as Permatex Form-A-Gasket No. 2 and Permatex Clear RTV Silicone Adhesive Sealant manufactured by Loctite Corporation, Kansas City, KS, or approved equal.

PART 3 EXECUTION

3.01 PREPARATION

A. Backfill trenches in accordance with Section 02221, Paragraph 3.11.
B. Provide the water line under test with reaction thrust blocking. Hydrostatic testing shall not begin until the concrete thrust blocking has set. Allow 3000 psi 28-day strength concrete to cure for a minimum of 7 days prior to testing. If 3000 psi 3-day high early strength concrete is used, hydrostatic testing may not begin until the concrete has cured for a minimum of 2 days.

C. Provide water, pumps, piping, tanks, connections, plugs, and appurtenances at no additional expense to the Township.

3.02 TESTING PRESSURE PIPELINES

A. Hydrostatic Pressure Test (ASTM C900): 200 psi/30 min

1. Test each newly laid pressure pipeline, including any valved section thereof, hydrostatically at 1.5 times the working pressure of the pipeline based on the elevation of the lowest point in the pipeline corrected to the elevation of the test gauge. Obtain test pressure from the Township.

2. Slowly fill the section to be tested with water, expelling air from the pipeline at the high points. Install corporation stops at high points if necessary. After all air is expelled, close air vents and corporation stops and raise the pressure to the specified test pressure.

3. Observe joints, fittings and valves under test. Remove and replace cracked pipe, joints, fittings, and valves showing visible leakage. Retest.

4. After visible deficiencies are corrected, continue testing at the same test pressure for an additional two hours to determine the leakage rate. Maintain pressure within plus or minus 5.0 psi of test pressure. Leakage is defined as the quantity of water supplied to the pipeline necessary to maintain test pressure during the period of the test.

5. Compute the maximum allowable leakage by the following formula:

\[ L = \frac{ND^0.5}{7,400} \]

Where:
- \( L \) is the allowable leakage in gallons/hour
- \( N \) is the number of joints in the section tested (does not include services)
- \( D \) is the nominal diameter of the pipe in inches
- \( P \) is the average test pressure in psig

Note: Perform calculation based on 2 hour test

If the line under test contains sections of various diameters, the allowable leakage shall be the sum of the computed leakage for each size.

6. If the test of the pipe indicated leakage greater than that allowed, locate the source of the leakage, make corrections and retest until leakage is within allowable limits. Correct visible leaks regard-less of the amount of leakage.
3.03 DISINFECTION

A. General:

1. After completion of satisfactory hydrostatic leakage testing, disinfect the water pipelines in accordance with the recommended practice established in AWWA Standard C651. Conduct water line disinfection in the following steps:

   a. Preliminary flushing
   b. Chlorine application
   c. Chlorine residual testing
   d. Final flushing
   e. Bacteriologic tests

B. During construction, place calcium hypochlorite granules at the upstream end of the first section of pipe, at the upstream end of each branch main, and at 500 ft. intervals:

   **Table 02653-1**

   Ounces of Calcium Hypochlorite Granules to be Placed at Beginning of Main and at Each 500-ft. Interval

<table>
<thead>
<tr>
<th>Pipe Diameter (in.)</th>
<th>Calcium Hypochlorite Granules (oz.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>1.7</td>
</tr>
<tr>
<td>6</td>
<td>3.8</td>
</tr>
<tr>
<td>8</td>
<td>6.7</td>
</tr>
<tr>
<td>12</td>
<td>15.1</td>
</tr>
<tr>
<td>14 and larger</td>
<td>$D^2 \times 15.1$</td>
</tr>
</tbody>
</table>

   Where $D$ is pipe diameter in feet

C. Preliminary Flushing:

1. Prior to disinfection, except when the tablet method is used, fill the line to eliminate air pockets and flush the line at a rate of flow of 2.5 feet per second to remove particulates:

   **Table 02653-2**

   Flow Required to Produce 2.5 fps (Approx.) Velocity in Main

<table>
<thead>
<tr>
<th>Pipe Diameter (in.)</th>
<th>Required Flow (gpm)</th>
<th>Size of Tap (in.)</th>
<th>Number of Taps on Pipe</th>
<th>Number of 2½-inch Hydrant Outlets</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>1</td>
<td>1½</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>100</td>
<td>1</td>
<td>-</td>
<td>-</td>
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<td>1</td>
</tr>
<tr>
<td>10</td>
<td>600</td>
<td>-</td>
<td>3</td>
<td>2</td>
</tr>
<tr>
<td>12</td>
<td>900</td>
<td>-</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>16</td>
<td>1600</td>
<td>-</td>
<td>-</td>
<td>4</td>
</tr>
</tbody>
</table>
2. Dispose of flushing water. Conform with Federal, State, and local laws when discharging the chlorinated solution.

D. Chlorine Form:

1. The chlorine form to be applied to the system shall be either chlorine gas solution, calcium hypochlorite or sodium hypochlorite.

E. Chlorine Application:

1. Continuous Feed Method:
   
a. The continuous feed method consists of placing calcium hypochlorite granules in the main during construction, completely filling the main to remove air pockets, flushing to remove particulates, and filling the main with potable water chlorinated so that after a 24-hour holding period in the main, there will be a free chlorine residual of not less than 10 mg/L.

   b. Feed water and chlorine to the line at a constant rate such that the water will have not less than 25 mg/L free chlorine. Chlorine application shall not cease until the entire line is filled with heavily chlorinated water.

   c. During chlorine application, take precautionary measures to prevent the concentrated treatment solution from flowing back into the existing distribution system and/or supply source.

2. Tablet Method:
   
a. The tablet method consists of placing calcium hypochlorite granules and tablets in the water main as it is being installed and then filling the main with potable water when installation is completed.

   NOTE: Since the preliminary flushing step must be eliminated, this method may be used only when scrupulous cleanliness has been exercised and only with approval of the Township. It shall not be used if trench water or foreign material has entered the main, or if the water temperature is below 41° F.

Table 02653-3

Chlorine Required to produce 25-mg/L Concentration in 100 feet of Pipe-by Diameter

<table>
<thead>
<tr>
<th>Pipe Diameter (in.)</th>
<th>100-percent Chlorine (lb.)</th>
<th>1-percent Chlorine Solution (gal.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>.013</td>
<td>.16</td>
</tr>
<tr>
<td>6</td>
<td>.030</td>
<td>.36</td>
</tr>
<tr>
<td>8</td>
<td>.054</td>
<td>.65</td>
</tr>
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<td>.085</td>
<td>1.02</td>
</tr>
<tr>
<td>12</td>
<td>.120</td>
<td>1.44</td>
</tr>
<tr>
<td>16</td>
<td>.217</td>
<td>2.60</td>
</tr>
</tbody>
</table>

   c. During chlorine application, take precautionary measures to prevent the concentrated treatment solution from flowing back into the existing distribution system and/or supply source.
b. During construction, place sufficient number of 5 gram calcium hypochlorite tablets in each section of pipe, in hydrants, hydrant branches, and other appurtenances to obtain a minimum of 25 mg/L available chlorine. Attach tablets to the invert of pipe sections with adhesive. Apply adhesive only to the broad side of the tablet next to the pipe surface.

<table>
<thead>
<tr>
<th>Pipe Diameter (in.)</th>
<th>13 or less</th>
<th>18</th>
<th>20</th>
<th>30</th>
<th>40</th>
</tr>
</thead>
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<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
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<tr>
<td>8</td>
<td>1</td>
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<td>3</td>
<td>4</td>
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<tr>
<td>16</td>
<td>4</td>
<td>6</td>
<td>7</td>
<td>10</td>
<td>13</td>
</tr>
</tbody>
</table>

Table 02653-4

Number of 5-gram Calcium Hypochlorite Tablets Required for Dose of 25 mg/L

c. When pipeline installation is completed, fill the main with water at a maximum velocity of one foot per second. This water shall remain in the pipe for at least 24-hours. Manipulate valves so that the chlorine solution does not flow back into the line supplying the water.

3. During the 24-hour treatment, operate all valves, curb stops, and hydrants in the section treated.

4. At the completion of the 24-hour treatment, the treated water in all portions of the main shall have a residual of not less than 10 mg/L free chlorine.

5. Repeat the disinfection process until the minimum free chlorine is present at the end of the treatment sequence. The tablet method cannot be used in these subsequent disinfections. No additional compensation will be provided the Contractor for repeat treatment or testing.

F. Final Flushing:

1. After completion of the required disinfection, flush the line at a minimum rate of 2.5 fps until the free chlorine residual reduces to the level of the existing water supply or 1 mg/L, whichever is lower. Dispose of flushing water in conformance with Federal, State, and local laws. A neutralizing chemical shall be applied to the water to be wasted to neutralize residual chlorine. Wasted water may be discharged to the public sewer system, if approved by the Township.

2. No flushing or bacteriological tests permitted until receipt of passed chlorine residue test results.

G. Bacteriological Testing:

1. After final flushing is completed and before the water main is placed in service, test the line for bacteriologic quality. Perform two tests, 24-hours between tests.
2. Collect a minimum of one sample at the end of each line for each test, and one sample of the incoming water from the existing water system for comparison.

3. Collect samples in sterile bottles treated with sodium thiosulphate.

4. Sampling tap shall consist of corporation stop installed in the main with copper tube gooseneck assembly. Fire hydrants may be used if approved by Township.

5. Provide bacteriological test reports to the Township. The presence of bacteriological contamination will be cause to require the Contractor to rechlorinate and retest the system, at no additional cost to the Township.

END OF SECTION
SECTION 02760

PAVEMENT MARKINGS

PART 1  GENERAL

1.01  DESCRIPTION

A.  The work of this section includes, but is not limited to:

   1.  Application of traffic lines, markers or legends on roadway surfaces.
   2.  Surface preparation.
   4.  Inlaid thermoplastic pavement markings.

B.  Related Work Specified Elsewhere:

   1.  Bituminous paving and surfacing:  Section 02500
   2.  Trench paving and restoration:  Section 02575

1.02  QUALITY ASSURANCE

A.  Reference Standards:

   1.  Pennsylvania Department of Transportation (PennDOT), latest revision:

       Publication 408, Specifications.
       Publication 68 Regulations – Traffic Signs, Signals and Markings
       Publication 213, Temporary Traffic Control Guidelines

   2.  American Society for Testing and Materials (ASTM), latest revision:

       D868  Standard Method of Evaluating Degree of Bleeding of Traffic Paint
       D1309  Standard Test Method for Settling Properties of Traffic Paint During Storage

   3.  The Institute of Transportation Engineer (ITE):


   4.  American Association of State Highway and Transportation Officials (AASHTO):

       M247  Glass Beads Used in Traffic Paints
       M249  White and Yellow Reflective Thermoplastic Striping Materials (Solid Form)


B.  Qualifications:

   1.  Installer shall specialize in application of traffic lines and pavement markings and have five (5) years documented experience in Pennsylvania.
2. Contractor shall meet PennDOT standards for installing pavement markings.

1.03 SUBMITTALS

A. Letter of certification from the paint manufacturer stating that traffic line paint supplied meets either PennDOT’ spec for Traffic Line Paint (required type) or the referenced ITE spec. This letter shall accompany the delivery of the material and be given to the Township prior to the installation of pavement markings. Contractor shall supply certification (CS-4171).

B. Application method, material and manufacturer’s required mixing instruction and surface preparation details.

C. Schedule of operations.

D. Inlaid thermoplastic pavement markings:
   1. Product data sheet from manufacturer.
   2. A four (4) square foot pre-cut sample of each lot or batch for each color for testing physical properties, if required.
   3. Certification from manufacturer that the Contractor has been properly trained in the handling and installation of the product.

1.04 JOB CONDITIONS

A. Control of Traffic:
   1. Take measures to control traffic during line painting operations. Line painting machine shall not appreciably impede traffic flow in adjacent lanes while painting centerline and one lane shall be left completely open to traffic when painting edge lines.
   2. Employee traffic control measures in accordance with Publication 213, Temporary Traffic Control Guidelines.

B. Temperature and Weather Restrictions:
   1. Painted traffic lines and markings shall not be placed when the ambient temperature is less than 40 degrees Fahrenheit.
   2. Cold plastic markers or legends shall be applied only when the surface temperature is 60 degrees Fahrenheit or higher, unless otherwise directed by the Township.

C. Protection of Markings:
   1. Protect markings during and after application using barrier cones or other devices to keep traffic off newly applied markings until track free.

D. Environmental Requirements:
   1. Adhere to manufacturer’s data on air and surface temperature limits and relative humidity during application and curing of coatings. Schedule coating work to avoid dust and airborne contaminants.
E. Material Storage:

1. If paint is stored for more than two (2) months, invert container several days prior to use.

2. Store glass bead in a cool, dry place.

3. All products shall be protected from weather and freezing.

1.05 WARRANTY

A. The Contractor shall guarantee to replace, at his expense, that portion of the pavement marking installed which, in the opinion of the Township, has not remained effective in performing useful daylight and nighttime service for a period of 6 months from the date of installation. The required service is defined as 90% of markings being effective and in place.

PART 2 PRODUCTS

2.01 PAINT

A. Paint shall be PennDOT Paint Type I, unless otherwise noted, and shall consist of either an alkyd resin type or a combination of alkyd resin type modified with chlorinated rubber ready-mixed white and yellow traffic paints, for use on bituminous and Portland cement concrete pavements. These paints shall be reflectorized for night visibility, if specified, by adding reflective spheres before the paint dries or sets, using the drop-on or pressurized methods.

B. Traffic paint shall consist of ready-mixed pigmented binder in a one package system. When applied at the wet-film thickness of 15 mils, the paint shall be suitable for application to traffic bearing surfaces such as Portland cement concrete, bituminous pavements, and plain or vitrified brick surfaces of streets, highways, bridges, tunnels and parking lots.

C. Pigments:

1. White - Any combination of pigments provided the finished paint meets all the requirements specified herein. Sufficient suspending and dispersing agents shall be used to prevent excessive settling.

2. Yellow - Any organic yellow pigment provided it does not contain any of the metals listed in EPA Code of Regulations 40. Sufficient suspending and dispersing agents shall be used to prevent excessive settling. Color of dry paint film shall match Color No. 33538 of Federal Standard 595a.

D. Binder:

The supplier may use any combination of ingredients, except tall oil resins, provided the finished paint meets all the requirements herein. Sufficient amounts of anti-skinnning agents shall be used to prevent skinning. Sufficient resin solids, compatible thinners and driers, if necessary, shall be used.

2.02 GLASS SPHERES

A. Glass spheres shall meet the requirements of Publication 408, Section 1103.14 (a) 2. and all current supplements.
2.03 COLD PLASTIC PAVEMENT MARKINGS

A. Pigmented plastic which contains glass beads and capable of being attached to bituminous and/or cement concrete pavement by means of a factory applied, pressure-sensitive adhesive.

B. Pigments shall meet requirements in Section 1103.14 (a) 1. in Publication 408.

C. Glass beads - AASHTO M247.

2.04 HEAT APPLIED THERMOPLASTIC MARKINGS

A. A durable, retro-reflective pavement marking material suitable for use as roadway, intersection, commercial or private delineation markings. Must be composed of hydrocarbon resin, aggregate, pigments, binders and glass beads which have been factory produced as a finished product, and is designed to meet the requirements of the current edition of the MUTCD. The thermoplastic material conforms to AASHTO M249, with the exception of the relevant differences due to supplying the material in a preformed state.

B. The markings must be a resilient white or yellow hydrocarbon thermoplastic product with uniformly distributed glass beads throughout the entire cross section area. Lines, legends and symbols are capable of being affixed to bituminous and/or Portland concrete pavements by the use of the normal heat of a propane type of torch. Other colors shall be available as required.

C. The markings must be capable of conforming to pavement contours, breaks and faults through the action of traffic at normal pavement temperatures. The markings shall have resealing characteristics, such that it is capable of fusing with itself and previously applied thermoplastic when heated with the torch.

D. The markings must be able to be applied in temperatures down to 32 degrees Fahrenheit without any special storage, preheating or treatment of the material before application.

E. Pigments:

1. White: Sufficient titanium dioxide pigment is used to ensure a color similar to Federal Highway White, Color No. 17886, as per Federal Standard 595a.

2. Yellow: Sufficient yellow pigment is used to ensure a color similar to Federal Highway Yellow, Color No. 15358, as per Federal Standard 595a. The yellow pigment must be of organic origin only.

F. Environmental Resistance: The material must be resistant to deterioration due to exposure to sunlight, water, oil, gasoline, salt or adverse weather conditions.

2.05 METHYL METHACRYLATE MARKINGS (MMA)

A. A durable, cold applied, 2 component material composed of resins in reactive monomers, pigment, plasticizer, fillers and/or glass beads and is to be reacted just prior to application with a benzoyl-peroxide catalyst. It shall be suitable for use as roadway intersection, commercial or private delineation markings on asphaltic or Portland cement surfaces.
B. Color shall be as required by project (white and/or yellow).

C. MMA shall be lead free and cure to a minimum 99% solids when reacted as per the manufacturer’s instructions. All mixed material shall cure to a no track condition within 15 minutes of application at min. 40 mils wet at 77°F.

D. Applied markings shall not deteriorate due to ultraviolet light, water, oil, pavement oil, salt and adverse weather conditions.

E. Material shall be capable of conforming to pavement contours, breaks and faults through action of traffic at normal pavement temperatures.

2.06 RAISED PAVEMENT MARKERS

A. Plowable or non-plowable as per Section 1103.05(c) in Publication 408 and the drawings.

1. Plowable: Shaped to fit in a depression in the pavement.


B. Plastic, retro-reflective surface, color and one-way or two-way marker as indicated on drawings.

1. Retroreflectors shall be prismatic type, acrylic plastic molded polycarbonate or other suitable material designed to provide strength, abrasion resistance, impact resistance, resilience and adhesion. The retroreflective shall be ultraviolet stabilized grade material which provides resistance to color change over long periods of outdoor exposure.

2. The retroreflective surface shall contain two (2) prismatic reflective faces to reflect light in two (2) directions. The surface of the reflective face shall be protected by a permanently bonded glass face or other transparent, abrasion resistant material. Reflective face colors shall be selected by the Township.

2.07 INLAID THERMOPLASTIC PAVEMENT MARKINGS

A. The inlaid thermoplastic pavement markings shall be provided pre-cut in sizes to conform to the specified pattern, widths and shapes shown on the drawings. The material shall be packaged in accordance with accepted commercial standards and, when stored in cool dry area indoors, shall be suitable for use for one year after the date of purchase.

B. Accepted pre-cut reflectorized inlaid thermoplastic pavement markings materials shall be the thermoplastic material for inlay into hot mix asphalt (HMA). The inlaid thermoplastic material shall have a minimum thickness of 90 mils (2.3mm), and consist of a mixture of high quality polymeric materials, pigments, fibers, and glass beads distributed throughout the cross-section, and with a reflective layer of glass beads bonded to the top surface.

C. Softening Point: The softening point shall be measured by the Ring and Bell method, as described in ASTM D-36-95 (2000). Acceptable range shall be 210-250°F (100-120°C).

D. Bond Strength: Thermoplastic bond strength to asphalt substrate shall be measured by Cross-Cut Test, as described in ASTM D-3359. A minimum of 50% of thermoplastic bond surface shall exhibit attached particles of asphalt.
E. Acceptable manufacturer for inlaid thermoplastic marking is Streetprint Duratherm at (800).688.5653, unless noted on the drawings.

PART 3 EXECUTION

3.01 SURFACE PREPARATION

A. Clean the surface of the roadway before application of traffic lines or pavement markings to provide a clean, dry roadway surface which is free of loose dirt and other debris, to the satisfaction of the Township.

B. The surface cleaning for Cold Plastic markings shall include as a last operation the use of compressed air or a fine bristled broom over the application area to provide a dust-free surface.

C. New concrete road surfaces shall be cured at least seven (7) days prior to marking. Remove curing compounds prior to applying markings.

D. MMA markings may be placed on top of existing MMA markings which are in good condition. Other non-MMA markings must be mechanically removed prior to placement of new MMA markings. Remove chipped or flaking MMA markings prior to placing new MMA markings.

3.02 APPLICATION OF PAINTED MARKINGS

A. Paint: Paint shall be dispensed in a wet film thickness of 15+1 mils. The rate of application of paint on bituminous surface treatment roads may be 25% greater. The Township will determine whether roadways require an increased application rate.

B. Glass Beads: Glass beads shall be applied at a rate of six (6) pounds per gallon of paint.

C. Apply new pavement markings and “touch-up” existing markings within the limits of work. The finished project shall match the drawings.

3.03 EQUIPMENT FOR PAINTED MARKINGS

A. The line painting machine type shall be such that it shall not appreciably impede the traffic flow in adjacent lanes while painting the centerlines of the roadway and one lane shall be left completely open to traffic when painting edge lines.

B. The line painting machines used on this project shall be capable of a simultaneous application of two parallel lines in either a solid or broken pattern in forming the centerline. It shall also be capable of the automatic dispensing of glass beads onto the painted surface at the required application rate, by the pressurized glass gun method.

C. The machinery shall also be capable of providing a paint line in 4-inch, 6-inch and 8-inch widths.

D. Each piece of machinery used to apply centerlines and edge lines shall be equipped with a measuring device which automatically and continuously measures to the nearest foot, the length of each line placed.

02760-6
E. Legends shall be applied with equipment approved by the Township; hand brushes or rollers are not permitted. Glass beads may be hand applied.

3.04 CENTERLINE APPLICATION

A. Where existing centerlines are visible and properly located, the new centerlines shall be applied directly over the existing pattern. Where centerlines do not exist, or existing centerlines are improperly located, as determined by the Township, the new centerlines shall be applied at the correct location. If the existing markings have to be removed to allow correct placement of the new markings, such work shall be done in accordance with Section 963 of Publication 408. This work is incidental to the application of the new centerline.

B. In general, on two-lane roadways, the centerline shall evenly divide the roadway; however, if a portion of the roadway on either or both sides is to be utilized for parking, the centerline shall evenly divide the traveled way.

C. Apply the centerline in its proper location; any centerline pattern placed more than six (6) inches from the center of the roadway or traveled way shall be removed and replaced by the Contractor at his own expense.

3.05 EDGELINE APPLICATION

A. Field-check all roadways shown on the drawings which require application of edge lines. Only those roadway sections which are 20 feet or greater in width for more than 50 percent of their length shall be painted with edge lines.

3.06 APPLICATION OF COLD PLASTIC MARKINGS

A. Inlaids: Place material on new bituminous surface just before final compaction. Roll material into new surface to achieve flush finished surface.

B. Surface applied: Apply onto the existing, cleaned surface of concrete or bituminous roadways.

C. Use compatible “adhesive activator” or “primer sealer”, if recommended by adhesive manufacturer.

3.07 APPLICATION OF HEAT APPLIED THERMOPLASTIC MARKINGS

A. Asphalt: The materials shall be applied using the propane torch method recommended by the manufacturer. The material must be able to be applied at ambient and road temperatures down to 32 degrees F. without any preheating of the pavement to a specific temperature. The pavement shall be clean, dry and free of debris. Supplier must enclose application instructions with each box/package.

B. Portland Concrete: The same application procedure shall be used as described under above Paragraph 3.07A. However, a compatible primer sealer may be applied before application to assure proper adhesion.
3.08 APPLICATION OF METHYL METHACRYLATE MARKINGS

A. Apply MMA markings using one method chosen from the three listed below, depending on project type and size:

1. Extrude using trowel, drag box, push cart or shoe. (Applicable for all types of markings). Recommended film thickness is 90 mils, drop on glass rate of 10 lbs./100 sq. ft.

2. Stencil Spray using spray applicator (for all types of markings). Recommended film thickness for transverse markings and symbols is 90 mils; 60 mils for longitudinal markings.

3. Truck Spray using driven vehicle and paint guns to apply longitudinal lines. Recommended film thickness is 40 mils with a double drop of glass beads.

3.09 RAISED PAVEMENT MARKERS

A. Install markers as per manufacturer’s requirements and the drawings, according to the MUTCD. Installation shall be performed so as not to cause damage to the surrounding pavement. The Contractor shall be responsible for repairing any damaged pavement surfaces at no additional cost. The edges of pavement markers shall be a minimum of four (4”) inches from pavement joints.

1. The pavement shall be cut to the dimensions and depth recommended by the manufacturer.

2. All cutting shall be performed to minimize airborne dust and similar dust. All debris from cutting shall be vacuumed up from the pavement cut and adjacent pavement surfaces and disposed of properly.

3. Only install raised pavement markers when the ambient and pavement temperatures are above 50˚F.

4. The epoxy resin adhesive material shall follow manufacturer’s recommendations for proportioning, mixing and application.

5. The pavement markers shall be immediately placed into the epoxy-filled pavement cut.

B. Contractor shall provide manufacturer PennDOT certification (CS-4171) that all raised pavement markers meet all current Federal and State regulations previously stated.

3.10 INLAID THERMOPLATIC PAVEMENT MARKINGS

A. Pre-cut inlaid thermoplastic pavement marking material shall be furnished and installed by the Contractor at the locations and with the proper dimensions or as directed by the Township at the appropriate time after the completion of the asphalt surface.

B. The surface shall be clean and free of all dust, silt, debris and, most importantly, chemical residue from de-icing materials. If de-icing material has been used on the road in the past, cleaning shall be carried out using pressure washing.

C. Placement shall be in accordance with the Manufacturer’s recommendations and the installers shall possess an appropriate Certification of training from the Manufacturer.
D. Layout and imprinting of the pattern into the surface of the hot mix asphalt (HMA) shall be as per the drawings. Imprinting shall be carried out after the HMA paving work has been completed. The asphalt surface shall be re-heated to make the upper portion of the asphalt surface pliable enough to accept the imprint of the template. The application of heat to existing asphalt surface shall be done using reciprocating infra-red re-heating equipment.

E. The asphalt surface temperature shall not exceed 325°F (163°C). The temperature of the asphalt surface shall be regularly monitored during the reheating process, to avoid over heating and degradation of the asphalt cement. Direct flame heaters and non-reciprocating heaters shall not be allowed to be used for this purpose. Once the asphalt has reached imprinting temperature, the templates shall be place in position and pressed into the surface using vibratory plate compactors.

F. Supply and install the inlaid thermoplastic panels on completely dry asphalt, in the imprinted area. Heat shall be gently applied to the surface using reciprocating infra red heaters, slowly raising the surface temperature until the thermoplastic material in the panels starts to liquefy and flow, but no higher than 325°F. Once the thermoplastic material has liquefied, the heat source shall be removed and the surface allowed cooling to ambient temperature. Only once the asphalt surface and the thermoplastic have reached ambient temperature may the road be opened to traffic.

END SECTION
SECTION 02852
GUIDE RAIL

PART 1 GENERAL

1.01 SCOPE OF WORK

A. The work of this section includes installation of steel guide rail on bridges and along roadways, including any excavation, concrete work and restoration of paved or unpaved surfaces.

B. Related work specified elsewhere:

1. Bituminous paving and surfacing: Section 02500
2. Plain and reinforced cement concrete: Section 03000

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (latest revisions):
   
   Publication 408, Specifications
   Publication 72M, Standards for Roadway Construction (RC)
   Publication 219M, Bridge Construction Standards (BC)

B. Qualifications:

1. Guide Rail Installer - shall be a firm that specializes in this work, has minimum 5 years experience and is PennDOT pre-qualified to perform this work.

1.03 JOB CONDITIONS

A. Control of traffic

1. Employ traffic control measures only after requesting traffic alterations, in writing to the Township.

2. The Contractor will employ traffic control measures in accordance with the MUTCD and with PennDOT Publication 213.

3. Notify Township, Engineer and Cumberland County Emergency Services (911) at least 72 hours in advance of any operations requiring changes to existing traffic patterns.

B. Protection of existing utilities and structures:

1. Take all precautions to protect existing utilities and structures. Comply with requirements of Pennsylvania Underground Utility Protection Law.

2. Advise each person operating power equipment for excavation of the type and location of utility lines at the job site.
3. Immediately notify utility owner and Township of any damage to a utility line.

PART 2  PRODUCTS

2.01  GUIDE RAIL

A. All rail elements, posts, offset brackets, base plates, other hardware and end sections shall be in accordance with PennDOT Publication 408, Section 1109, including galvanizing.

2.02  ANCHOR BOLTS

A. Anchor bolts shall be in accordance with PennDOT Publication 408 Specifications, Section 1105 and as shown on approved drawings.

2.03  CONCRETE

A. Concrete for end anchorage shall be Class A cement concrete in accordance with PennDOT Publication 408 Specifications, Section 704.

PART 3  EXECUTION

3.01  APPROACH GUIDE RAIL

A. Remove any existing railing and install new guide rail in accordance with PennDOT Publication 408 Specifications, Section 620.

B. Install guide rail at the post spacing’s, lengths and with end treatments complying with Standard Drawings RC52M through RC54M of the PennDOT Publication 72M. Restore ground surface to pre-existing conditions.

3.02  STRUCTURE MOUNTED RAILING

A. Install new guide rail on the new or existing structure as shown on the drawings.

3.03  CLEAN UP

A. Clean up debris and unused material and remove from the site.

END OF SECTION
SECTION 02901

LANDSCAPE PLANTING

PART 1  GENERAL

1.01  DESCRIPTION

A. The work of this section includes, but is not limited to:

1. Furnishing and planting trees, shrubs and grasses.
2. Transporting trees and shrubs.
4. Fertilizing and mulching.

B. Related Work Specified Elsewhere:

1. Finish grading, seeding and sodding:  Section 02485

C. Definitions:

1. Weeds - vegetative species other than specified species to be established in a given area. Weeds include dandelion, crabgrass, chickweed, poison ivy, bermuda grass, thistles and similar species.

D. Applicable Standard Details:

2. See Approved Drawings.

1.02  QUALITY ASSURANCE

A. Reference Standards:


2. Standardized Plant Names, American Joint Committee on Horticulture Nomenclature.


B. Qualifications:

1. Nursery: Company specializing in growing and cultivating plants with five (5) years of experience.

2. Installer: Company specializing in installing and planting plants and placing mulch, with five (5) years of experience.
1.03 JOB CONDITIONS

A. Protect underground utilities and structures. Comply with local and State requirements to locate facilities to avoid damage.

B. Control of Traffic:

1. Traffic on Township streets may be limited as required with advance approval from the Township. The Contractor must notify the Township three (3) days in advance for traffic limitations.

C. Protection of Adjacent Areas:

1. Precautions shall be taken in regard to the damage of Township’s or State streets by any other heavy equipment.

D. Coordination with Utilities:

1. The Contractor will be responsible to place any and all PA One Calls. Contractor shall provide all serial numbers to the Township prior to commencing work.

2. Coordination with utility companies for any utility adjustments is the responsibility of the Contractor.

E. Safety Precautions:

1. All open trenches, excavation areas, and the perimeter of the project shall be fenced and barricaded during non-construction periods.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Comply with local, State and Federal laws relative to plant material shipment.

B. Contractor shall identify any stockpile locations to Township prior to construction.

C. During loading, transporting and unloading material, Contractor shall exercise care to prevent damage.

PART 2 PRODUCTS

2.01 PLANT STOCK

A. All plant material shall be true to type and name, in accordance with the current edition of Standardized Plant Names. Each plant or plant group shall be labeled with not less than the plants common name and size. Each plant shall be typical of the species or variety specified. All stock shall be free from disease, insect infestations, mechanical injuries, broken branches, or other defects and also meeting the following requirements.

1. Nursery Stock shall have been grown in a certified nursery for a period of at least two (2) full growing seasons. The use of mechanical digging equipment at the nursery will be permitted only when its use is not deemed detrimental to nursery stock survival.

2. Plants shall not be collected from native areas.
3. Balled and Burlapped Plants (B&B) shall have a firm ball composed of original, undisturbed soil, wrapped with untreated burlap and laced with biodegradable lacing to hold the root ball firm and intact. All plants found with broken, loose or manufactured root balls, will be rejected. Trees shall have a well-developed root system and a straight stem.

4. Container-Grown Plants shall have been grown for a least one (1) year, but not more than two (2) years, in the same container and shall not exist in a “pot-bound” condition.

5. Bare Root Plants shall have a live, well balanced root system with moist, fibrous root hairs free from rot and mold.

B. Plant material shall be handled, packed and stored using good nursery practices. Materials shall be available for inspection in the nursery before digging. The Township reserves the right to tag selected plants, indicating acceptable form, shape and culture practices, in compliance with detailed specifications.

C. Any plant material which is designated as rejected material shall be segregated and removed from the planting site within 48 hours.

D. All plant material shall be free of insect, disease and any mechanical injury.

E. Tree types shall be in accordance with drawings.

2.02 WRAPPING MATERIAL

A. Approved wrapping material shall be crinkle-Kraft waterproof paper 30-30-30 in 4” widths or approved equal.

2.03 FERTILIZER

A. Commercial fertilizer shall conform to the requirements of the Pennsylvania Soil Conditioner and Plant Growth Substance Law, Act of December 1, 1977, P.L. 258, No. 86 (3P.S.68.2), as amended. Fertilizer shall have an analysis of 0-20-0, 20-10-5 (10 gram tablets) or 16-8-16 and shall be packaged in 4 ounce, individual, heat-sealed, polyethylene envelopes. Add fertilizer to plant pits at the rate recommended by the manufacturer.

B. Balance root system with moist, fibrous root hairs free from rot and mold.

2.04 MULCH

A. All mulch shall be free from foreign material, coarse stems, and any substances toxic to plant growth. Material shall be suitable, shredded not decomposed, between 1/4” and 2” in any dimension.

B. The color of the mulch shall be selected by the Township.

2.05 BACKFILL MIX FOR PLANTINGS

A. Backfill mix, if needed, shall consist of a homogeneous mixture of 20% peat (either shredded reed sedge peat or sphagnum moss peat, or a combination of both from fresh water sites) and 80% topsoil by volume.

B. Construction debris may not be used as backfill mix.
2.06  STAKES AND GUYS

A. Where required, stakes shall be rough-sawn, red or white cedar, southern yellow pine, or acceptable hardwoods free from knots, rot, or other defects which may impair the strength of the stake. Steel channel bar posts, rolled from Standard Carbon Steel Rails, and meeting ASTM A499 may be used in lieu of wood stakes.

B. All wire for bracing and guying trees shall be #12 gage, galvanized, and shall meet ASTM A392, Class II requirements.

2.07  HOSE GUARD

A. To protect trees and shrubs from guy wire damage, an acceptable hose guard shall be utilized.

2.08  WEED BARRIER MAT

A. Each area where a tree is proposed to be planted shall have nonwoven 100% polyester fiber fabric manufactured for this specific purpose. The weed barrier mat shall extend to the limits of the planting island.

2.09  TREE PROTECTORS

A. If shown on the drawings, all newly planted trees shall have a tree protector device installed around the base. The protector shall be corrugated polyethylene solid pipe (ASTM D1248, ASTM F405) of a minimum diameter of 2X greater than the caliper of the tree, and a length of 18”. Galvanized steel or aluminum, perforated protectors may be used but must have a rubber hose guard lining at the top.

B. Before placing, samples or manufacturers catalog cuts of the devices shall be submitted for review and acceptance.

PART 3  EXECUTION

3.01  TEMPORARY STORAGE

A. All plant material not planted immediately shall be properly stored. Obtain, provide, and prepare a suitable healing-in site or arrange for a well-ventilated and cool storage shed located near the planting site. Temporarily store container-grown or balled and burlapped plants in a protected area, with containers or balls 6 inches apart. Fill all voids with moist mulch to the top of the container or ball.

B. Bare root plant material which arrives at the planting site shall be immediately removed from the transport vehicle. Roots shall be covered with wet burlap or mulch to prevent drying. Protect the plant material from sun and wind and keep fresh by fine mist spraying, or by other acceptable methods.

C. Protect plants at all times. All material left out of the ground, unprotected overnight, with roots exposed to sun and wind, or unprotected during transit, unloading, storage, heating in or during actual planting operations will be rejected.

D. The planting areas shall be stripped of existing mulch and topsoil, (which can be stored for reuse).
3.02 LAYOUT OF PLANTINGS

A. Delineate the tree installation locations, bed and planting area outlines. Identify the plants to be placed at the delineated locations. Do not start excavation or cultivation until the locations and outlines have been accepted by the Township.

B. Should obstructions prevent planting at the indicated locations, alternate locations or deletions will be determined by the Township.

3.03 BED PREPARATION

A. For areas indicated for tree installation, prepare the area in the following manner to attain the designed finished grade:

   1. Where indicated on drawings, remove existing tree or stump, including any existing concrete, bricks or blocks. Remove sod and all undesirable growth, add additional topsoil, if required to re-establish grade. Each planting area shall promote positive drainage when complete.

   2. Uniformly spread 3 inches of peat, and then thoroughly incorporate it into the soil to a minimum depth of 6 inches. As directed during this blending operation, remove and dispose of undesirable material larger than 2 inches in any dimension.

   3. Each planting area shall have a minimum of 3” of settled mulch on top of the plantings.

3.04 PREPARATION OF PLANTS

A. For bare root shrubs, vines, and seedling transplants, dig pits with vertical sides and flat bottoms large enough to accommodate roots without crowding. For balled and burlapped plants, the pit shall be twice the width of the ball diameter. For common periwinkle, pachysandra, and ivy, provide only four (4) inches of backfill mix beneath and around all sides of the root system.

B. All plant pits designated for bare root or balled and burlapped plant stock shall be dug prior to removing plants from temporary storage. Immediately before planting, scarify, loosen, or roughen the sides of the plant pit.

3.05 PRUNING

A. Broken or badly bruised branches shall be removed with a clean cut. Pruning cuts over 3/4” diameter shall be painted over with approved tree paint.

B. Root pruning shall only be performed to remove damaged or broken main roots. Cut immediately above the damage with a clean oblique cut.

C. Typical top pruning, as directed, shall be performed appropriately for each species, variety, size, or planting location. Typical pruning samples will serve as a guide for subsequent pruning throughout the project.
D. Prune the tops of deciduous shrubs prior to or immediately following planting. Prune according to best horticultural practices regarding natural or desired form and growth characteristics of the individual species. Unless otherwise directed, remove one-fourth to one-third of the potential leaf bearing surface from deciduous plants. Only trim or thin evergreens when and as directed.

3.06 PLANTING OR TRANSPLANTING

A. Planting shall be performed when soil and climatic conditions are favorable, and according to the following schedule. Where local conditions warrant and at the direction of the Township, these dates may be extended:

1. Deciduous Trees and Shrubs: October 15- June 15

2. Evergreen Trees: March 1- May 15 and August 1- September 15

3. Seedlings and Seedling Transplants: March 1- May 15

B. Plants shall be set plumb and at the specified depth. Plant material shall be handled by the packaging material and not by the stem or branches. Remove plant containers or pre-formed root protection devices which restrict root development immediately prior to planting. Balled and burlapped material shall be placed in the plant pits intact. Set the root collar at the finished grade.

C. Bare root material shall be planted immediately. To prevent root drying, use wet burlap, straw, hay or other protective measures.

D. Fertilize in accordance with the fertilizer schedule. Cultivate and completely tamp backfill mix around the ball or toots, in a manner that fills voids and eliminates air pockets. Use extreme care to avoid damaging roots during backfilling and tamping operations. When backfilling is two-thirds complete, on balled and burlapped material, cut the lacing around the main stem or trunk then lay the burlap back. Thoroughly water the plant. After absorption of all water, complete the backfill operation and water again.

E. For each planting area, install the weed barrier mat to match the diameter of the plant pit or other designated area and staple. The weed barrier mat shall be installed to the extent of the planting island. Mulch areas required. The weed barrier mat shall have a minimum of 3” of mulch on top of it.

F. Wrap deciduous shade flowering tree trunks from the ground line to the lowest main branches, overlapping the wrap. Tie the wrapping at the top middle, and bottom and at a minimum of two other places.

G. If staking and guying is required, perform that operation immediately after completion of backfilling.

H. Install tree protectors around the base of deciduous and flowering trees with the bottom of the protector extending through the mulch and being in contact with the backfill material.

3.07 MULCH APPLICATION

A. All plants shall be mulched with tanbark shredded mulch to a uniform depth of 3”, settled depth, placed after planting.
B. Remove weeds and deleterious materials prior to placing mulch. Place mulch within two (2) days after planting.

C. Rake mulch surface smooth and even. Soak full depth of mulch thoroughly with water the same day.

3.08 MAINTENANCE OF PLANTING

A. All plants shall be maintained in a living, healthy condition until the entire project has been accepted. Plants are required to be growing in place at least 60 days prior to project acceptance. During this period of establishment, perform necessary maintenance functions such as weeding, spraying, remulching and watering, as required or directed.

B. Watering shall be performed during the period of establishment promptly and with sufficient personnel and equipment to complete any directed operation within five (5) calendar days of such direction.

C. Tighten guys and stakes that may become loosened. At the end of the guarantee period, Contractor shall remove all guying material.

3.09 CLEAN UP

A. The planting site shall be left in an acceptable condition, with all debris and undesirable excavated material satisfactorily removed from the site and suitably disposed of. The acceptable condition may also require seeding and mulching of disturbed areas within the limits of work.

3.10 REPLACEMENT AND GUARANTEE

A. Within the required establishment period and prior to acceptance of the project, all plants determined by the Township not to be alive or in a healthy condition shall be replaced with plants of the same species, size, and quality as originally indicated and specified. Replacement may be directed to be made at the beginning of the next planting seasons.

B. Contractor shall guarantee all plants for a period of one (1) year from the date of acceptance. Date of acceptance is defined as the inspection after the last of total planting is installed. Inspection will be performed by the Township when requested by the Contractor.

C. Contractor shall maintain all plantings for 90 days following project completion and provide maintenance instructions for the owner.

END OF SECTION
SECTION 03000
PLAIN AND REINFORCED CEMENT CONCRETE

PART 1 GENERAL

1.01 DESCRIPTION

A. The work of this section includes but is not limited to:

2. Concrete curbs and sidewalks
3. Trench restoration of concrete roadways and driveways.

B. Related Work Specified Elsewhere:

1. Cement concrete curb and sidewalk: Section 02525

C. Definitions:

1. Exposed construction - permanently exposed to view.
2. Concrete - Normal weight concrete for which density is not a controlling attribute, made with aggregates of the types covered by ASTM C33, and having unit weights in the range of 135 to 160 lb. per cubic foot.
3. $f'c$ - The design compressive strength of the hardened concrete at an age of 28-days.

D. Applicable Standard Details: NONE

E. Work shall conform to all requirements of ACT 301-05, published by the American Concrete Institute, Farming Hill Michigan except as modified by the specifications.

1.02 QUALITY ASSURANCE

A. Reference Standards:

1. American Concrete Institute (ACI)

   ACI 301 Specifications for Structural Concrete.
   ACI 315 Details and Detailing of Concrete Reinforcement.
   ACI 318 Building Code Requirements for Reinforced Concrete.


   A185 Standard Specification for Welded Steel Wire Fabric for Concrete Reinforcement
   A615 Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
   C31 Standard Method of Making and Curing Concrete Test Specimens in the Field
C33 Standard Specification for Concrete Aggregates
C39 Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
C42 Standard Method of Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
C94 Standard Specification for Ready-Mixed Concrete
C138 Standard Test Method for Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
C143 Standard Test Method for Slump of Portland Cement Concrete
C150 Standard Specification for Portland Cement
C171 Standard Specification for Sheet Materials for Curing Concrete
C172 Standard Method of Sampling Freshly Mixed Concrete
C173 Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
C192 Standard Method of Making and Curing Concrete Test Specimens in the Laboratory
C231 Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
C260 Standard Specification for Air-Entraining Admixtures for Concrete
C309 Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete
C494 Standard Specification for Chemical Admixtures for Concrete
D698 Tests For Moisture-Density Relations of Soils
D994 Standard Specification for Preformed Expansion Joint Filler for Concrete (Bituminous Type)
D1751 Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
D1752 Standard Specification for Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
E329 Standard Recommended Practice for Inspection and Testing Agencies for Concrete, Steel, and Bituminous Materials as Used in Construction

3. National Ready-Mixed Concrete Association, 900 Spring Street, Silver Spring, MD 20910: Check list for certification of ready-mixed concrete production facilities.

B. Testing Agencies:
1. Testing services shall be performed by an independent testing agency acceptable to the Municipality at the Contractor's expense.
2. All testing agencies shall meet the requirements of ASTM E329.

1.03 SUBMITTALS
A. Submit manufacturer's or supplier's certification for the following materials verifying compliance with these Specifications:
1. Portland cement
2. Coarse and fine aggregates
3. Any specified concrete admixtures
4. Reinforcing steel
5. Joint forming and filling materials
6. Form coating materials
7. Concrete curing compounds

B. Submit concrete mix designs, including strength test records, for review and approval.
C. Submit certified results of compressive strength cylinder tests.
D. Submit copies of concrete batch slips.

PART 2 PRODUCTS

2.01 CONCRETE

A. Cement - Unless otherwise specified, portland cement shall be Type I cement conforming to ASTM C150.
B. Aggregates - Aggregates for normal weight concrete shall meet the requirements of ASTM C33.
C. Water - Mixing water for concrete shall be clean, potable water meeting the requirements of ASTM C94.
D. Admixtures - Concrete admixtures, when required and/or approved for use by the Municipality shall conform to the following Specifications:
   2. Water-reducing, retarding and accelerating admixtures - ASTM C494.

2.02 REINFORCEMENT

A. Reinforcing Bars - All reinforcing bars shall be deformed, except spirals, which may be plain bars. Reinforcing bars shall be Grade 60, billet-steel conforming to the requirements of ASTM A615, including supplementary requirement on the drawings.
B. Welded Wire Fabric - Welded wire fabric shall be fabricated from smooth or deformed wire of the size and spacing required on the drawings and shall conform to the requirements of ASTM A185, except welded intersections shall be spaced not farther apart than 12 inches in the direction of the principal reinforcement.

PART 3 EXECUTION

3.01 PROPORTIONING

A. General - Concrete for all parts of the work shall be of the specified quality and capable of being placed without excessive segregation. When hardened, concrete shall develop all characteristics required by these Specifications.
B. Strength - Unless otherwise specified, the minimum 28-day compressive strength of the concrete, $f'_c$, shall be 3000 psi.
C. Durability - All concrete which will be subjected to potentially destructive exposure, including freezing and thawing, weather, and/or deicer chemicals, shall be air-entrained and shall conform to the air content limits in ACT 301 moderate exposure.

3.02 REINFORCEMENT

A. Welding - Welding of crossing bars (tack welding) for assembly of reinforcement is prohibited.

B. Fabricate and place all reinforcing in accordance with ACI 117.

3.03 EMBEDDED ITEMS

A. All sleeves, inserts, anchors, and embedded items required for adjoining work or for its support shall be placed prior to concreting.

B. All contractors whose work is related to the concrete or must be supported by it shall be given ample notice and opportunity to introduce and/or furnish embedded items before the concrete is placed.

C. Placing Embedded Items - Expansion joint material, waterstops, and other embedded items shall be positioned accurately and supported against displacement. Voids in sleeves, inserts, and anchor slots shall be filled temporarily with readily removable material to prevent the entry of concrete into the voids.

3.04 PRODUCTION OF CONCRETE

A. Production Method - All concrete shall be ready-mixed concrete batched, mixed and transported in accordance with ASTM C94. Plant equipment and facilities shall conform to "Certification of Ready-Mixed Concrete Production Facilities (Checklist with Instructions)" of the National Ready-Mixed Concrete Association.

B. When concrete arrives at the project with slump below that suitable for placing, as indicated by the designer’s Specifications, water may be added only if neither the maximum permissible water-cement ratio nor the maximum slump is exceeded. The water shall be incorporated by additional mixing equal to at least half of the total mixing required. Discharge of the concrete shall be completed within 1-1/2 hours, or before the truck drum has revolved 300 revolutions, whichever comes first, after the introduction of the mixing water to the cement and aggregates or the introduction of the cement to the aggregates. Truck batch slips must include time of batching, total drum revolutions upon arrival at site, and quantity of water (in gallons) per cubic yard available to be added to attain the maximum design water-cement ratio.

3.05 PLACING

A. Preparation Before Placing:

1. Hardened concrete and foreign materials shall be removed from the inner surfaces of the conveying equipment.
2. Formwork shall be completed; snow, ice and water shall be removed; reinforcement shall be secured in place; expansion joint material, anchors, and other embedded items shall be positioned; and the entire preparation shall be accepted.

3. Concrete shall not be placed on frozen ground.

B. Conveying:

1. Concrete shall be handled from the mixer to the place of final deposit as rapidly as practicable by methods which will prevent segregation or loss of ingredients and in a manner which will assure that the required quality of the concrete is maintained.

2. Conveying equipment shall be of a size and design such that detectable setting of concrete shall not occur before adjacent concrete is placed. Conveying equipment shall be cleaned at the end of each operation or work day. Conveying equipment and operations shall conform to the following additional requirements:

   a. Truck mixers, agitators and non-agitating units and their manner of operation shall conform to the applicable requirements of ASTM C94.

   b. Belt conveyors shall be horizontal or at a slope which will not cause excessive segregation or loss of ingredients. Concrete shall be protected against undue drying or rise in temperature. An acceptable arrangement shall be used at the discharge end to prevent segregation. Mortar shall not be allowed to adhere to the return length of the belt. Long runs shall be discharged into a hopper or through a baffle.

   c. Chutes shall be metal or metal-lined and shall have a slope not exceeding 1 vertical to 2 horizontal and not less than 1 vertical to 3 horizontal. Chutes more than 20 ft. long and chutes not meeting the slope requirements may be used provided they discharge into a hopper before distribution.

   d. Pumping or pneumatic conveying equipment shall be capable of pumping the specified mix with adequate pumping capacity. Pneumatic placement shall be controlled so that segregation is not apparent in the discharged concrete. The loss of slump in pumping or pneumatic conveying equipment shall not exceed 2 in. Concrete shall not be conveyed through pipe made of aluminum or aluminum alloy.

C. Depositing:

1. General - Concrete shall be deposited continuously, or in layers of such thickness that no concrete will be deposited on concrete which has hardened sufficiently to cause the formation of seams or planes of weakness within the section. If a section cannot be placed continuously, construction joints shall be located as indicated on the drawings. Placing shall be carried on at such a rate that the concrete which is being integrated with fresh concrete is still plastic. Concrete which has partially hardened or has been contaminated by foreign materials shall not be deposited. Temporary spreaders in forms shall be removed when the concrete placing has reached an elevation rendering their service unnecessary. They may remain embedded in the concrete only if made of metal or concrete and if prior acceptance has been obtained.

2. Segregation - Concrete shall be deposited as nearly as practicable in its final position to avoid segregation due to re-handling or flowing. Concrete shall not be subjected to any procedure which will cause segregation.
3. Consolidation - All concrete shall be consolidated by vibration, spading, rodding or forking so that the concrete is thoroughly worked around the reinforcement, around embedded items, and into corners of forms, eliminating all air or stone pockets which may cause honey-combing, pitting, or planes of weakness. Internal vibrators used shall be the largest size and the most powerful that can be properly used in the work. They shall be operated by competent workmen. Use of vibrators to transport concrete within forms shall not be allowed. Vibrators shall be inserted and withdrawn at points approximately 18 in. apart. At each insertion, the duration shall be sufficient to consolidate the concrete but not sufficient to cause segregation, generally from 5 to 15 seconds. A spare vibrator shall be kept on the job site during all concrete placing operations. Where the concrete is to have an as-cast finish, a full surface of mortar shall be brought against the form by the vibration process, supplemented if necessary, by spading to work the coarse aggregate back from the formed surface.

D. Protection:

1. Unless adequate protection is provided, concrete shall not be placed during rain, sleet, or snow.

2. Rainwater shall not be allowed to increase the mixing water nor to damage the surface finish.

3. The temperature of the concrete as placed shall not be so high as to cause difficulty from loss of slump, flash set, or cold joints and should not exceed 90°F. When the temperature of the steel is greater than 120°F, steel forms and reinforcements shall be sprayed with water just prior to placing the concrete.

3.06 FINISHING OF FORMED SURFACES

A. If the finish is not designated on the drawings, the following finishes shall be used as applicable:

1. Rough form finish - For all concrete surfaces not permanently exposed. Tie holes and defects shall be patched and fins over 1/4" in heights rubbed off.

2. Smooth rubbed finish - For all concrete surfaces permanently exposed. Apply on newly hardened concrete within one day following form removal. Surfaces shall be wetted and rubbed until uniform color and texture are produced.

3.07 SLABS

A. General - Concrete for slabs shall be as specified in Article 3.01.

B. Preparation of subgrade for slabs on ground within public rights-of-way:

1. The subgrade shall be well drained and of adequate and uniform loadbearing capacity. The minimum in-place density of the subgrade soils shall be not less than 95% of its maximum dry weight density at its optimum moisture content, plus or minus 2%, as determined by ASTM D698.

2. The subgrade shall be free of frost before concrete placing begins. If the temperature inside a building where concrete is to be placed is below freezing it shall be raised and maintained above 50°F long enough to remove all frost from the subgrade.
3. The subgrade shall be moist at the time of concreting. If necessary, it shall be dampened with water in advance of concreting, but there shall not be standing water on the subgrade nor any muddy or soft spots when the concrete is placed.

C. Finishes:

1. Floated finish - After the concrete has been placed, consolidated, struck off, and leveled, the concrete shall not be worked further until ready for floating. Floating with a hand float or with a bladed power trowel equipped with float shoes, or with a powered disc float shall begin when the water sheen has disappeared and when the surface has stiffened sufficiently to permit the operation. During or after the first floating, planeness of surface shall be checked with a 10-ft. straightedge applied at not less than two different angles. All high spots shall be cut down and all low spots filled. The slab shall then be refloated immediately to a uniform sandy texture.

2. Broom or belt finish - Immediately after the concrete has received a float finish, it shall be given a coarse transverse scored texture by drawing a broom or burlap belt across the surface.

3. Unspecified Finish - When type of finish is not specified on the drawings, use broom finish.

3.08 CURING AND PROTECTION

A. General - Beginning immediately after placement, concrete shall be protected from premature drying, excessively hot or cold temperatures, and mechanical injury, and shall be maintained with minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete.

B. Preservation of Moisture:

1. For concrete surfaces not in contact with forms, one of the following procedures shall be applied immediately after completion of placement and finishing:

   a. Application of acceptable moisture-retaining covering as approved by the Municipality.

   b. Application of a curing compound conforming to ASTM C309. The compound shall be applied in accordance with the recommendations of the manufacturer immediately after any water sheen which may develop after finishing has disappeared from the concrete surface. It shall not be used on any surface against which additional concrete or other material is to be bonded unless it is proven that the curing compound will not prevent bond, or unless positive measures are taken to remove it completely from areas to receive bonded applications.

2. Moisture loss from surfaces placed against wooden forms or metal forms exposed to heating by the sun shall be minimized by keeping the forms wet until they can be safely removed. After form removal the concrete shall be cured.
3. Curing shall be continued for at least 7 days. Alternatively, if tests are made of cylinders kept adjacent to the structure and cured by the same methods, moisture retention measures may be terminated when the average compressive strength has reached 70 percent of the strength, f'c. Moisture retention measures may also be terminated when the temperature of the concrete is maintained at least at 50°F for the same length of time that laboratory-cured cylinders, representative of the concrete in-place, require to achieve 85 percent of f'c.

C. Temperature, Wind, and Humidity:

1. Cold weather - When the mean daily outdoor temperature is less than 40°F, the temperature of the concrete shall be maintained between 50°F and 70°F for the required curing period. When necessary, arrangements for heating, covering, insulating, or housing the concrete work shall be made in advance of placement and shall be adequate to maintain the required temperature without injury due to concentration of heat. Combustion heaters shall not be used during the first 24 hr. unless precautions are taken to prevent exposure of the concrete to exhaust gases which contain carbon dioxide.

2. Hot weather - When necessary, provision for windbreaks, shading, fog spraying, sprinkling, ponding, or wet covering with a light colored material shall be made in advance of placement, and such protective measures shall be taken as quickly as concrete hardening and finishing operations will allow.

3. Rate of temperature change - Changes in temperature of the air immediately adjacent to the concrete during and immediately following the curing period shall be kept as uniform as possible and shall not exceed 5°F in any 1 hr. or 50°F in any 24-hr. period.

D. Protection from mechanical injury - During the curing period, the concrete shall be protected from damaging mechanical disturbances, such as load stresses, heavy shock, and excessive vibration. All finished concrete surfaces shall be protected from damage by construction equipment, materials or methods, by application of curing procedures, and by rain or running water.

3.09 TESTING

A. General - Concrete materials and operations will be tested and inspected as the work progresses. Failure to detect any defective work or material shall not in any way prevent later rejection when such defects are discovered nor shall it obligate the Municipality for final acceptance.

B. Testing Services - The following testing services shall be performed by the offices of the Township’s Engineering Representative at the Contractor’s expense:

1. Conduct strength tests of the concrete during construction in accordance with the following procedures:

a. Secure composite samples in accordance with ASTM C172. Each sample shall be obtained from a different batch of concrete on a random basis, avoiding any selection of the test batch other than by a number selected at random before commencement of concrete placement.
b. Mold and cure four (4) specimens from each sample in accordance with ASTM C31. Any deviations from the requirements of this Standard shall be recorded in the test report.

c. Test specimens in accordance with ASTM C39. Two (2) specimens shall be tested at 28 days for acceptance and two (2) shall be tested at 7 days for information. The acceptance test results shall be the average of the strengths of the specimens tested at 28 days. If one specimen in a test manifests evidence of improper sampling, molding or testing, it shall be discarded and the strength of the remaining cylinder shall be considered the test result. Should both specimens in a test show any of the above defects, the entire test shall be discarded.

d. Make at least one strength test for each 50 cu. yd., or fraction thereof, of each mixture design of concrete placed in any 1 day. When the total quantity of concrete with a given mixture design is less than 20 cu. yd., the strength tests may be waived by the Engineer if, in his judgment, adequate evidence of satisfactory strength is provided, such as strength test results for the same kind of concrete supplied on the same day and under comparable conditions to other work or other projects.

2. Determine slump of the concrete sample for each strength test and whenever consistency of concrete appears to vary, using ASTM C143.

3. Determine air content of the concrete sample for each strength test in accordance with either ASTM C231, ASTM C173, or ASTM C138.

4. Determine temperature of the concrete sample for each strength test.

C. Additional Services When Required - The following services shall be performed by the offices of the Township’s Engineering Representative, when required by the Municipality at the Contractor's expense:

1. Inspect concrete batching, mixing and delivery operations to the extent deemed necessary by the Municipality.

2. Sample concrete at point of placement and perform required tests.

3. Review the manufacturer's report for each shipment of cement and reinforcing steel and conduct laboratory tests or spot checks of the materials as received for compliance with specifications.

4. Mold four (4) additional specimens from each sample in accordance with ASTM C31 and field cure in or on the structure providing the same method of cure for the specimens as that which the structure receives.

D. Other Services As Needed - The following services shall be performed by the Township’s Engineering Representative at the Contractor's expense:

1. Additional testing of materials or concrete occasioned by their failure by test or inspection to meet specification requirements.

2. Additional testing and inspection required because of changes in materials or proportions requested by the Contractor.
E. Duties and Authorities of Designated Testing Agency:

1. Representatives of the agency shall inspect, sample, and test the materials and the production of concrete. When it appears that any material furnished or work performed by the Contractor fails to fulfill specification requirements, the testing agency shall report such deficiency to the Municipality and the Contractor.

2. The agency shall report all test and inspection results to the Municipality and Contractor immediately after they are performed. All test reports shall include the exact location in the work at which the batch represented by a test was deposited. Reports of strength tests shall include detailed information on storage and curing of specimens prior to testing.

3. The testing agency and its representatives are not authorized to revoke, alter, relax, enlarge or release any requirement of the Documents, nor to approve or accept any portion of the work.

F. Responsibilities and Duties of Contractor:

1. The Contractor shall provide the necessary testing services for the following:
   a. Qualification of proposed materials and the establishment of mixture designs.
   b. Other testing services needed or required by the Contractor.

2. The use of testing services shall in no way relieve the Contractor of the responsibility to furnish materials and construction in full compliance with these specifications.

3. The Contractor shall submit to the Municipality the concrete materials and the concrete mix designs proposed for use with a written request for acceptance. This submittal shall include the results of all testing performed to qualify the materials and to establish the mix designs. No concrete shall be placed in the work until the Contractor has received such acceptance in writing.

4. To facilitate testing and inspection, the Contractor shall:
   a. Furnish any necessary labor to assist the testing agency in obtaining and handling samples at the project or other sources of materials.
   b. Advise the testing agency sufficiently in advance of operations to allow for completion of quality tests and for the assignment of personnel.
   c. Provide and maintain for the sole use of the testing agency adequate facilities for safe storage and proper curing of concrete test specimens on the project site for the first 24 hrs. as required by ASTM C31.

END OF SECTION
PART 1   GENERAL

1.01   DESCRIPTION

A. The work of this section includes, but is not limited to cast-in-place cement concrete for:

1. Reaction and support blocking
2. Cradles and encasements
3. Miscellaneous utility related cast-in-place cement concrete construction

B. Related work specified elsewhere:

1. Trenching, backfilling and compaction: Section 02221
2. Trench paving and restoration: Section 02575
3. Manholes: Section 02601
4. Storm inlets, catch basins, endwalls: Section 02602
5. Sanitary sewer pipe: Section 02610
6. Water mains: Section 02615
7. Valves and fire hydrants: Section 02640
8. Plain and reinforced cement concrete: Section 03000

C. Definitions: NONE

D. Applicable Standard Details:

DT 03050-1  Concrete Encasement Detail
DT03050-2  Concrete Anchor Detail
DT 03050-3  Thrust Blocking Details
DT 03050-4  Special Concrete Encasement for Frost Protection Detail

1.02   QUALITY ASSURANCE

A. Reference Standards:

1. Pennsylvania Department of Transportation (PennDOT), latest revision:

Publication 408, Specifications

B. Inspections:

1. Inspections by the Township will, at a minimum, be made of the subgrade, formwork, supports, and reinforcement prior to placement of the concrete; and of the concrete prior to backfilling.

C. Testing:

1. As specified in Section 03000, Paragraph 3.09.
1.03 SUBMITTALS
   A. Submit concrete mix designs, including strength test records, for review and approval.
   B. Submit certified results of compressive strength cylinder tests.
   C. Submit copies of concrete batch slips.

PART 2 PRODUCTS
2.01 CEMENT CONCRETE
   A. As specified in Section 03000.
   B. For work involving a time constraint, use PennDOT Class HES (High Early Strength).

2.02 REINFORCEMENT STEEL
   A. As specified in Section 03000.

PART 3 EXECUTION
3.01 CONSTRUCTION
   A. Comply with Section 03000 for construction requirements including placement, curing, and protection of cement concrete.
   B. Excavate and shape trench bottoms and sides to accommodate thrust block forms, encasements, manhole bases, drop connections, inlets and vaults.
   C. Support pipes, valves and fittings at the required elevation with brick or concrete block. Do not use earth, rock, wood, or organic materials as supports.
   D. Provide spacers, chairs, bolsters, ties and other devices for properly placing, spacing, supporting and fastening reinforcement in place.
   E. Place concrete utilizing all possible care to prevent displacement of pipes or fittings. Return displaced pipes or fittings to line and grade immediately.
   F. Insure tie rods, nuts, bolts and flanges are free and clear of concrete.
   G. Do not backfill structures until concrete has achieved its initial set and forms are removed.
   H. Perform backfilling and compaction as specified in Section 02221, Paragraph 3.11.

END OF SECTION
3,000 P.S.I. CONCRETE

6" MIN.—CAST TO UNDISTURBED EARTH

COMPACTED BACKFILL
CONCRETE ANCHOR DETAILS

- **SECTION**
  - Cast anchor against joint.
  - 3,000 PSI concrete.
  - Key anchor min. 12" into undisturbed earth bottom and sides.

- **ELEVATION**
  - Maximum spacing:
    - 36" O.C. 20% to 35% slopes
    - 24" O.C. over 35% to 50% slopes
    - 18" O.C. over 50% slopes

- Max. trench width adjacent to anchor 4" typ.
CONCRETE

DO NOT COVER JOINT WITH CONCRETE (TYP)

JOINT RESTRAINT TIE ROD

VALVE (UNLESS OTHERWISE SPECIFIED)

PRECAST SOLID CONCRETE BLOCKS (MORTAR JOINTS)

CAP OR PLUG

PLAN – CAPPED TEE
(CAPPED RUN OF TEE SIMILAR)

PLAN – TEE

PLAN – HYDRANT

D MIN.

D MIN.

D MIN.

D MIN.

CONCRETE

CONCRETE

CONCRETE

PLAN – 90° BEND
(LESSER BENDS SIMILAR)

D = OUTSIDE DIAMETER OF PIPE

TYPICAL SECTION

UPPER ALLEN TOWNSHIP CONSTRUCTION & MATERIAL SPECIFICATIONS

THRUST BLOCKING DETAILS

DRAWN BY
CJM

CHECKED BY

SCALE
N.T.S.

DATE
9/14/16

DWG. NO.
HT03050-3

UPPER ALLEN TWP., CUMBERLAND COUNTY, PENNSYLVANIA

FILE NO.
3566.9.03.00
NOTES:

- STABILIZE PIPE & REINFORCEMENT WITHIN EXCAVATION TO PREVENT MOVEMENT DURING CONCRETE PLACEMENT.
- THE USE OF FLOWABLE FILL WILL NOT BE ALLOWED AS A SUBSTITUTE MATERIAL.
- REBAR SPACING CAN BE INCREASED IF APPROVED BY TOWNSHIP.